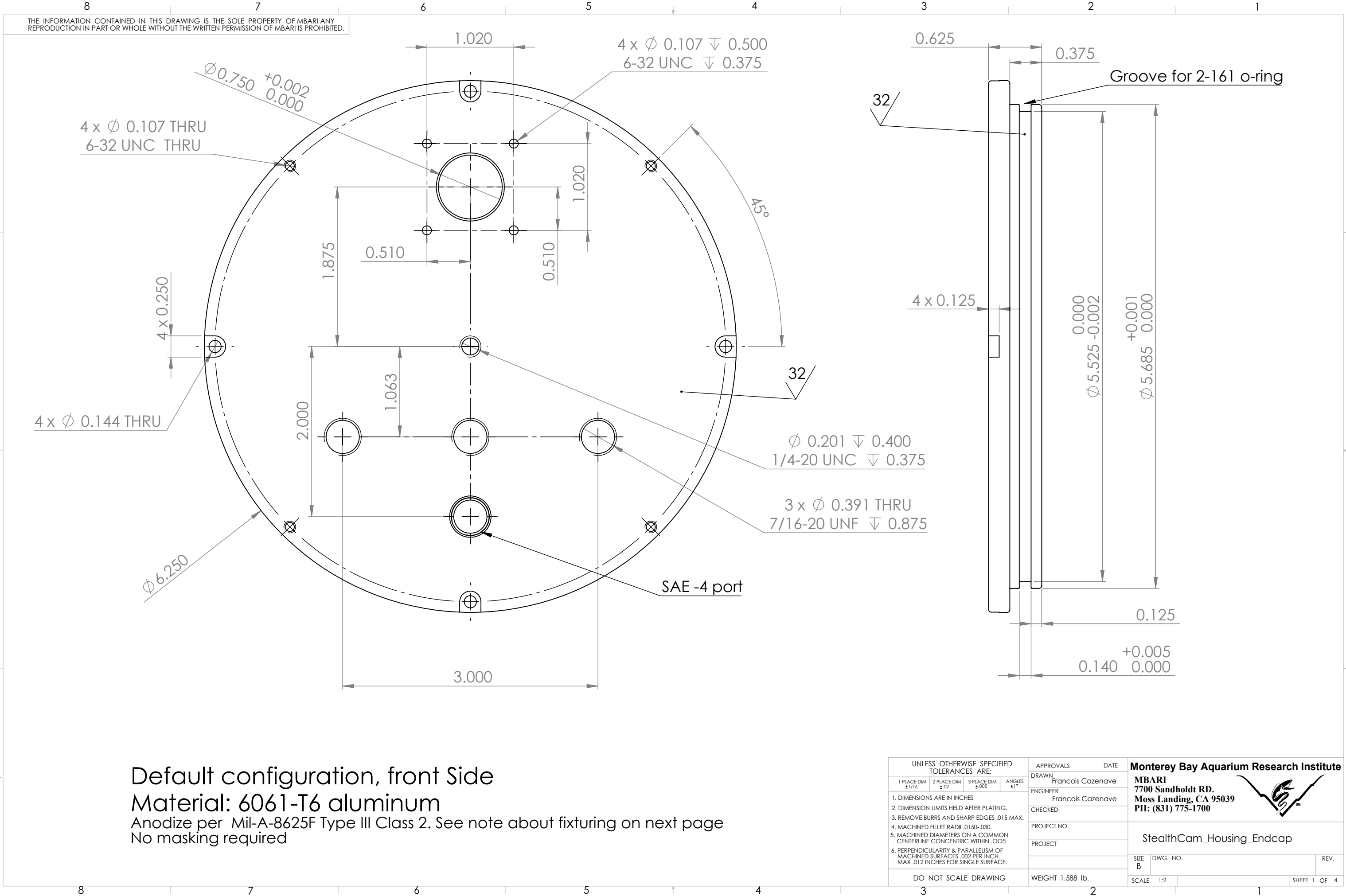
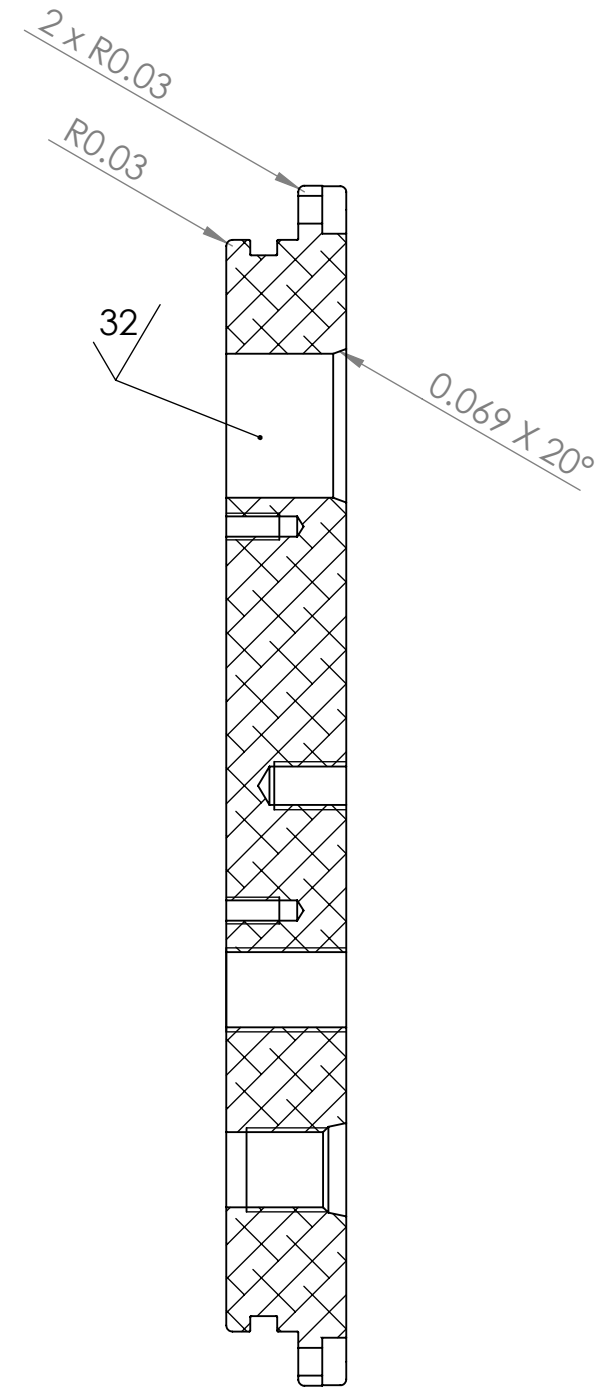
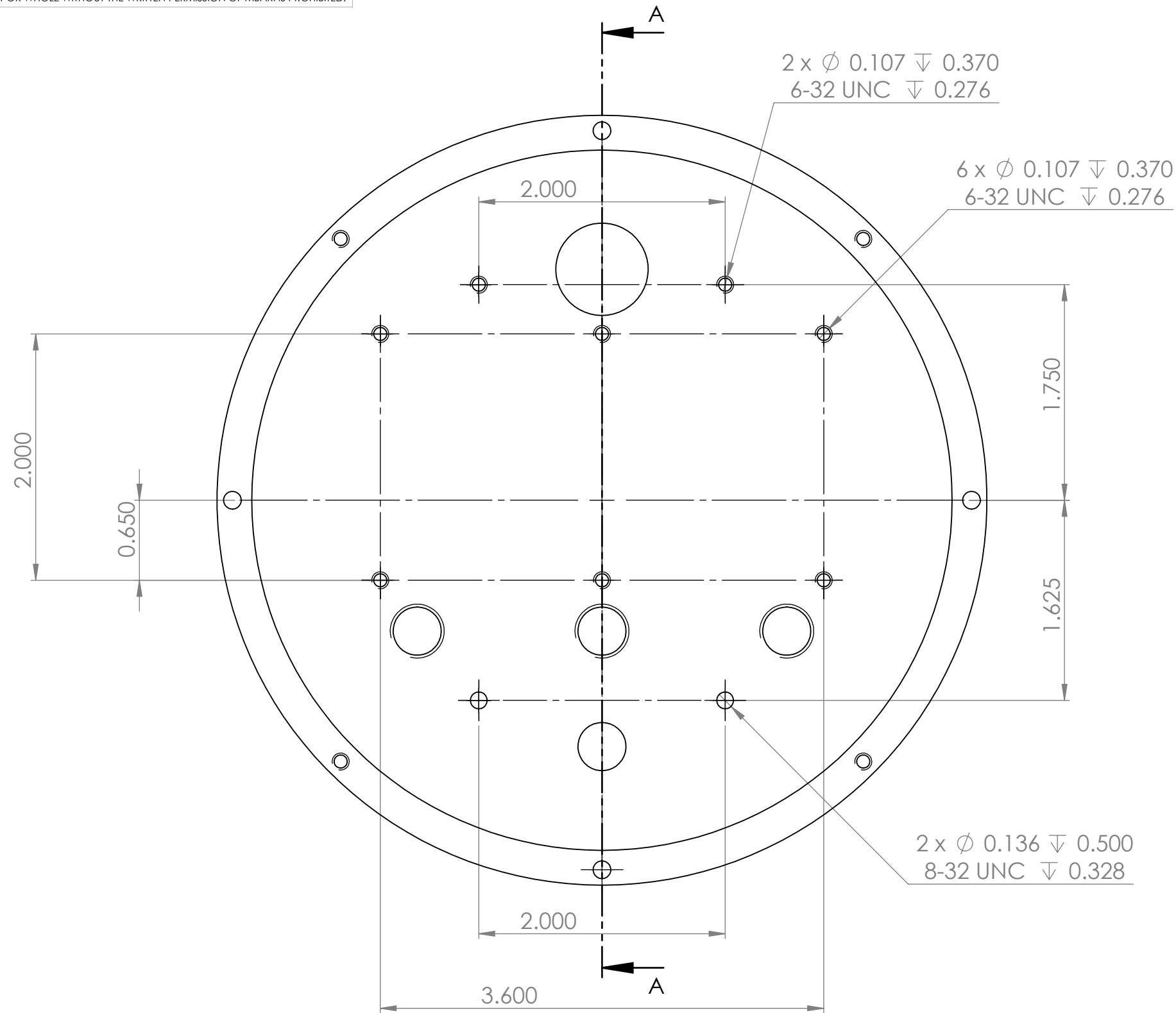




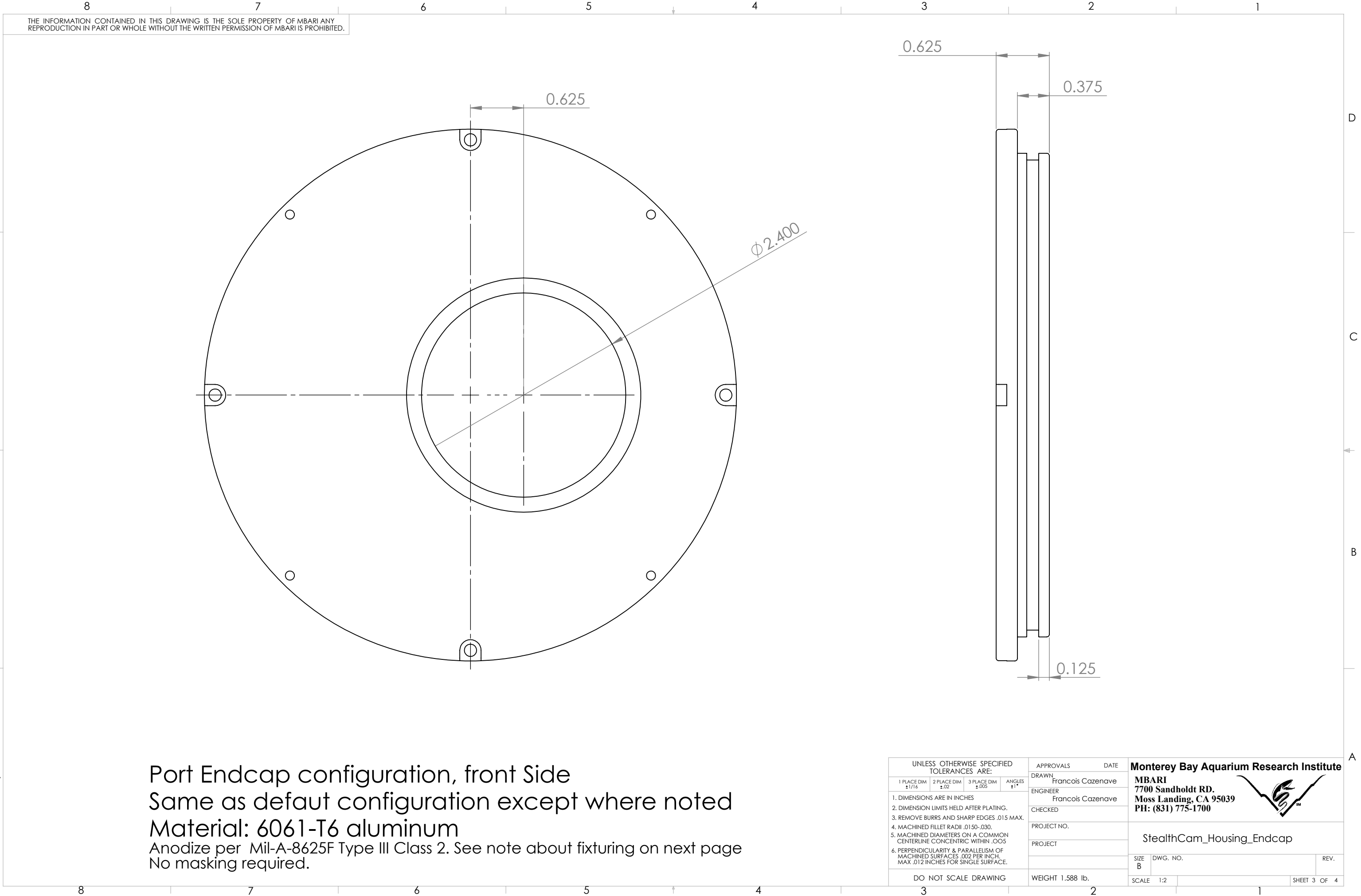
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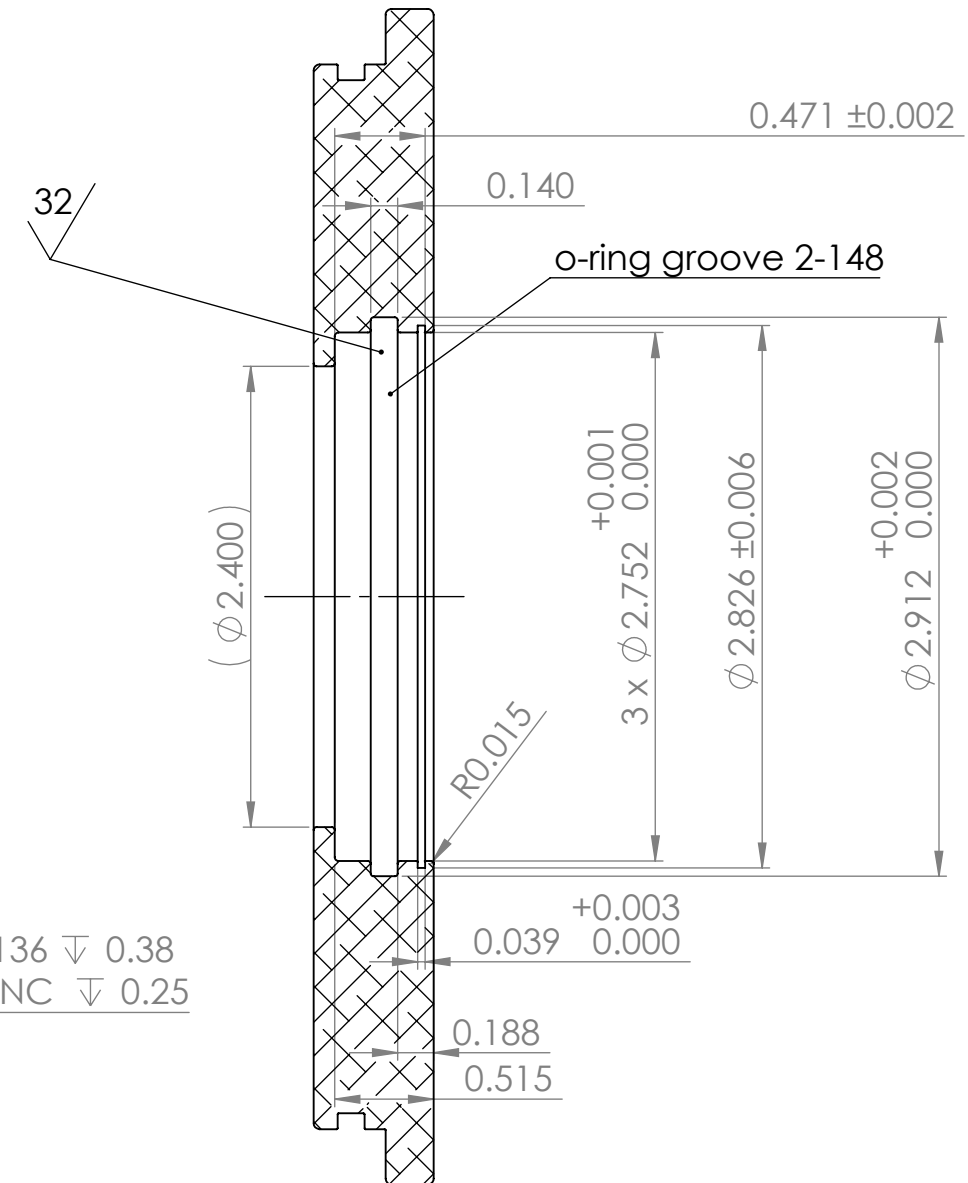
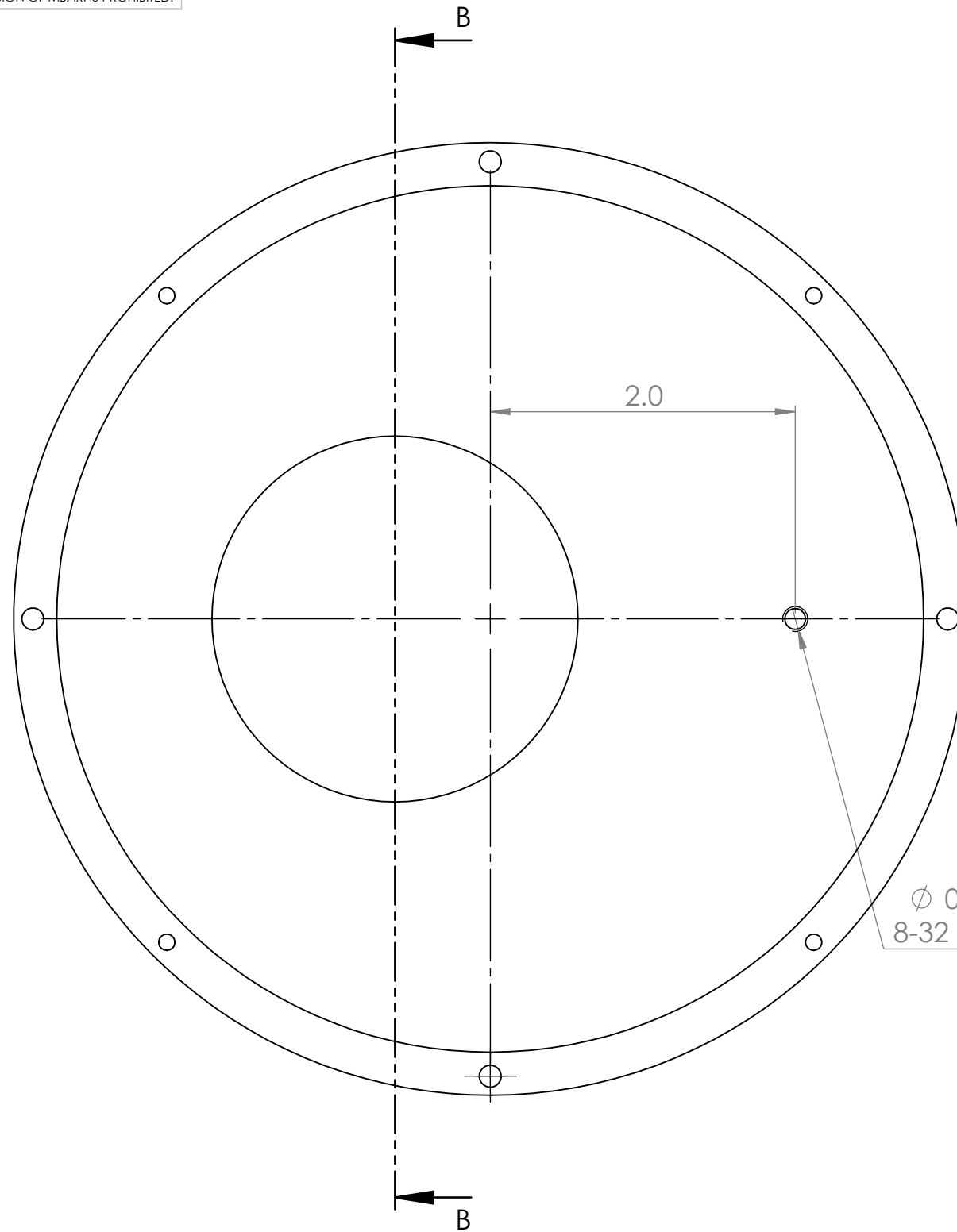
SECTION A-A
SCALE 1 : 1

Default configuration, back side
Use 10-32 holes for fixturing during anodizing. Avoid scratches on any surfaces.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN	Francois Cazenave			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
				CHECKED				
				PROJECT NO.		StealthCam_Housing_Endcap		
				PROJECT				
DO NOT SCALE DRAWING				WEIGHT 1.588 lb.		SIZE B	DWG. NO.	REV.
						SCALE 1:2		SHEET 2 OF 4



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SECTION B-B
SCALE 1 : 1

Port end configuration, back side
Use 8-32 hole for fixturing during anodizing. Avoid scratches on all surfaces.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Francois Cazenave				MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 775-1700					
1. DIMENSIONS ARE IN INCHES				ENGINEER Francois Cazenave									
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED									
3. REMOVE BURRS AND SHARP EDGES .015 MAX.													
4. MACHINED FILLET RADIi .0150-.030.				PROJECT NO.									
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT				StealthCam_Housing_Endcap					
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								SIZE B		DWG. NO.		REV.	
DO NOT SCALE DRAWING				WEIGHT 1.588 lb.				SCALE 1:2				SHEET 4 OF 4	