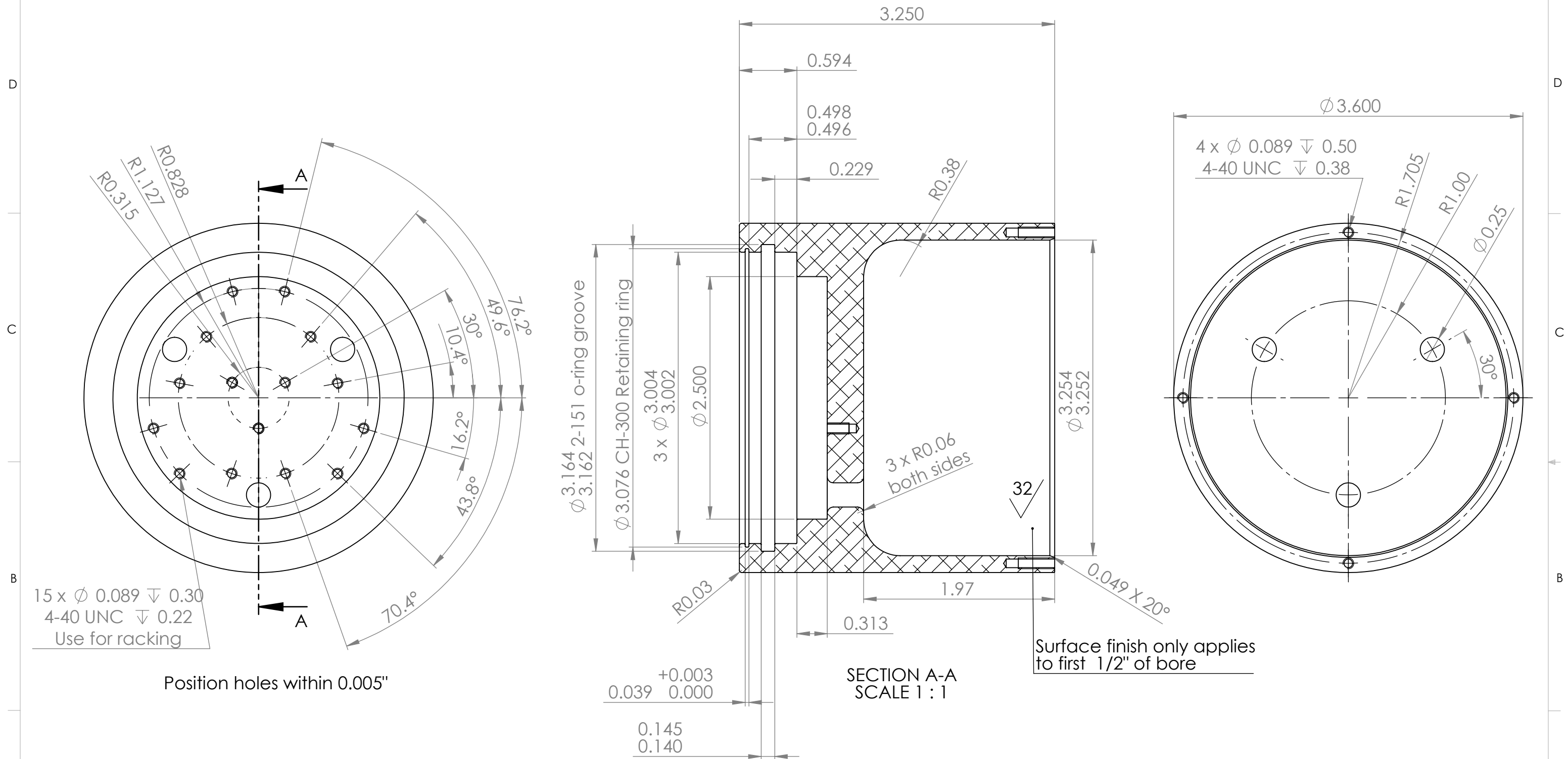




Finish: HARD BLACK ANODIZE IN ACCORDANCE WITH MIL-A-8625F Type III (.001 THICK)
Rack using any of the fifteen 4-40 threaded holes shown on the left side of this drawing. No masking required.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN				
1. DIMENSIONS ARE IN INCHES				ENGINEER	Francois Cazenave	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED	Francois Cazenave			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		MSLED_Housing		
4. MACHINED FILLET RADII .0150-.030.				PROJECT				
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SIZE B	DWG. NO.	REV.
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.						SCALE 1:2		SHEET 1 OF 1
DO NOT SCALE DRAWING				WEIGHT 1.08 lb.				