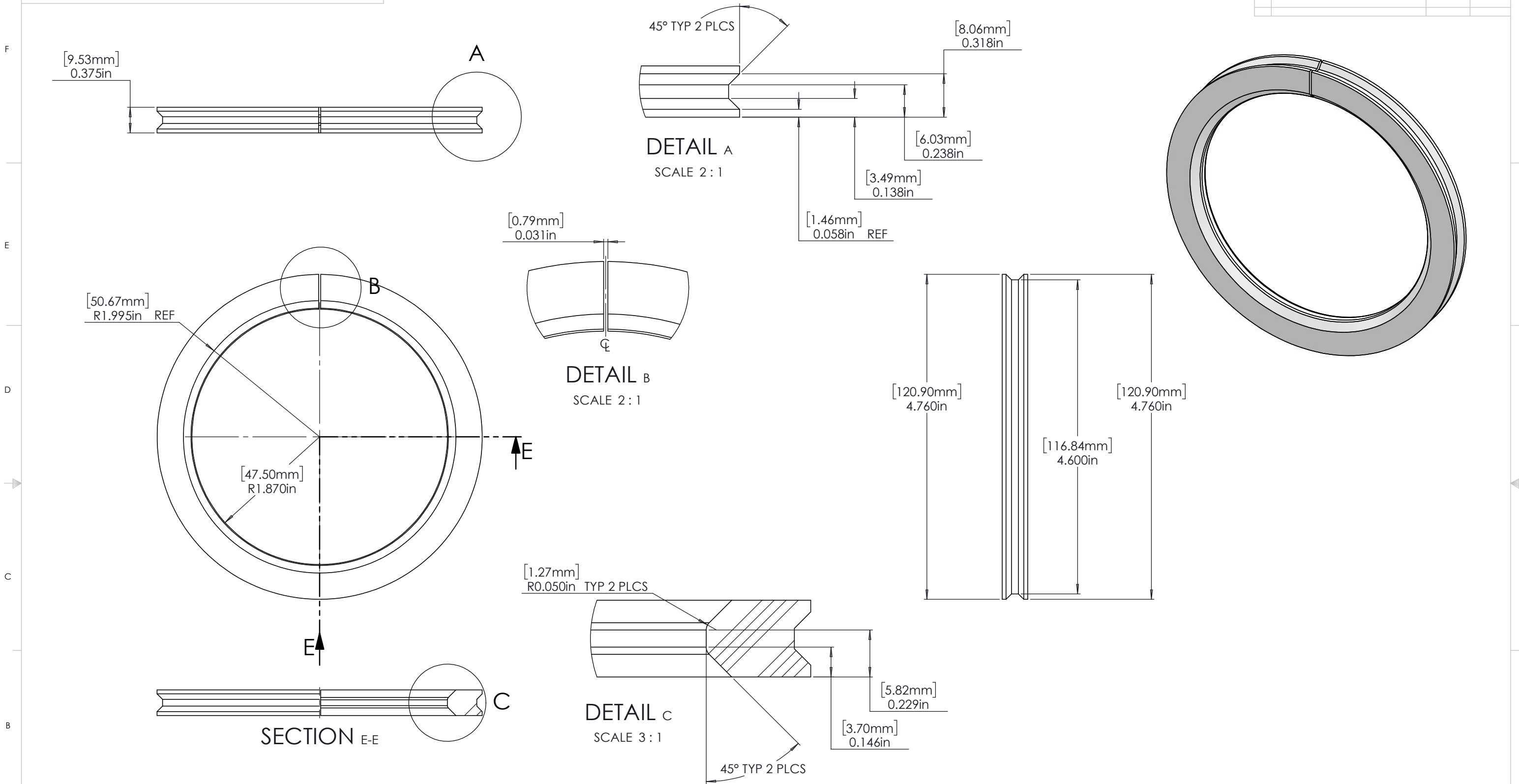


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	XX	XX/XX/2020	



NOTE 1. SOLID MODEL LOCATION:
\\atlas\ProjectLibrary\902001_4K_ROVCameraDevelopment\EngineeringDesignDocuments\MechanicalDesign\4K_CameraChassis\100221414-08-A_LensCollar.SLDPRT

NOTE 2: MATERIAL - PEEK POLYMER.

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Shop / Q.C.		BILL OF MATERIALS UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		 MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 775-1700 Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.020	3 PLACE DIM ±.005	ANGLE ±1°	DRAWN MRC	11/12/2020					
Shop Foreman		1. DIMENSIONS ARE IN INCHES. 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES (D15 MAX). 4. MACHINED FILLET RADIUS (R15-R20). 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. (0.12 INCHES FOR SINGLE SURFACE).				ENGINEER	MARK R. CHAFFEY (831) 775-1708 mrc@mbari.org					
Engineer						PROJECT NO.	902001					
NEXT ASSY Description	NEXT ASSY Number					PROJECT Name	4K ROV CAMERA		SIZE C	DWG. NO.	100221414-08-A-DWG	REV. A
APPLICATION		DO NOT SCALE DRAWING				WEIGHT			SCALE	CAD FILE:		SHEET 1 OF 1



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4K Camera Lens Collar