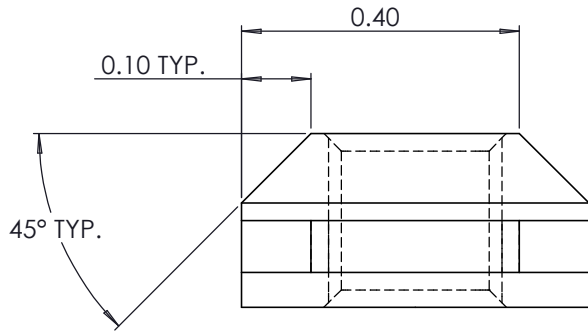
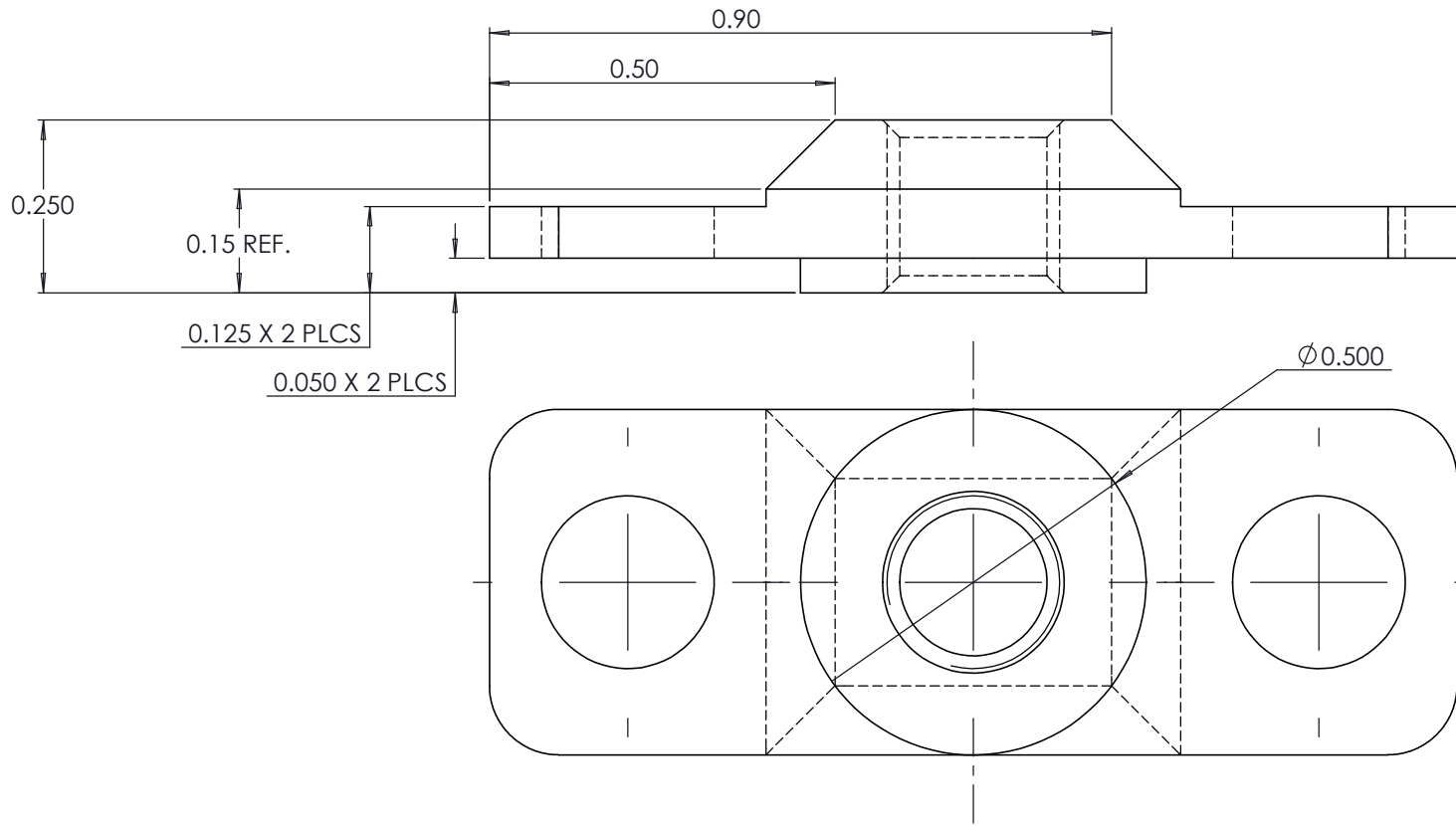
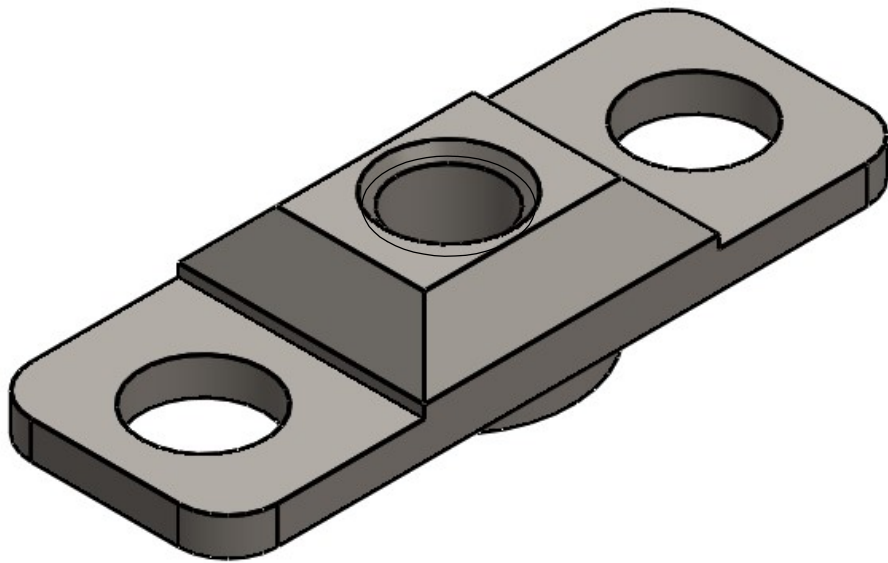
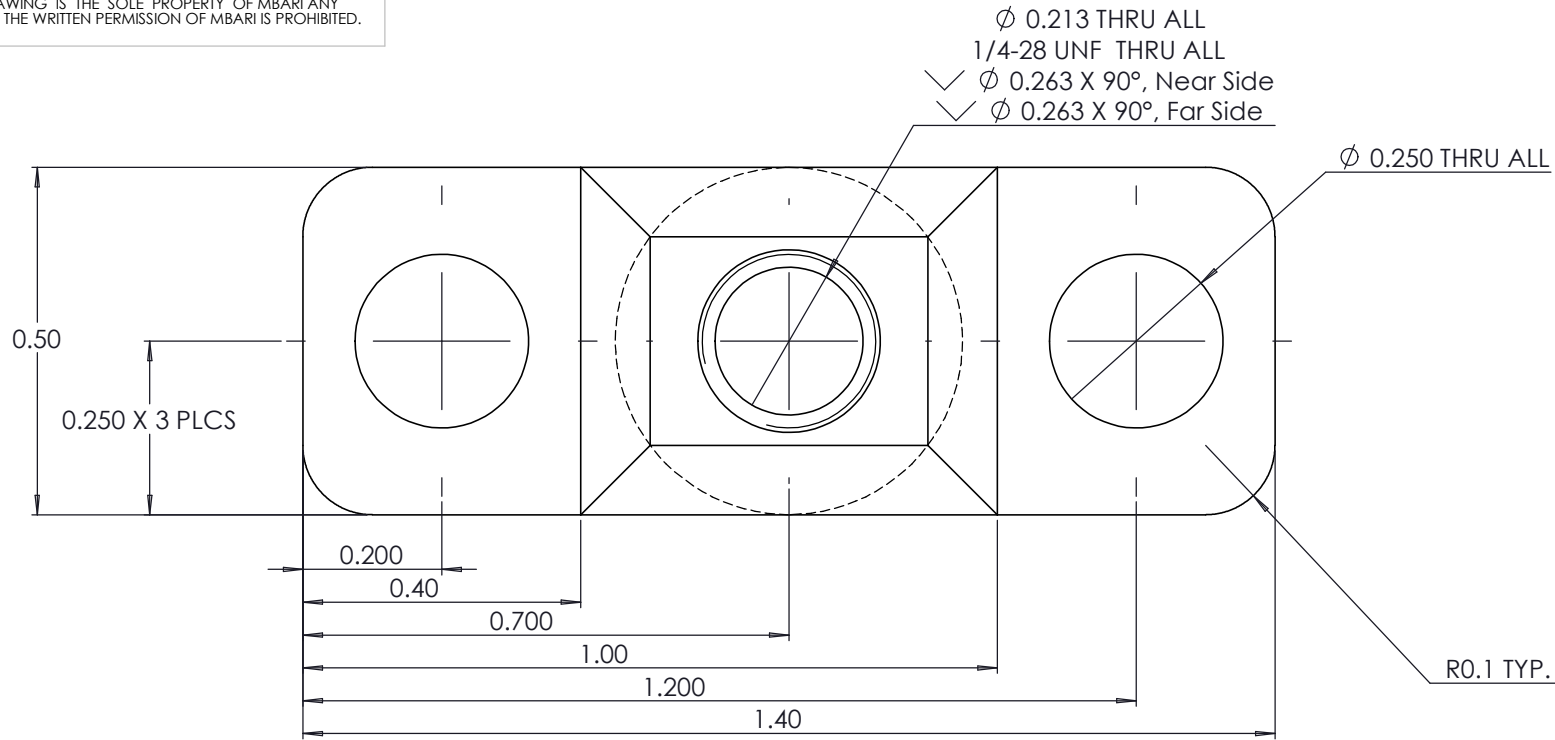


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	XX	XX/XX/202X	
C	Corrects clearance problem w/ pin plate	06/03/2021	



NOTE 1. SOLID MODEL LOCATION:
\\atlas\ProjectLibrary\902001_4K_ROVCameraDevelopment\EngineeringDesignDocuments\MechanicalDesign\4K_CameraChassis\100221414-42-C_SquareClampNut.SLDPRT

NOTE 2. MATERIAL: 1045 CARBON STEEL

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Shop / Q.C.		BILL OF MATERIALS UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±.016	2 PLACE DIM ±.005	3 PLACE DIM ±.005	ANGLE ±.1°	DRAWN MRC		01/05/2021	
Shop Foreman		1. DIMENSIONS ARE IN INCHES. 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE MARKS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .015-.020. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER			
Engineer						MARK R. CHAFFEY			
						(831) 775-1708 chma@mbari.org			
NEXT ASSY Description	NEXT ASSY Number					PROJECT No.	902001		
						PROJECT Name	4K ROV CAMERA		
APPLICATION		DO NOT SCALE DRAWING				WEIGHT			

MBARI		Monterey Bay Aquarium Research Institute	
7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 775-1700		4K CAMERA SQUARE CLAMP NUT	
SIZE C	DWG. NO. 100221414-42-C-DWG	REV. C	
SCALE	CAD FILE:	SHEET 1 OF 1	