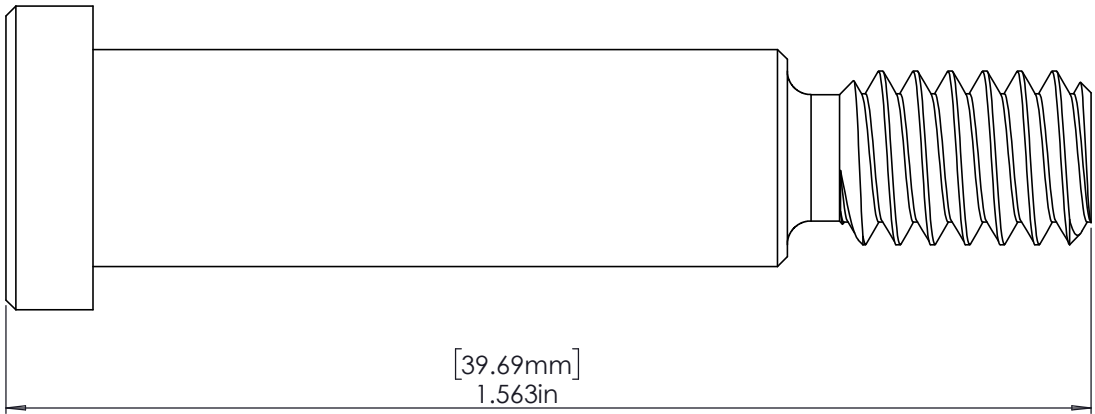
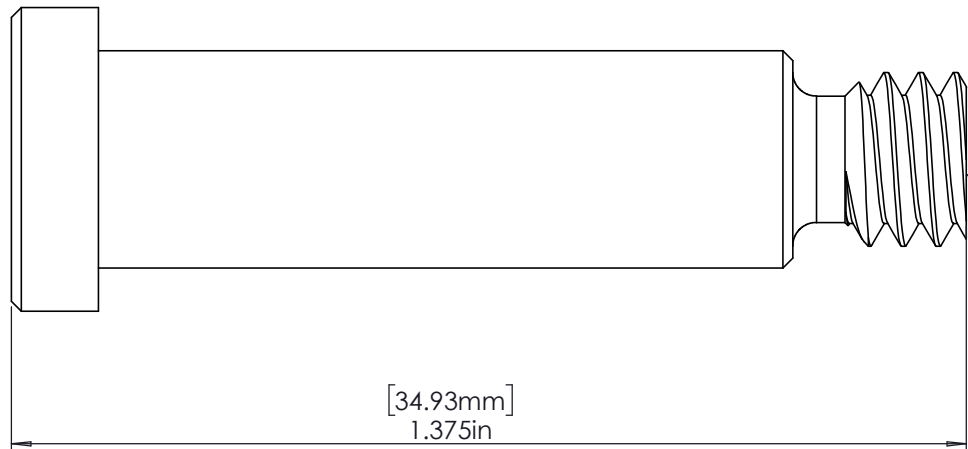


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	XX	XX/XX/202X	
C	XX	XX/XX/202X	



MCMaster PN 90337A463 STOCK LENGTH



SHORTEN STOCK SHOULDER SCREW LENGTH
(QTY 2 NEEDED PER CAMERA)

NOTE 1. SOLID MODEL LOCATION:
\\atlas\ProjectLibrary\902001_4K_ROVCameraDevelopment\EngineeringDesignDocuments\MechanicalDesign\4K_CameraChassis\100221414-48-A_ShoulderScrew_Modified.SLDPRT

NOTE 2. PART MACHINED FROM MCMaster PN 90337A463.

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Shop / Q.C.		BILL OF MATERIALS UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±.016	2 PLACE DIM ±.005	3 PLACE DIM ±.005	ANGLE ±°	DRAWN MRC		01/18/2021	
Shop Foreman		1. DIMENSIONS ARE IN INCHES. 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILET RADI .015-.020. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER			
Engineer						MARK R. CHAFFEY			
						(831) 775-1708 mrc@mbari.org			
NEXT ASSY Description	NEXT ASSY Number					PROJECT No.	902001		
						PROJECT Name	4K ROV CAMERA		
APPLICATION		DO NOT SCALE DRAWING				WEIGHT			

MBARI

Monterey Bay Aquarium
Research Institute

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4K CAMERA MODIFIED SHOULDER SCREW

SIZE
C

DWG. NO.
100221414-48-A-DWG

REV.
A

SCALE

CAD FILE:

SHEET 1 OF 1