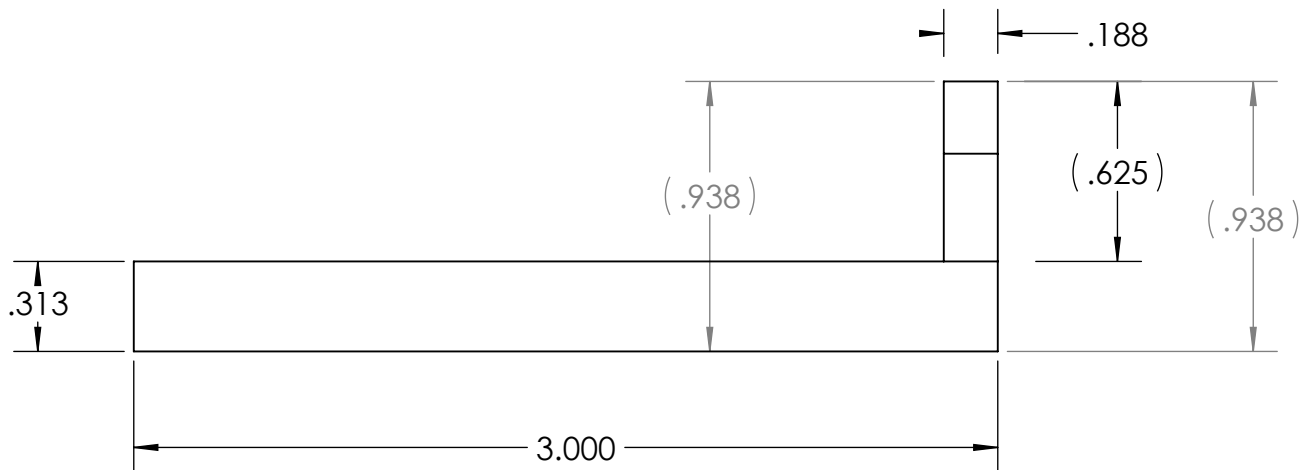


REVISIONS			
	INITIAL RELEASE	X/XX/01	J.E.



		P-221663-21	Chassis Shelf Part	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON	12/20/21	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON	12/20/21	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO.				902004		REMOTE BATT. PACK	
		PROJECT				PLANKTIVORE		Chassis Shelf Part	
		WEIGHT				0.143		P-221663-21.DWG	
						SIZE B	DWG. NO.	REV.	
						SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	