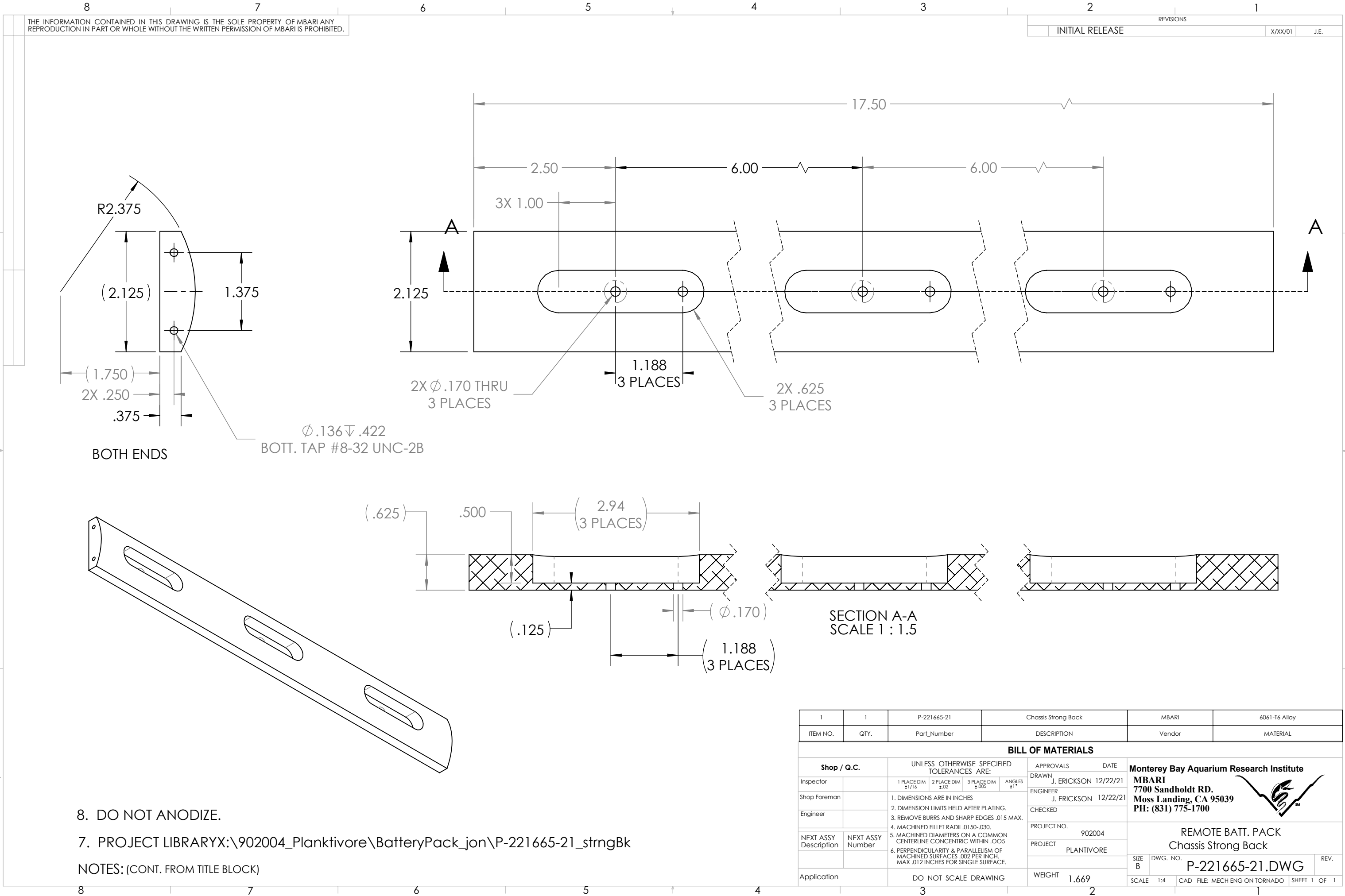




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

8. DO NOT ANODIZE.

7. PROJECT LIBRARYX:\902004_Planktivore\BatteryPack_jon\P-221665-21_strngBk

NOTES: (CONT. FROM TITLE BLOCK)

1		1		P-221665-21		Chassis Strong Back		MBARI		6061-T6 Alloy		
ITEM NO.		QTY.		Part_Number		DESCRIPTION		Vendor		MATERIAL		
BILL OF MATERIALS												
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 12/22/21				
Shop Foreman				1. DIMENSIONS ARE IN INCHES				ENGINEER J. ERICKSON 12/22/21				
Engineer				2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED				
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 902004				
				4. MACHINED FILLET RADII .0150-.030.				PROJECT PLANTIVORE				
NEXT ASSY Description		NEXT ASSY Number		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						REMOTE BATT. PACK		
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						Chassis Strong Back		
Application		DO NOT SCALE DRAWING				WEIGHT 1.669		SIZE B		DWG. NO. P-221665-21.DWG		REV.
								SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
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Moss Landing, CA 95039
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REMOTE BATT. PACK
Chassis Strong Back