



PLANKTIVOR - LRAUV
5x-Assembly-Prism_V3

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON						
Engineer						CHECKED						
						PROJECT NO. 902004						
NEXT ASSY Description	NEXT ASSY Number					PROJECT Planktivor	PLANKTIVOR - LRAUV 5x-Assembly-Prism_V3					
							SIZE B	DWG. NO.	A-221xxx-22.DWG			REV.
Application		DO NOT SCALE DRAWING				WEIGHT 1.571	SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 2			

