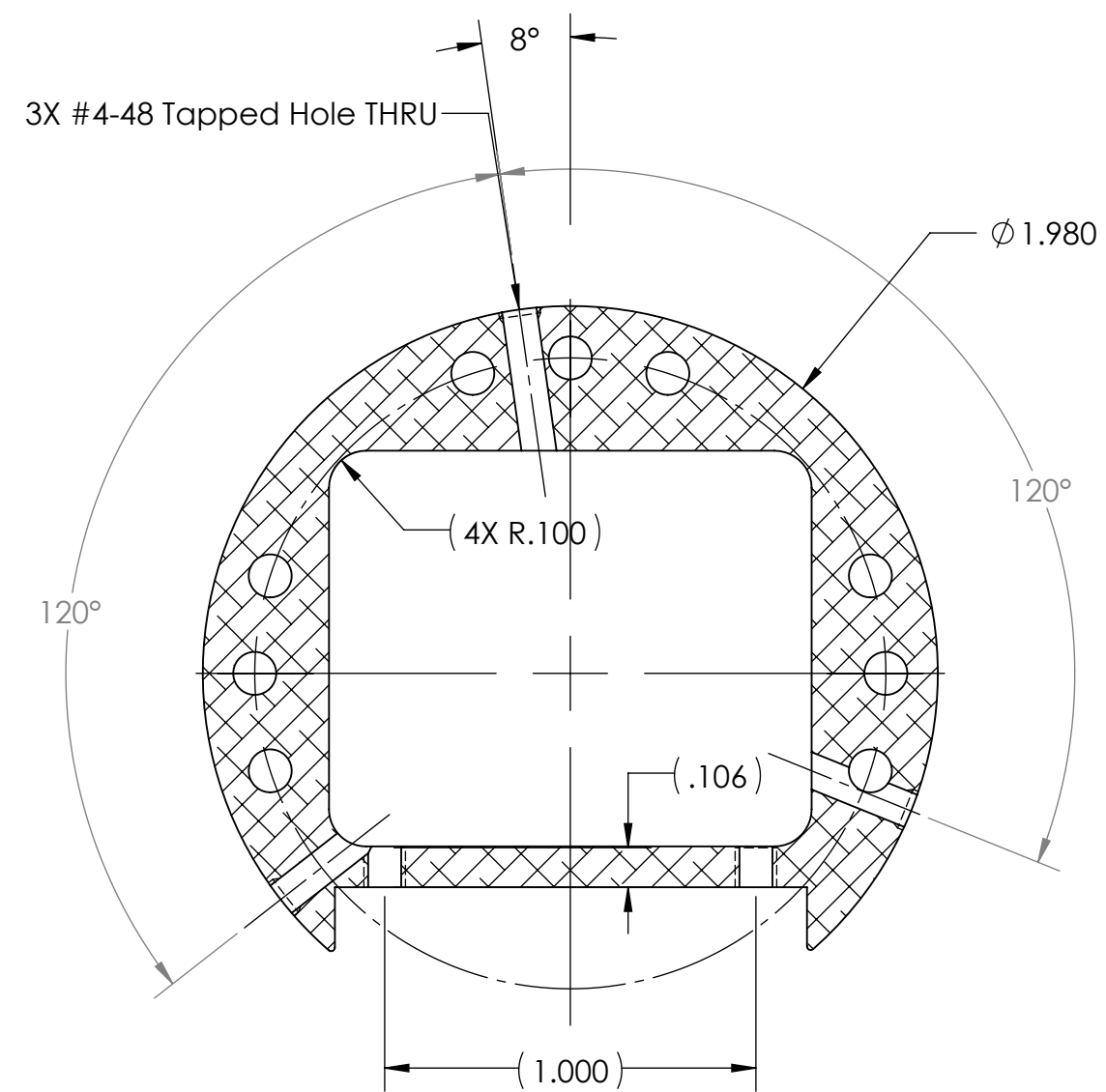
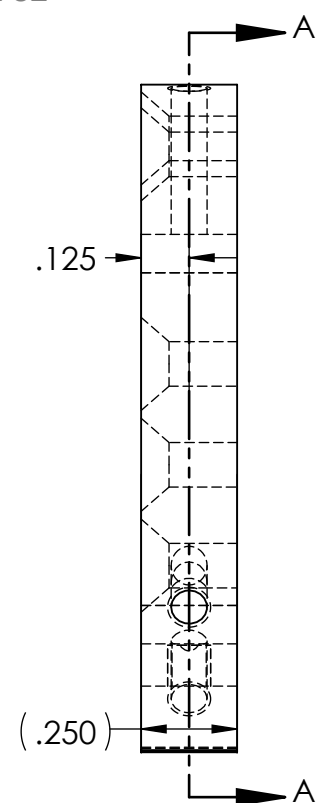
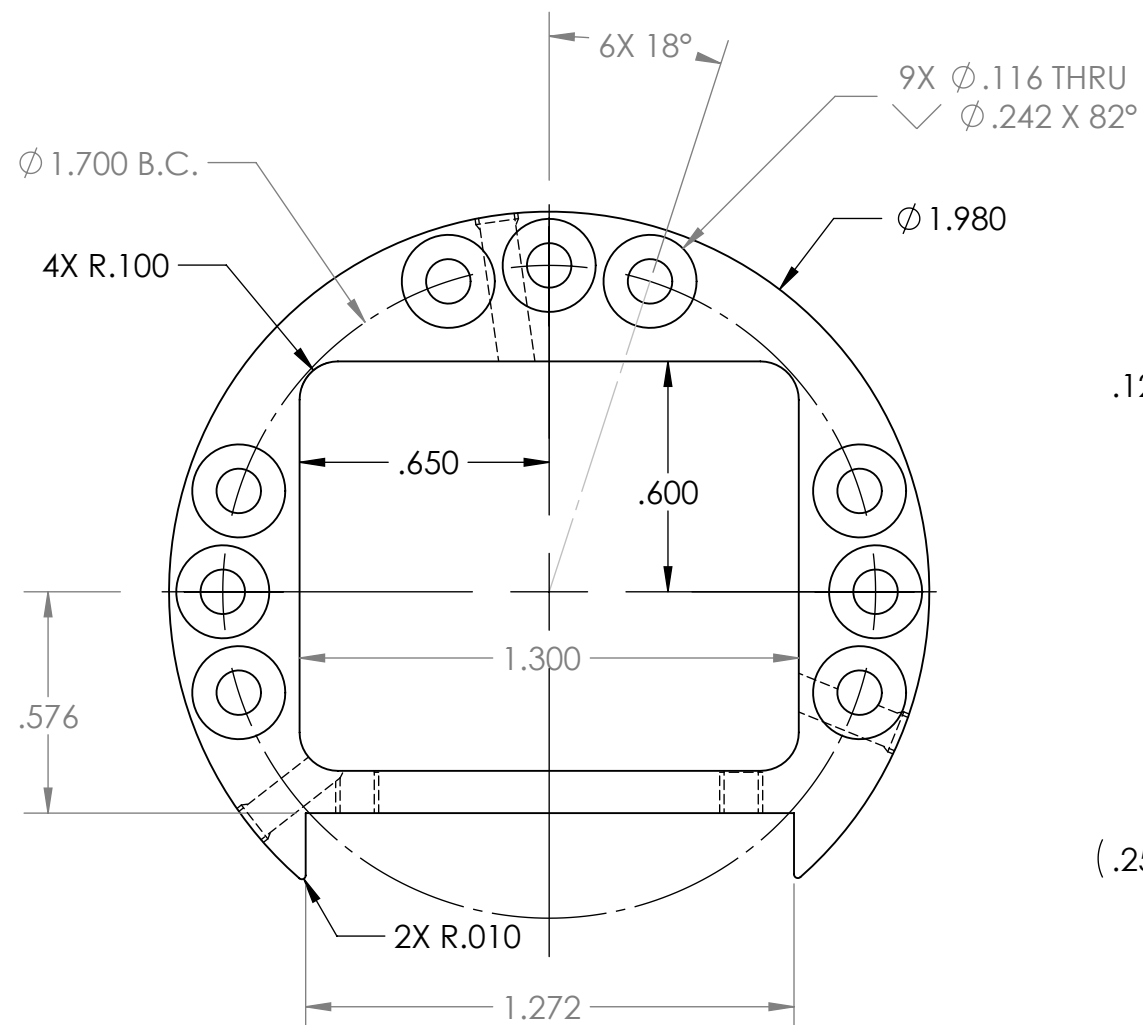
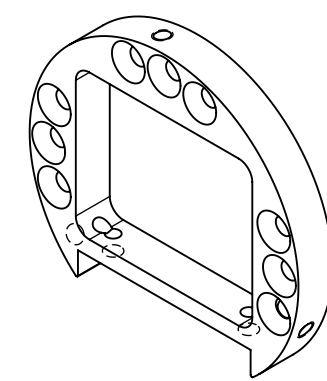
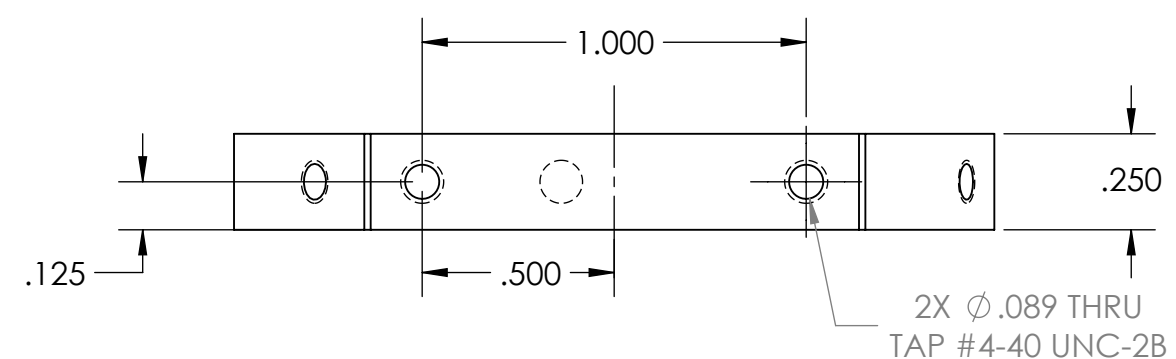


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SECTION A-A



FILE LOCATION:
X:\902004_Planktivore\Housing_2022\OpticsPod\
P-221739-22_RackEndcap

1	1	P-221739-22	Rack Rear End Cap	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN P. Roberts	8/24/22
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER P. ROBERTS	8/24/22
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED P. ROBERTS	8/24/22
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	902004
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	Planktivor
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	0.027
Application		DO NOT SCALE DRAWING		SIZE B	DWG. NO. P-221739-22
				SCALE	REV.

Monterey Bay Aquarium Research Institute
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P-221739-22_RackEndcap

SIZE B DWG. NO. P-221739-22 REV.
SCALE SHEET 1 OF 1