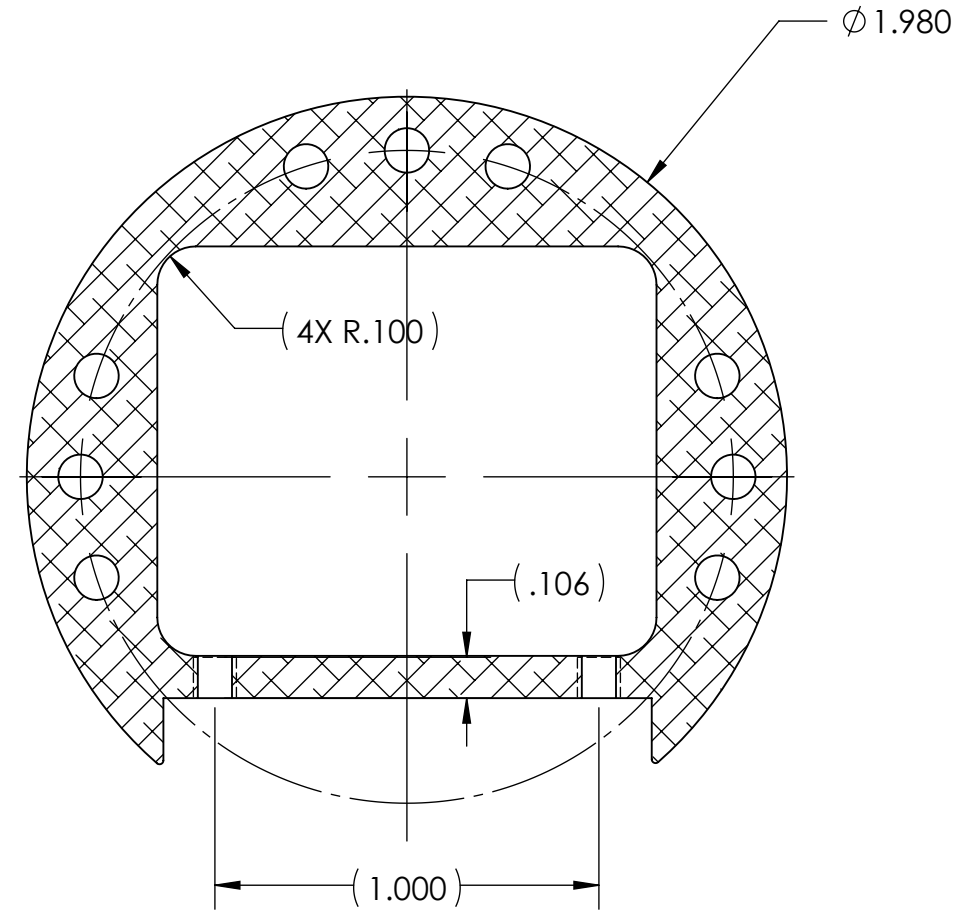
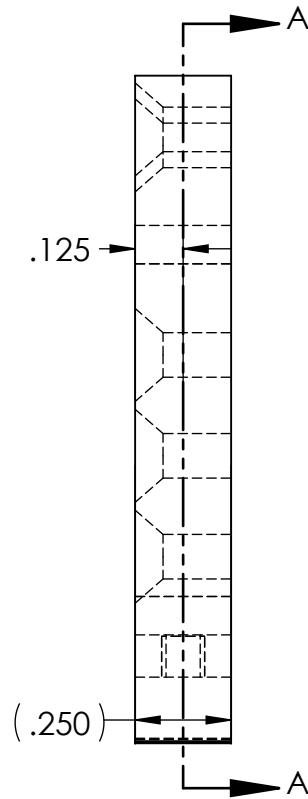
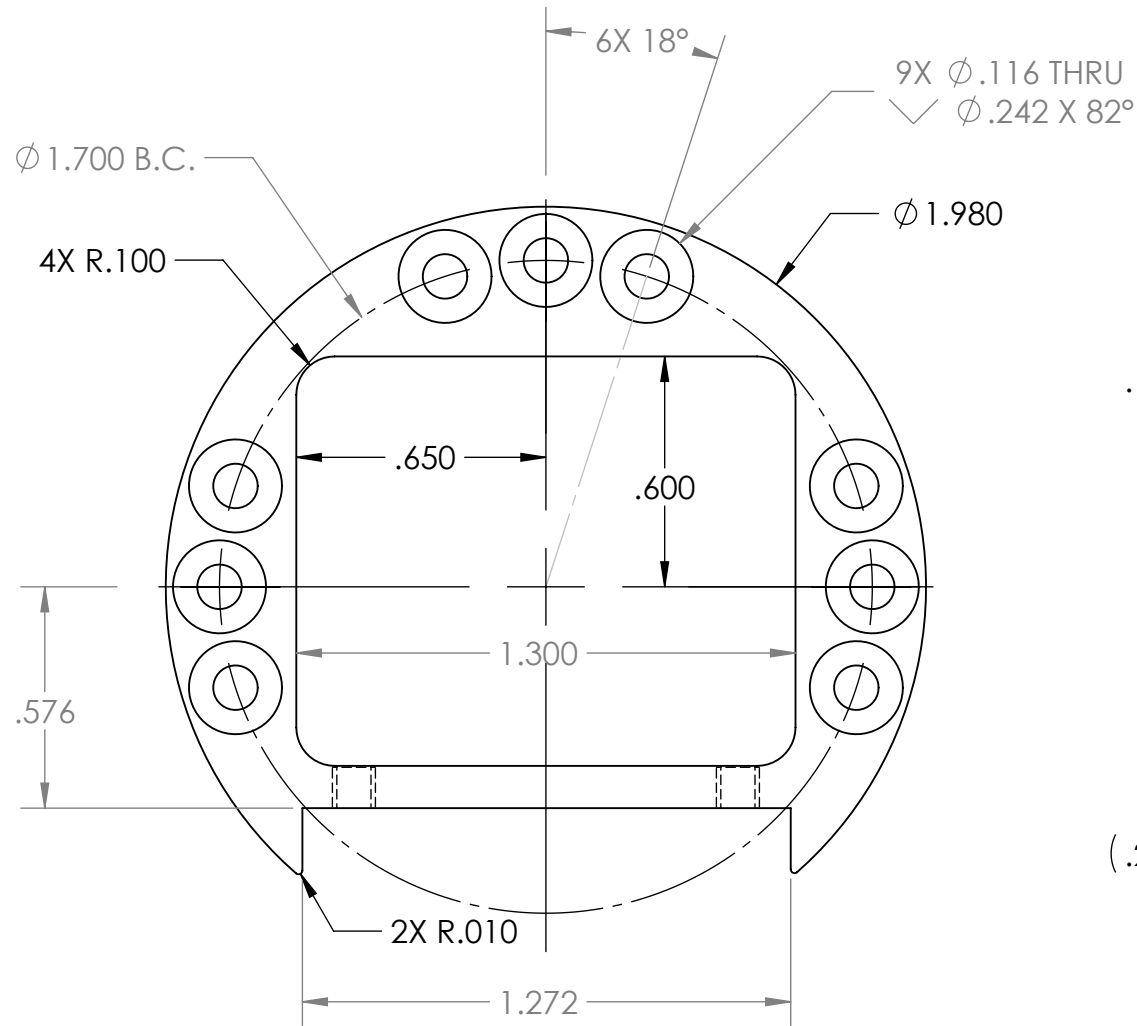
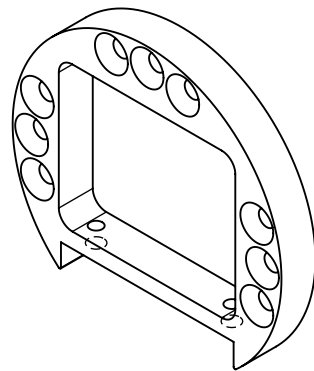
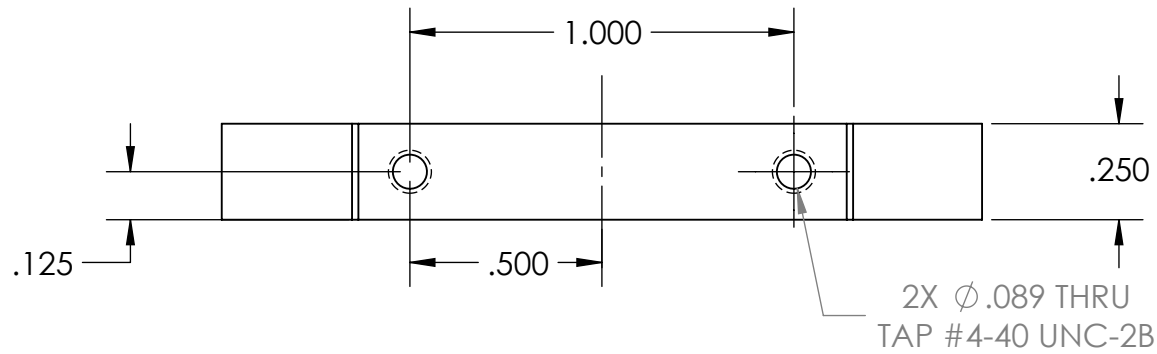


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SECTION A-A



DO NOT ANODIZE.

FILE LOCATION:
X:\902004_Planktivore\Housing_2022\OpticsPod\
P-221739-22_RackEndcap_V3

1	1	P-221739-22	Rack Rear End Cap		MBARI	6061-T6 Alloy	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts 8/24/22	
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER P. ROBERTS 8/24/22	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED P. ROBERTS 8/24/22	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 902004	
		4. MACHINED FILLET RADII .0150-.030.				PROJECT Planktivor	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005					
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					
Application		DO NOT SCALE DRAWING			WEIGHT 0.027		
		3			2		

Monterey Bay Aquarium Research Institute			
MBARI			
7700 Sandholdt RD.			
Moss Landing, CA 95039			
PH: (831) 775-1700			
			
PLANKTIVOR - Flashlight			
P-221739-22_RackEndcap_V3			
SIZE B	DWG. NO.	P-221739-22	
		SCALE	REV.
		SHEET 1 OF 1	