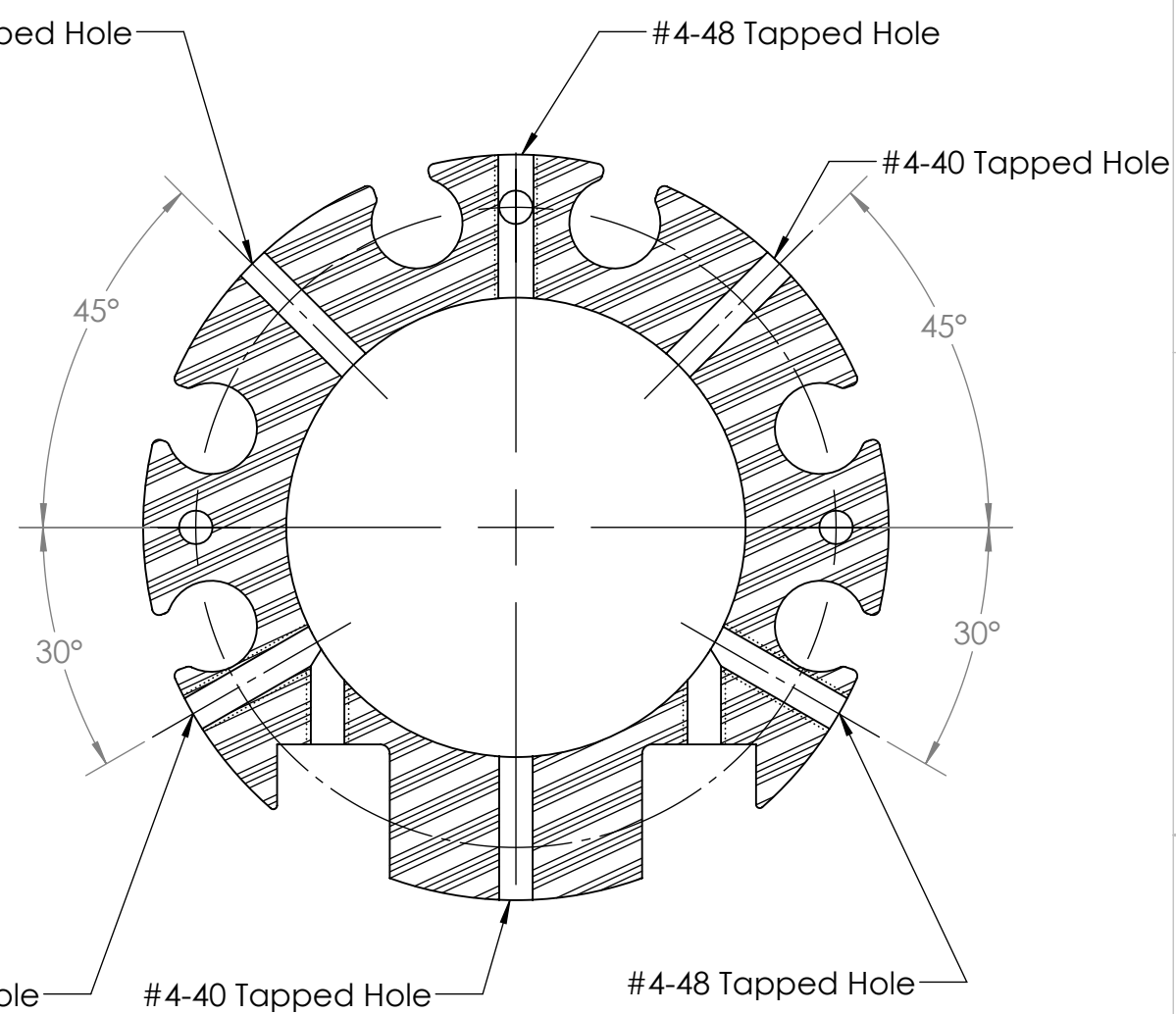
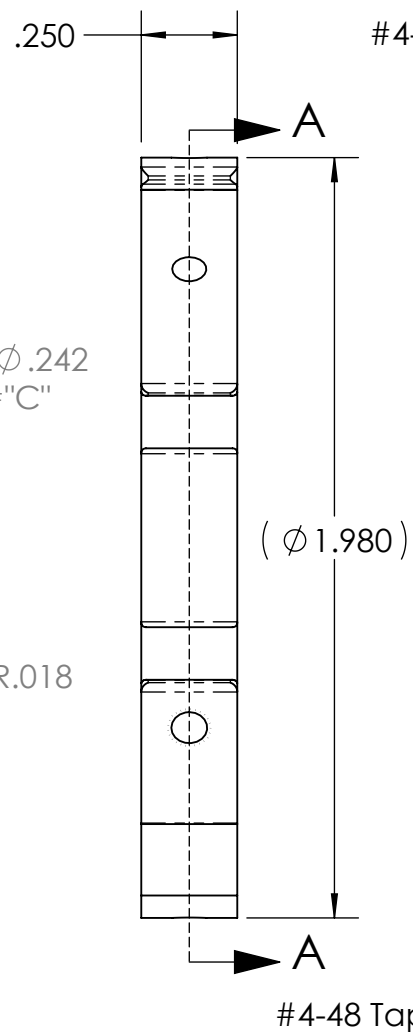




2X $\phi .089$ THRU
TAP #4-40 UNC-2B

(1.000)

.250

The drawing shows a rectangular plate with a width of 1.000 and a thickness of .250. It features two circular holes, each with a diameter of .089. The holes are positioned symmetrically about the center of the plate. The text '2X $\phi .089$ THRU TAP #4-40 UNC-2B' is located to the left of the plate, with a leader line pointing to the first hole. The dimension (1.000) is shown below the plate, and the dimension .250 is shown to the right of the plate.

	1	P-221756-22	Electronics Rack Lens Support		MBARI	Hp PA12 Nylon	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	

BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 10/13/22		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI. .0150-.030.				ENGINEER J. ERICKSON 10/13/22		
Engineer						CHECKED		
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .012 INCHES FOR SINGLE SURFACE.				PROJECT NO. 902004		
						PROJECT Planktivor		
Application		DO NOT SCALE DRAWING				WEIGHT 0.012		
						SIZE B	DWG. NO. P-221756-22.DWG	REV.
						SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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