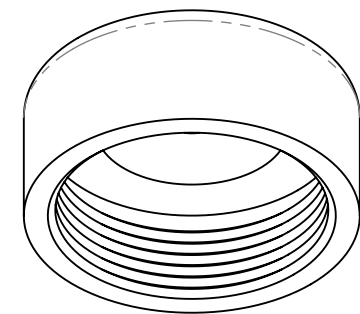
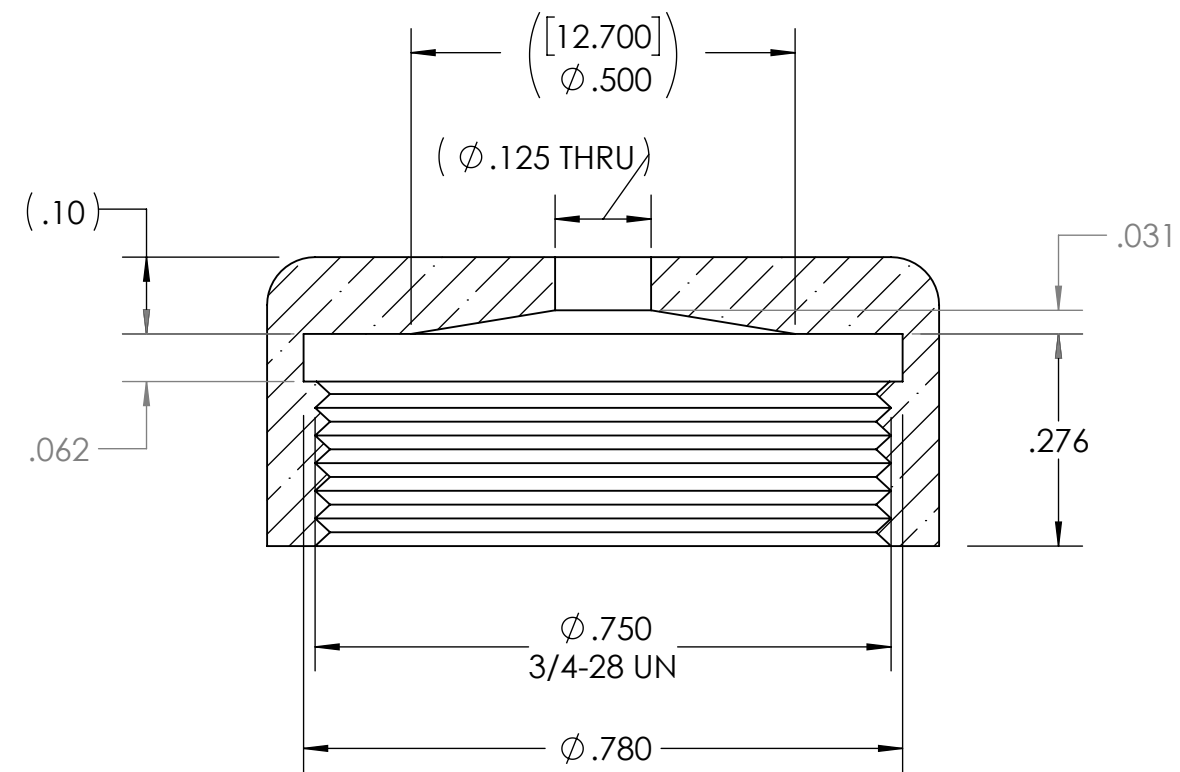




PLANKTVOR	
Keller Adaptor Cap	
SIZE B	DWG. NO. P-221854-23.DWG

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221854-23	Keller Adaptor Cap		6AL-4V Titanium	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 4/24/23
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 4/24/23
Engineer						CHECKED
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 902004
		PROJECT Planktvor	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Application		DO NOT SCALE DRAWING				
				PLANKTVOR Keller Adaptor Cap		
		SIZE B	DWG. NO. P-221854-23.DWG	REV.		
		SCALE 4:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1		