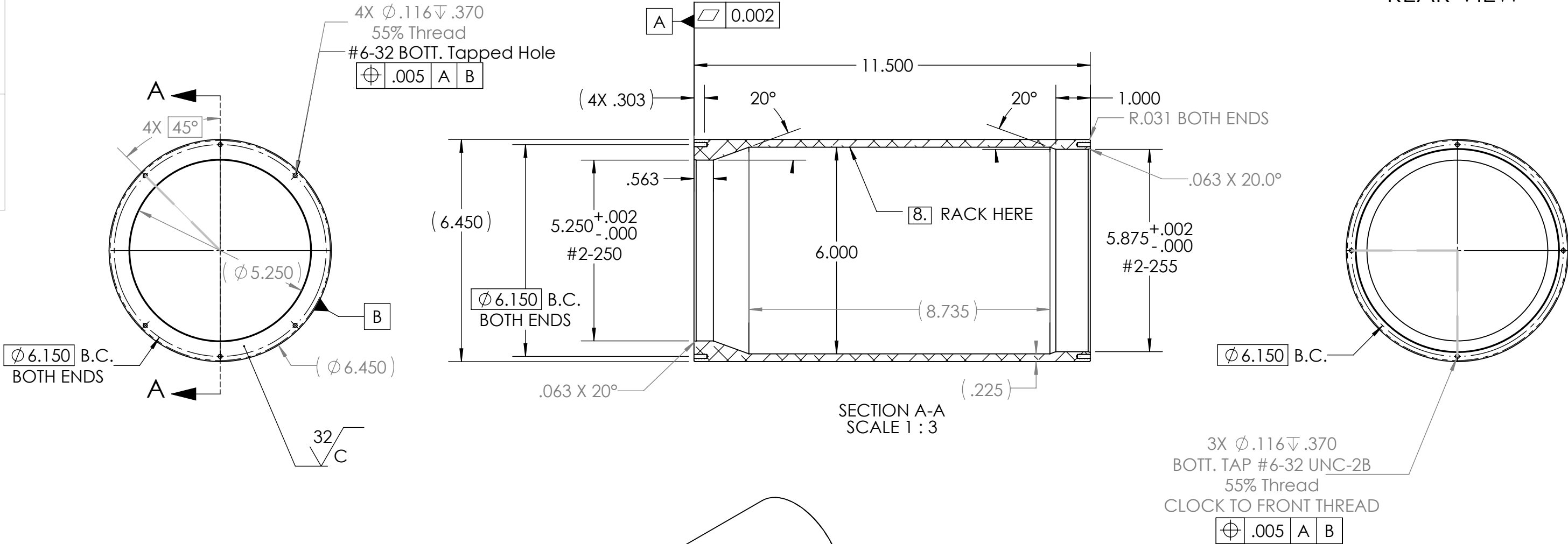


FRONT VIEW

REAR VIEW



SWD = 1500m.

8. Finish: HARD CLEAR ANODIZE IN ACCORDANCE WITH MIL-A-8625F TYPE III, CLASS I (.001 THICK) TEFLON SEAL COAT. RACK AS SHOWN.

7. PROJECT LIBRARY:\902004_Planktivore\Housing_2022\PlantivoreCase_1500m

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221758-22	Planktivore 1500m Tube	MBARI	6061-T6 (SS)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 10/17/22	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 10/17/22	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 902004	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT EYERIS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 5.756	
Application		DO NOT SCALE DRAWING		SIZE B P-221758-22.DWG	
				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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PLANKTIVOR

Planktivore 1500m Tube