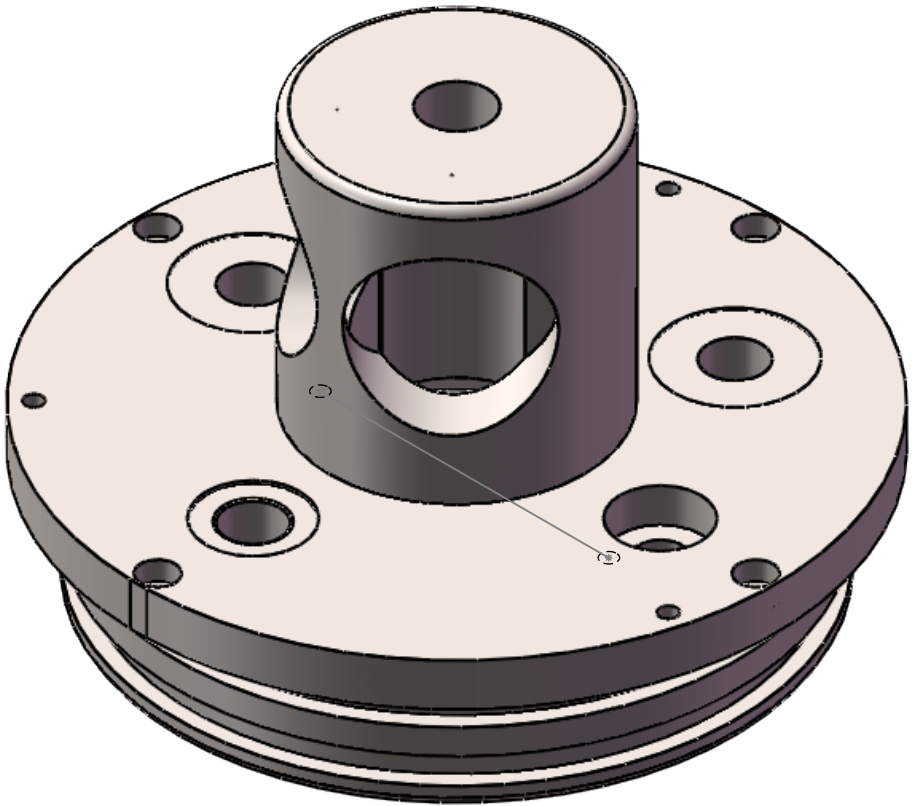
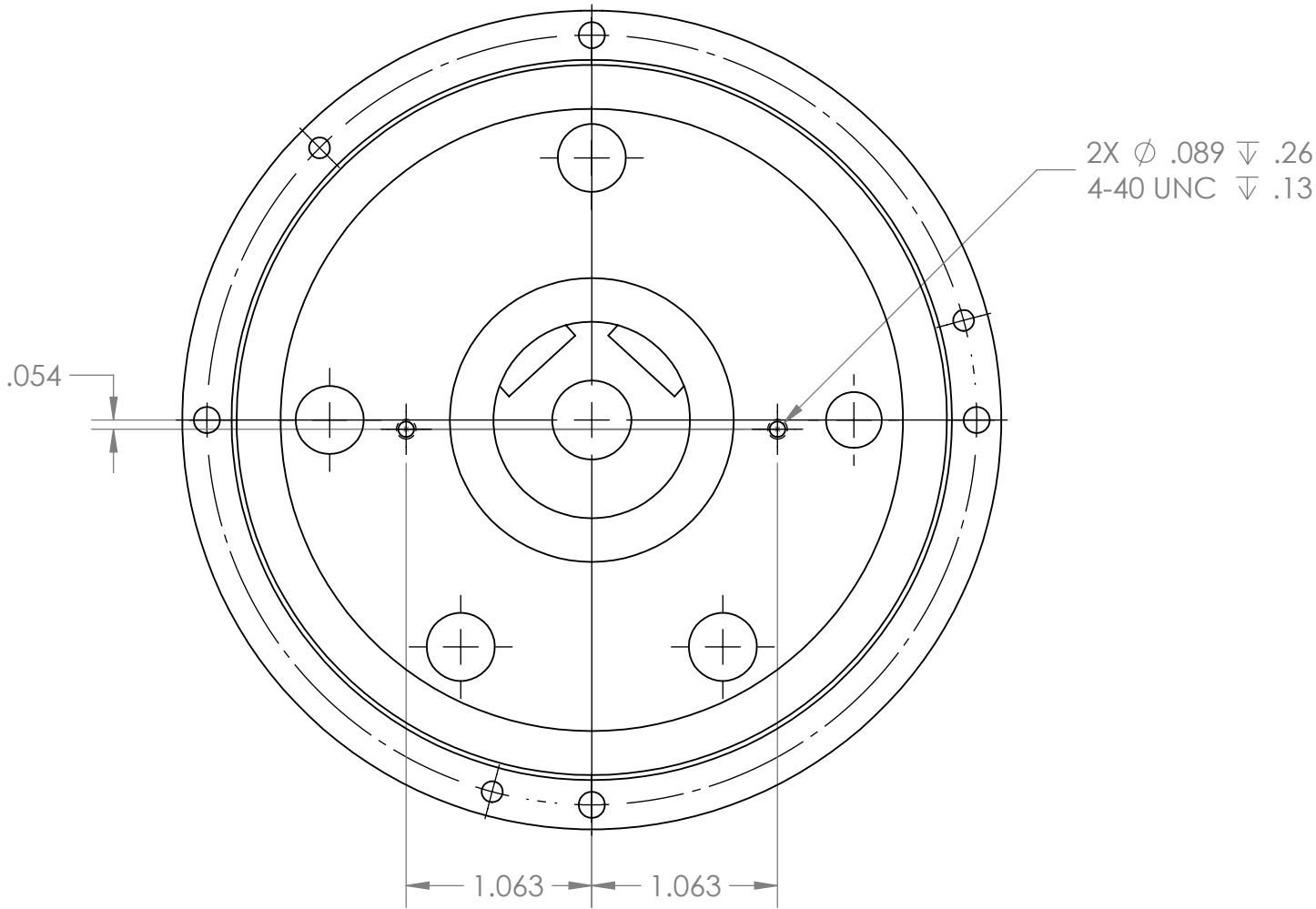


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
ALL	B	Add two 4-40 holes to mount internal chassis	3/31/2022	T.M.



FILE LOCATION:

\\atlas\ProjectLibrary\902004_Planktivore\Planktivore_CENCOOS\
HousingDesign-LarryBird-Latest\Ti Op Housing\
Control Module End Cap Rev B

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER P. ROBERTS			
Engineer						CHECKED P. ROBERTS			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 800139		Control Module End Cap Rev B	
						PROJECT EyeRIS			
Application						WEIGHT			
		DO NOT SCALE DRAWING						SIZE B	DWG. NO.
								SCALE	REV.
									SHEET 1 OF 1