

LABOR ESTIMATE FOR LARGE SHELL MOLDS - NOSE HEMISPHERE - NOSE CYLINDER - FORWARD TAIL SHELL - AFT TAIL SHELL		
CONTACT PLESKUNAS DESIGN LLC 831 262 1131		
PROCESS	DESCRIPTION INCLUDES PROCESS ON 4 - 2 PIECE MOLDS	HOURS
PLUG PREP & SEAL	3 COATS EPOXY SEALER SAND AND APPLY MOLD RELEASE	12
1ST MOLD HALF 4 MOLDS		
GEL COAT 4 PLUGS	SPRAY 2 COATS GEL COAT CLEAN GUN BETWEEN COATS	8
MAKE PATTERNS 4 PLUGS	CUT CLOTH TO SIZE & COLLATE LAMINATION STACKS FOR 4 PLUGS	8
LAMINATE 4 PLUGS	LAMINATE 4 PLUGS W/2 LAYERS 1 OZ SAND AND PREP FOR 2 OZ MAT LAMINATIONS 4 PLUGS	8
LAMINATE 4 PLUGS	BUILD MOLD THICKNESS TO .5" IN TWO LAYER LAMINATIONS 3 LAMS/6 LAYERS 4 PLUGS	16
LAMINATE 4 PLUGS	LAMINATE FINAL WOVEN ROVING LAYER	8
REMOVE 4 MOLDS FROM PLUGS	SEPARATE PLUGS AND MOLDS GRIND AND SMOOTH MOLD FLANGES POLISH MOLD SURFACES	12
SECOND MOLD HALF 4 MOLDS		
GEL COAT 4 PLUGS	SPRAY 2 COATS GEL COAT CLEAN GUN BETWEEN COATS	8
PATTERN CLOTH 4 PLUGS	CUT CLOTH THE SIZE & COLLATE LAMINATION STACKS	8
LAMINATE 4 PLUGS	LAMINATE SKIN LAYER COAT SAND AND PREP FOR LAMINATION	8
LAMINATE 4 PLUGS	BUILD UP THICKNESS TO .5" IN TWO LAYER LAMINATIONS 3 LAMS	16
LAMINATE 4 PLUGS	LAMINATE FINAL WOVEN ROVING LAYER	8
REMOVE 4 MOLDS FROM PLUGS	SEPARATE PLUGS AND MOLDS GRIND AND SMOOTH MOLD FLANGES POLISH MOLD SURFACES	12
TOTAL HOURS		132
SHOP TIME \$150.00 HOUR		\$ 19,800.00