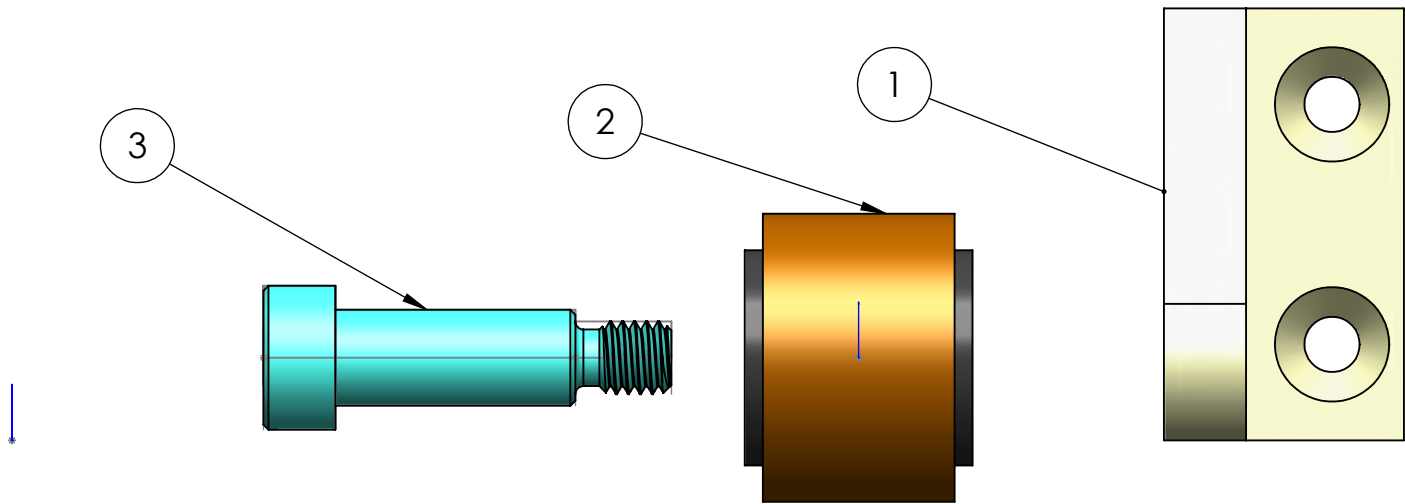


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



3	1	94035A539	1/4 Shldr Screw x 5/8L x 10-32	McMaster-Carr	AlSI 304
2	1	A 7ZB5-URG07537	Urethane Roller	SDP/SI	Material <not specified>
1	1	P-100221463	_LRAUV Battery Pack Wheel Support _No_Tab	MBARI	6061-T6 Alloy
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

A

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute						
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		12/04/07		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 					
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	J. ERICKSON		12/04/07							
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED										
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.										
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				PROJECT						LRAUV Battery Pack				
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005										Idler Wheel Assembly No Tab				
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.										SIZE B		DWG. NO.	A-100221447-20	REV.
Application		DO NOT SCALE DRAWING				WEIGHT		0.04 lb.				SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

NOTES (CONT. FROM TITLE BLOCK)