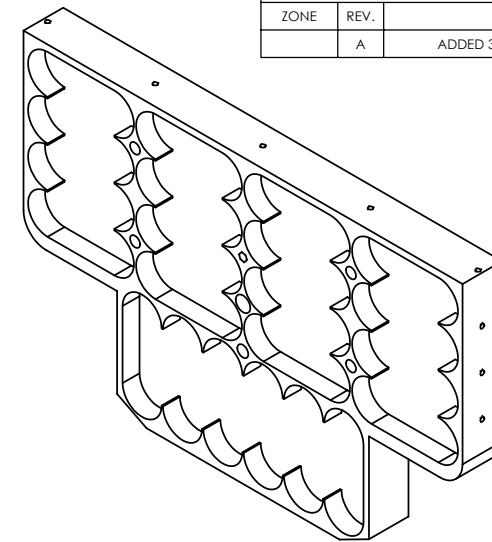


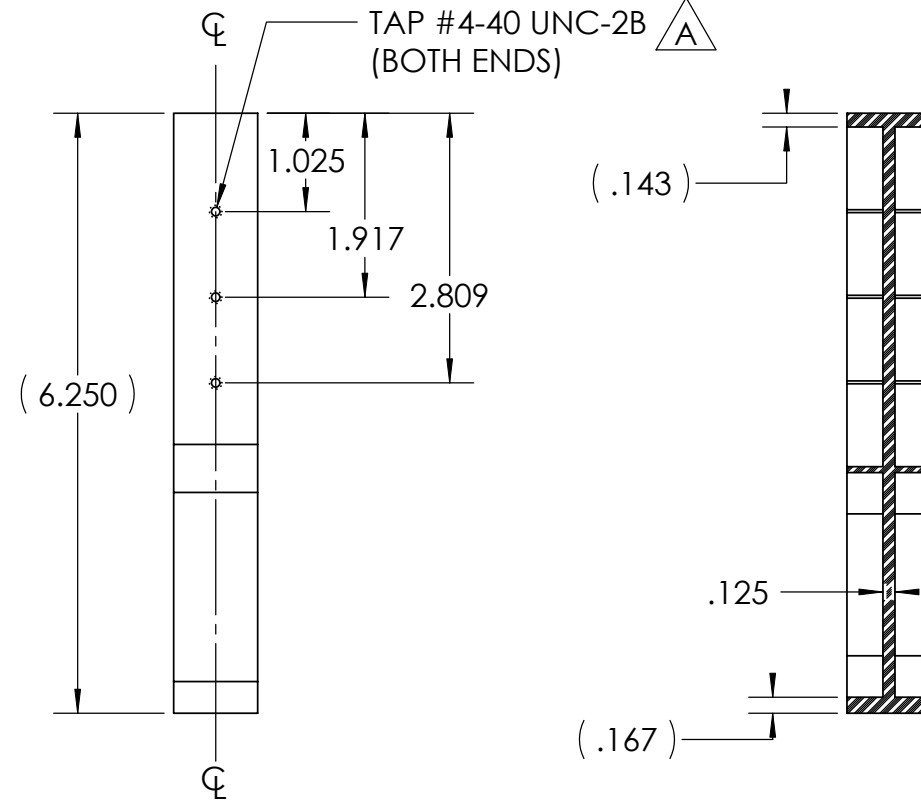
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5X ϕ .089 ∇ .266
4-40 UNC - 2B ∇ .191

REVISIONS				
	INITIAL RELEASE			J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ADDED 3 EA> #4-40 TAPPED HOLES (BPTH ENDS)	8/11/2009	J.E.



$\phi .089 \nabla .250$
 - TAP #4-40 UNC-2B 
 (BOTH ENDS)



SECTION A-A



8. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Battery

7. All dimensions are symetric about common center lines unless specified otherwise.

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200544-08	Battery Pack CenterBlkHd	MBARI	POM Delrin Homopolymer
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 6/13/08	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 6/13/08	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		900739	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.		PROJECT LRAUV	
Application	A-200504-08	DO NOT SCALE DRAWING		WEIGHT 0.664 lb.	
				SIZE B	DWG. NO.
				P-200544-08.DWG	
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1