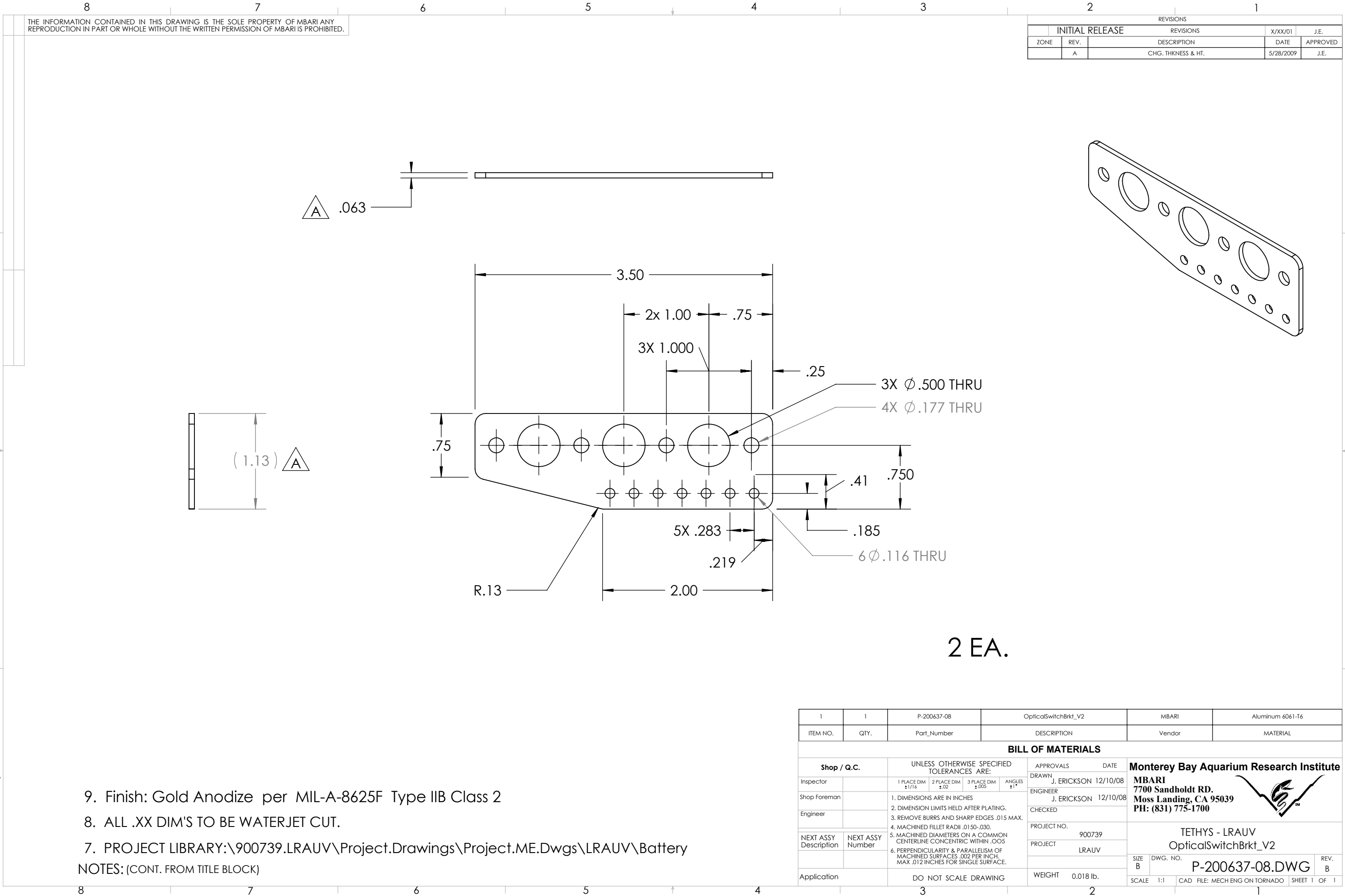
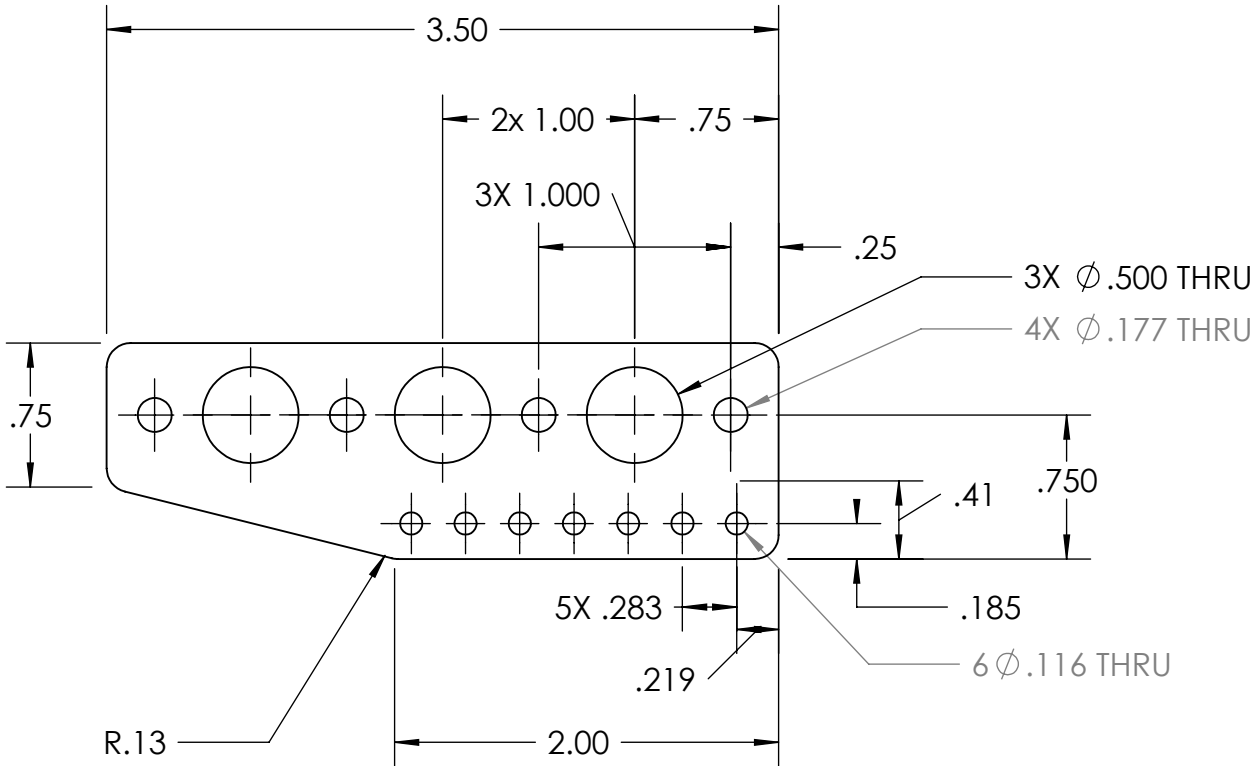
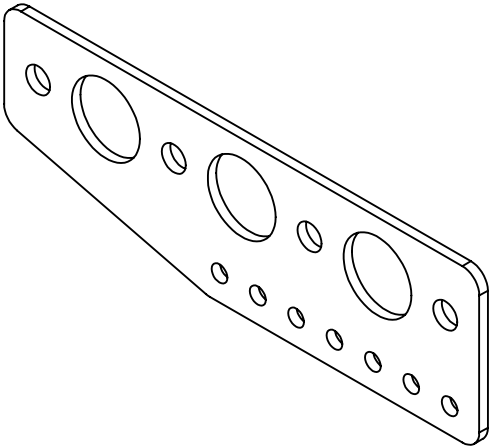




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REVISIONS				
INITIAL RELEASE		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHG. THKNSS & HT.	5/28/2009	J.E.



2 EA.

9. Finish: Gold Anodize per MIL-A-8625F Type IIB Class 2
8. ALL .XX DIM'S TO BE WATERJET CUT.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Battery

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200637-08	OpticalSwitchBrkt_V2	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 12/10/08	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 12/10/08	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.018 lb.	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-200637-08.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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TETHYS - LRAUV
OpticalSwitchBrkt_V2

REV. B