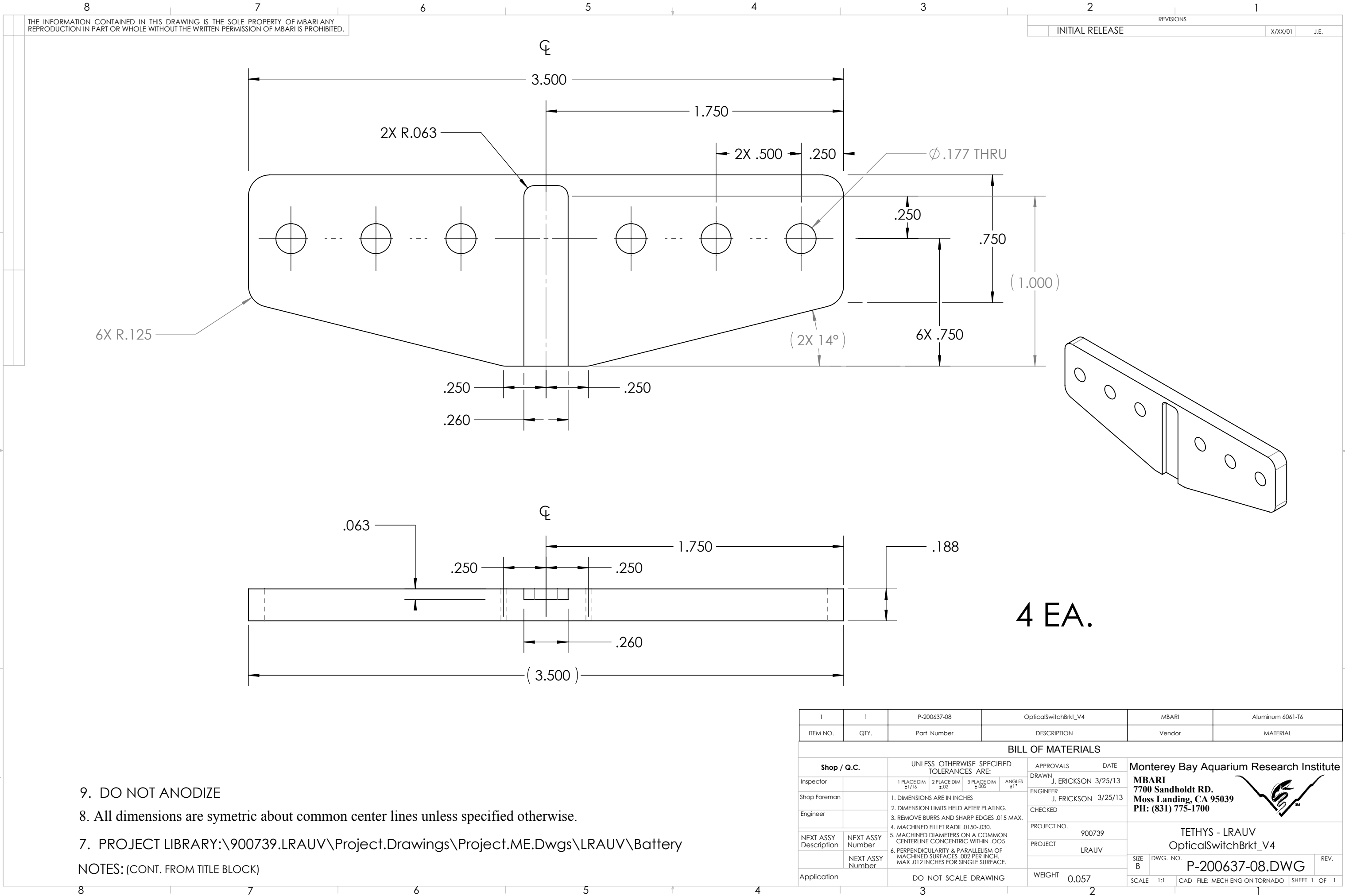




9. DO NOT ANODIZE

8. All dimensions are symetric about common center lines unless specified otherwise.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Battery

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200637-08	OpticalSwitchBrkt_V4	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 3/25/13	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 3/25/13	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
	NEXT ASSY Number	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.057	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV OpticalSwitchBrkt_V4	
				SIZE B	DWG. NO. P-200637-08.DWG
				SCALE 1:1	REV. 1
				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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TETHYS - LRAUV
OpticalSwitchBrkt_V4

P-200637-08.DWG