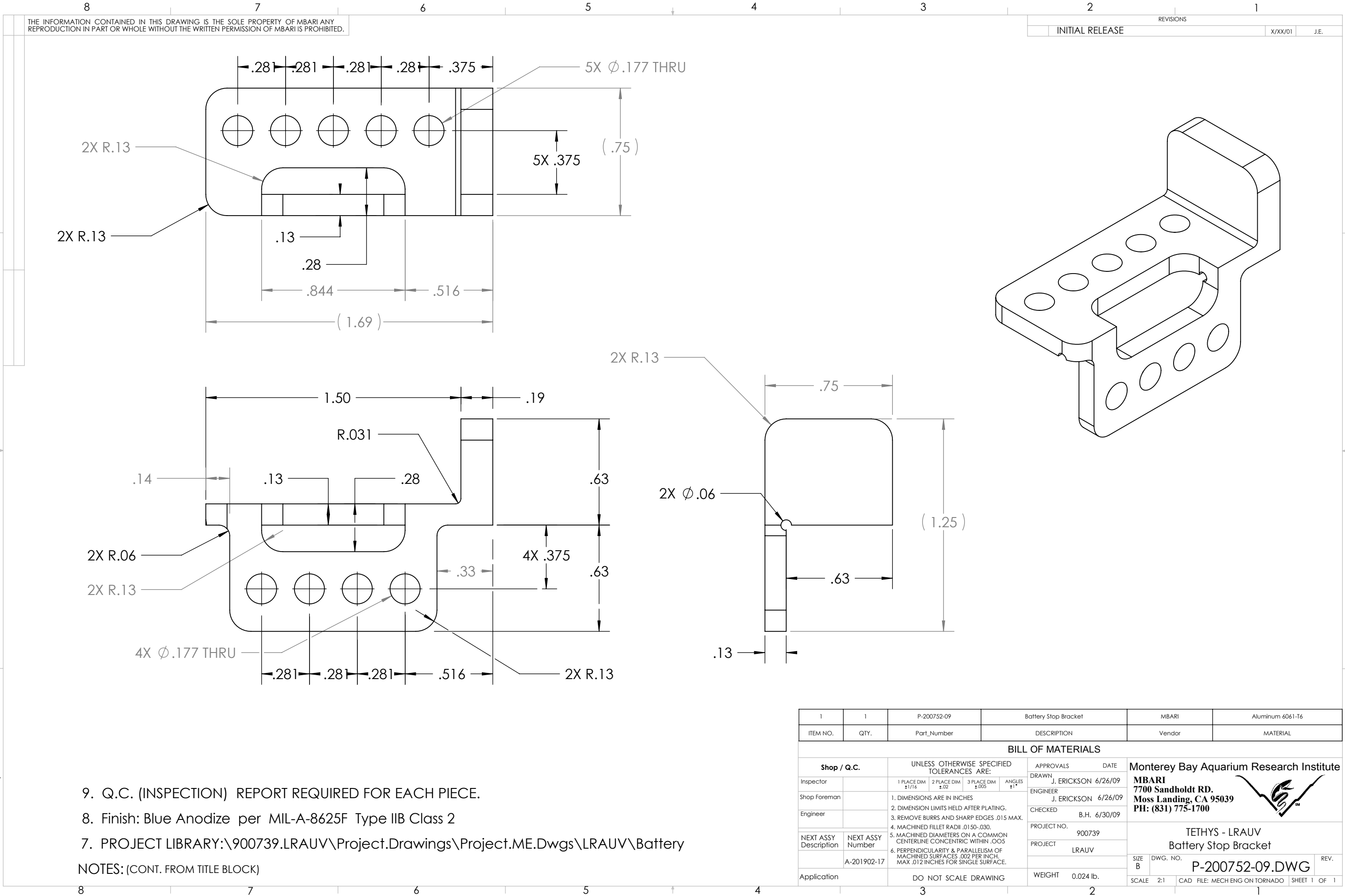




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

9. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
8. Finish: Blue Anodize per MIL-A-8625F Type IIB Class 2
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Battery
- NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200752-09	Battery Stop Bracket	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON 6/26/09
Engineer					ENGINEER J. ERICKSON 6/26/09
					CHECKED B.H. 6/30/09
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO. 900739
	A-201902-17				PROJECT LRAUV
Application		DO NOT SCALE DRAWING			WEIGHT 0.024 lb.
				Monterey Bay Aquarium Research Institute	
				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
					
				TETHYS - LRAUV Battery Stop Bracket	
		SIZE B	DWG. NO. P-200752-09.DWG		REV.
		SCALE 2:1	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1