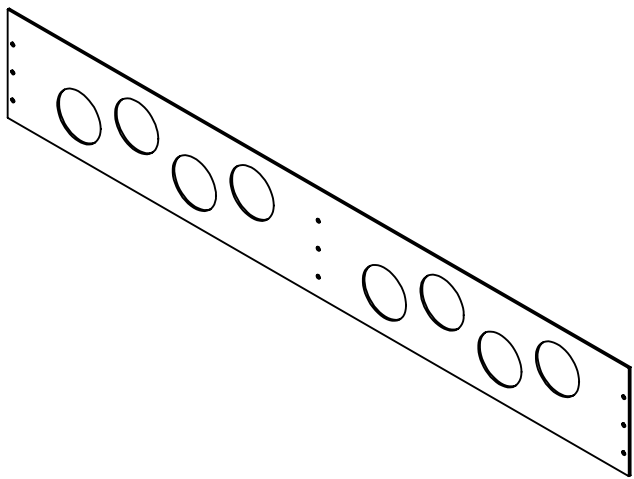


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



9. Finish: Blue Anodize per MIL-A-8625F Type IIB Class 2

8. ALL .XX DIM'S TO BE WATERJET CUT.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Battery

NOTES: (CONT. FROM TITLE BLOCK)

		P-200767-09	Battery Assem Shear Plates		MBARI	Aluminum 6061-T6	
ITEM NO.	QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL	

BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 8/10/09 ENGINEER J. ERICKSON 8/10/09 CHECKED PROJECT NO. 900739 PROJECT LRAUV	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Engineer							
NEXT ASSY Description	NEXT ASSY Number					TETHYS - LRAUV Battery Assem Shear Plates	
	A-200504-08					SIZE B SCALE 1:5	DWG. NO. P-200767-09.DWG CAD FILE: MECH ENG ON TORNADO
Application		DO NOT SCALE DRAWING				WEIGHT	0.383 lb.
						SHEET 1	OF 1