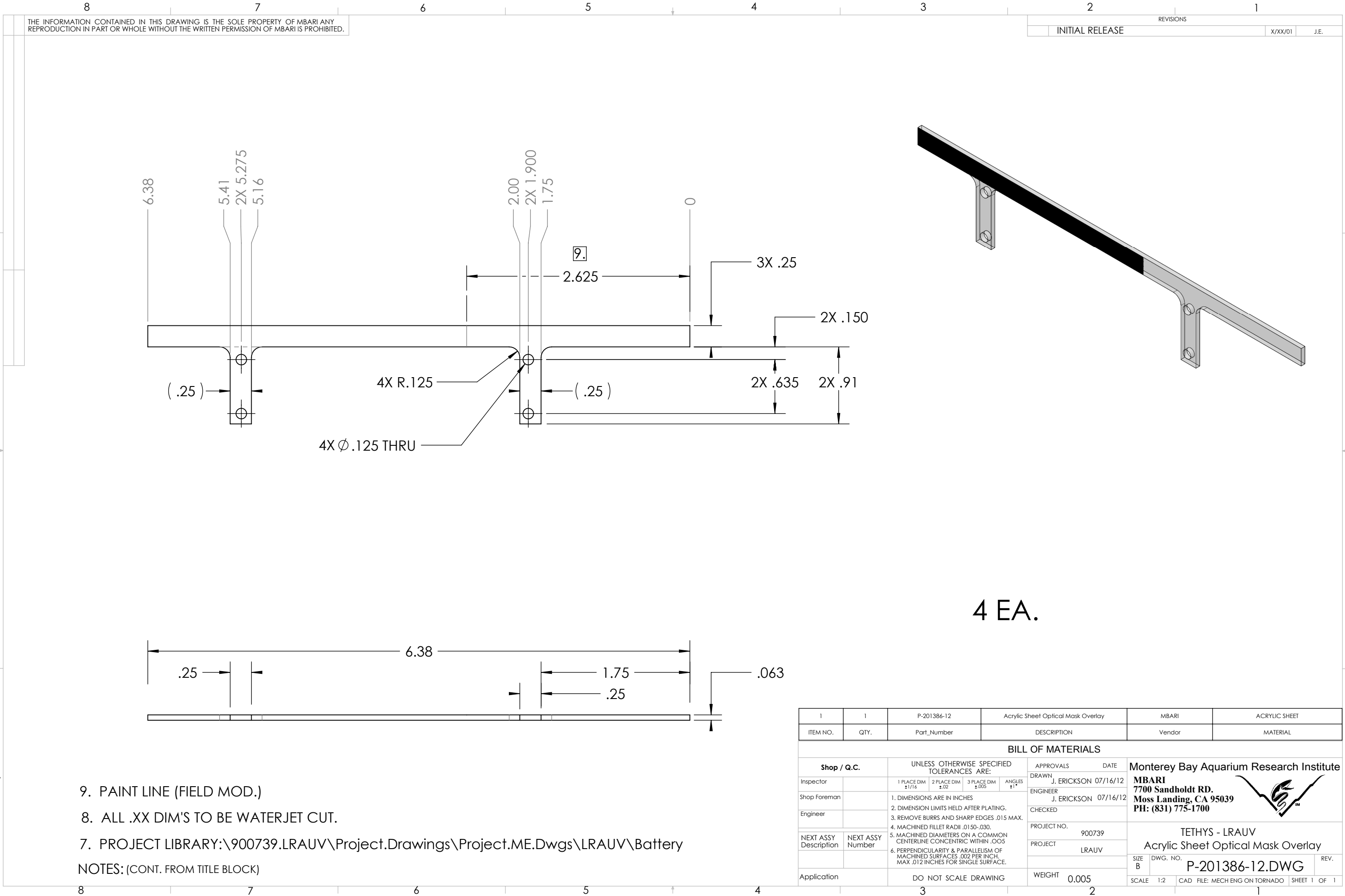




9. PAINT LINE (FIELD MOD.)

8. ALL .XX DIM'S TO BE WATERJET CUT.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Battery

NOTES: (CONT. FROM TITLE BLOCK)

4 EA.

1	1	P-201386-12	Acrylic Sheet Optical Mask Overlay	MBARI	ACRYLIC SHEET
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 07/16/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 07/16/12	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.005	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV Acrylic Sheet Optical Mask Overlay	
				SIZE B	DWG. NO. P-201386-12.DWG
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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