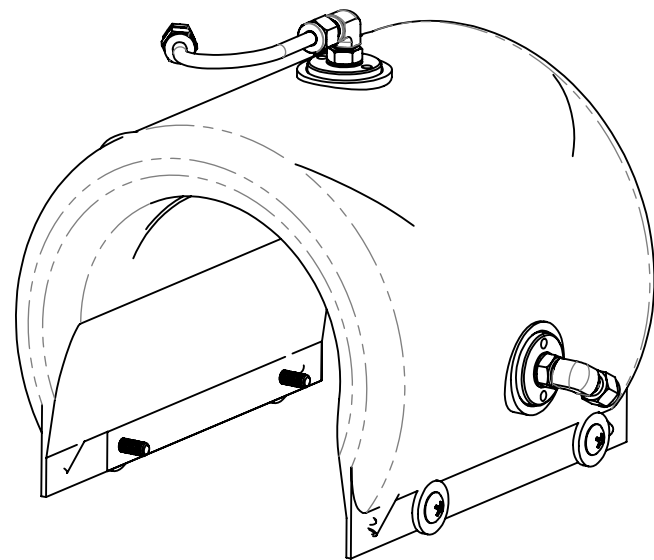




BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON 8/17/10				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIII. 0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON 8/17/10				
Engineer						CHECKED	J.S. 2/28/17				
						PROJECT NO.	900739				
						PROJECT					
NEXT ASSY Description	NEXT ASSY Number	TETHYS - LRAUV VB Bladder Assembly									
	A-200502-08										
Application		DO NOT SCALE DRAWING				WEIGHT	6.548				
		SIZE B		DWG. NO.		A-200924-10				REV.	
		SCALE 1:8		CAD FILE: MECH ENG ON TORNADO		SHEET 1		OF 2			

7. PROJERCT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\BOUYANCY ENG\EXT. BLADDER

NOTES: (CONT. FROM TITLE BLOCK)

