

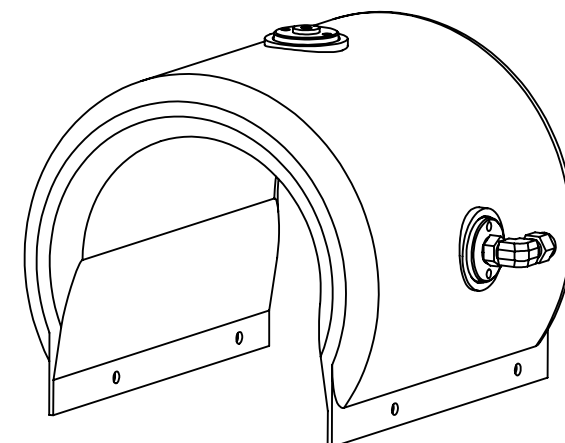
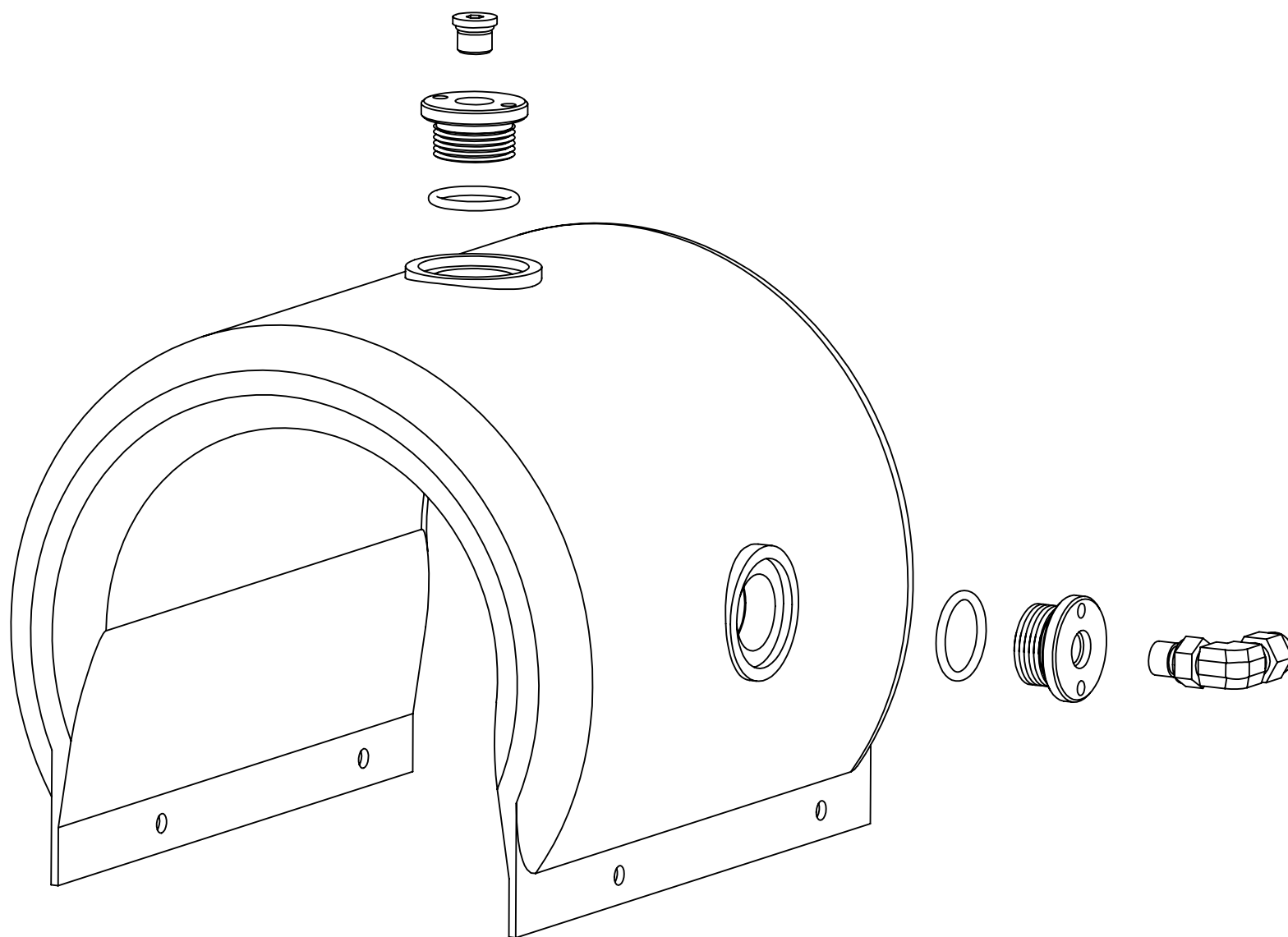
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REVISIONS

INITIAL RELEASE

	X/XX/01
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J.E.



5	1	SS-400-2-4ST	1/4 Tube - SAE#4 Elbow		Swagelok	
4	1	SS-4-HPST	SAE #4 Soc Hd Plug		Swagelok	316 S.S.
3	2	#2-xxx-70N	O-RING			BUNA - N
2	2	P-200804-10	Straight Pipe Plug Special		MBARI	DELTRIN (Black ACETAL)
1	1	Custom	1 Litre Oil Bladder		Interstate Products	
ITEM NO.	Higher assembly/QTY.	Part_Number	DESCRIPTION	Revision	Vendor	MATERIAL

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		X/XX/10		MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON		X/XX/10				
Engineer						CHECKED							
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900739		PROJECT NAME		VB Bladder Assembly		
						PROJECT	ZZZZZZZZ						
Application						DO NOT SCALE DRAWING				WEIGHT			SIZE B
								SCALE 1:8		CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1	

7. PROJERCT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight

NOTES: (CONT. FROM TITLE BLOCK)