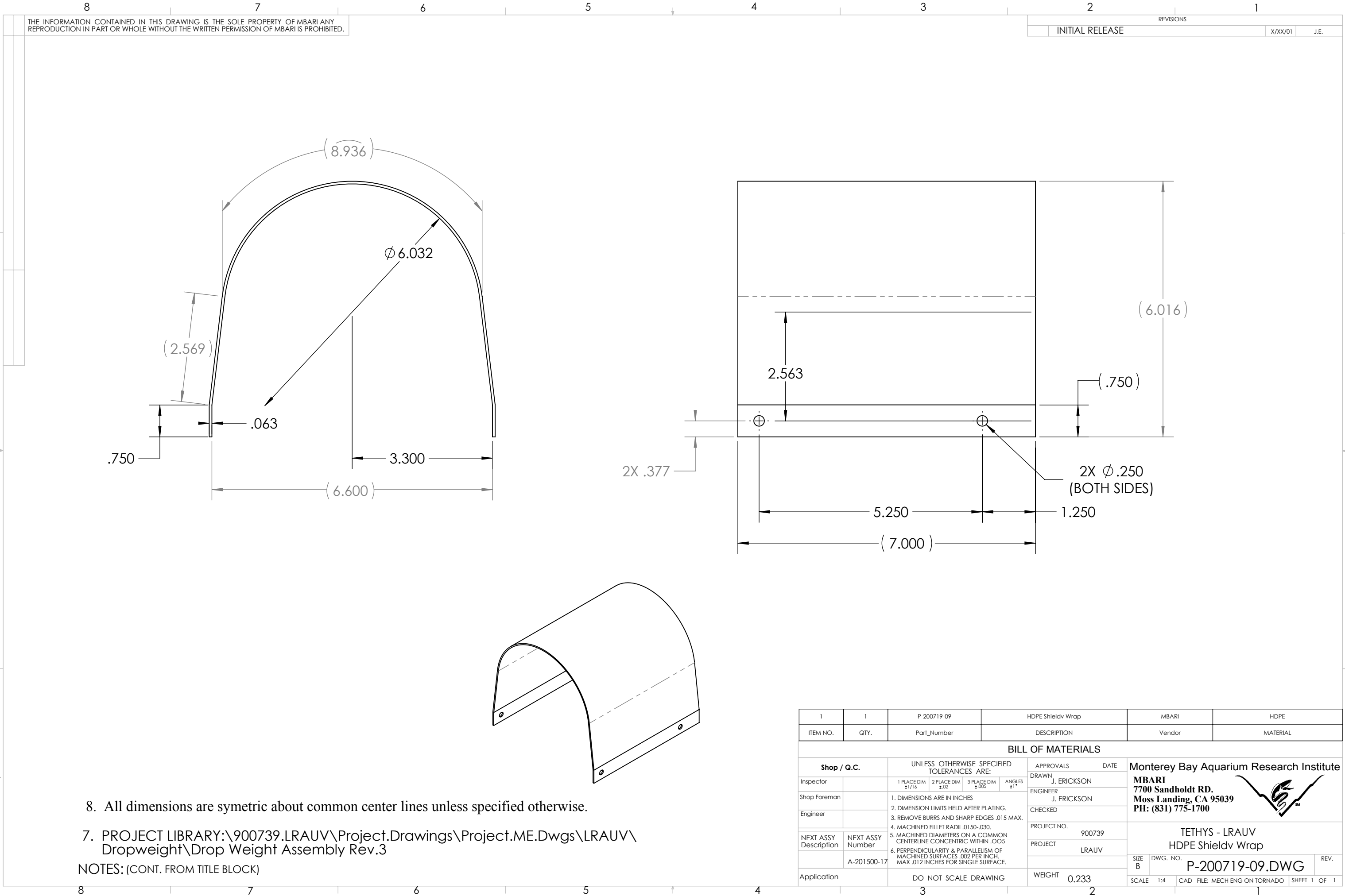




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

8. All dimensions are symetric about common center lines unless specified otherwise.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200719-09	HDPE Shieldv Wrap	MBARI	HDPE
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
	A-201500-17	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.233	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV HDPE Shieldv Wrap	
				Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
				SIZE B DWG. NO. P-200719-09.DWG REV.	
				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	