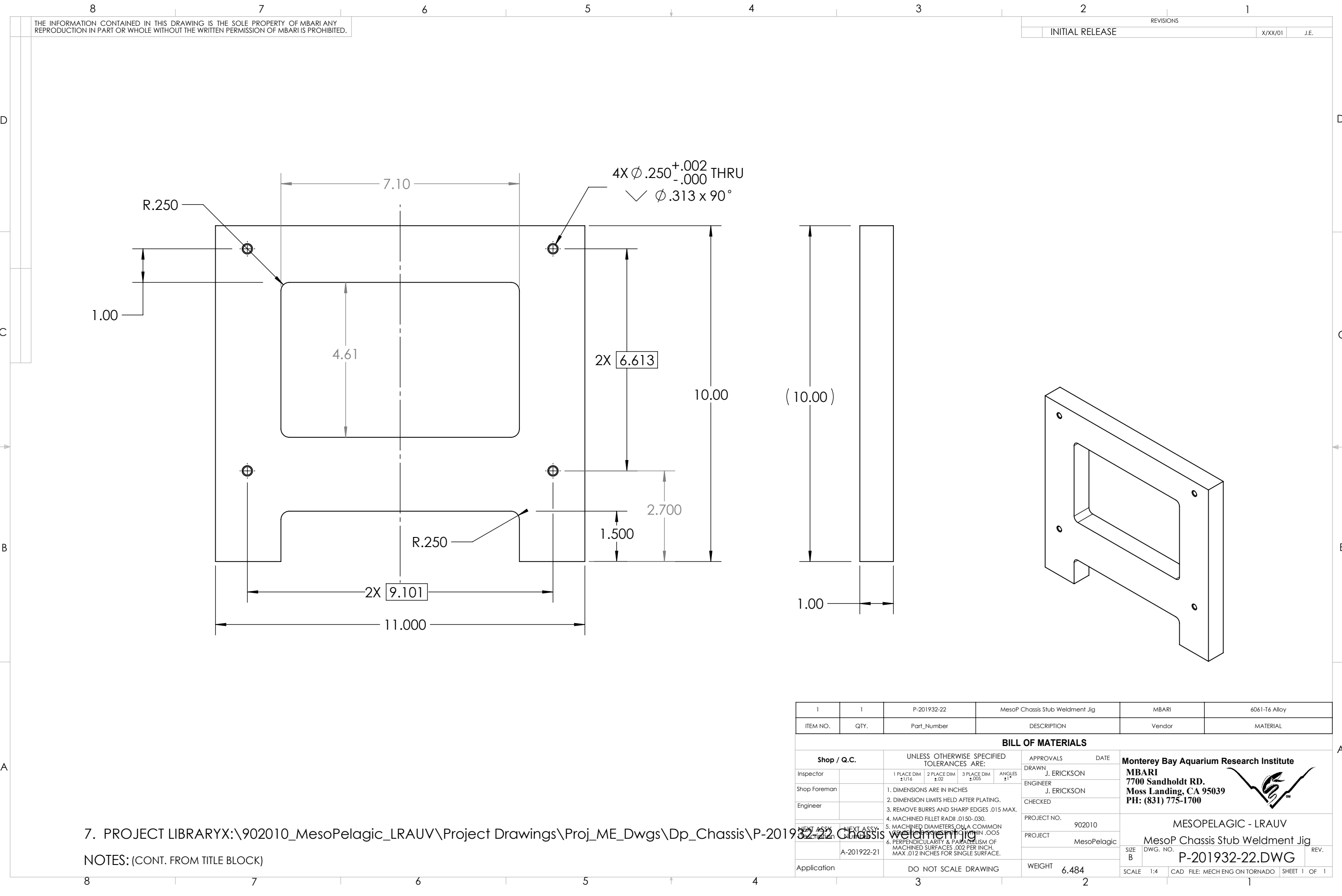




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARYX:\902010_MesoPelagic_LRAUV\Project Drawings\Proj_ME_Dwgs\Dp_Chassis\P-201932-22.Chassis weldment jig

NOTES: (CONT. FROM TITLE BLOCK)

I	1	P-201932-22	MesoP Chassis Stub Weldment Jig	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 902010	
		5. MACHINED DIAMETERS ON A COMMON		PROJECT MesoPelagic	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.		SIZE B DWG. NO. P-201932-22.DWG	
Application		DO NOT SCALE DRAWING		WEIGHT 6.484	
				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	