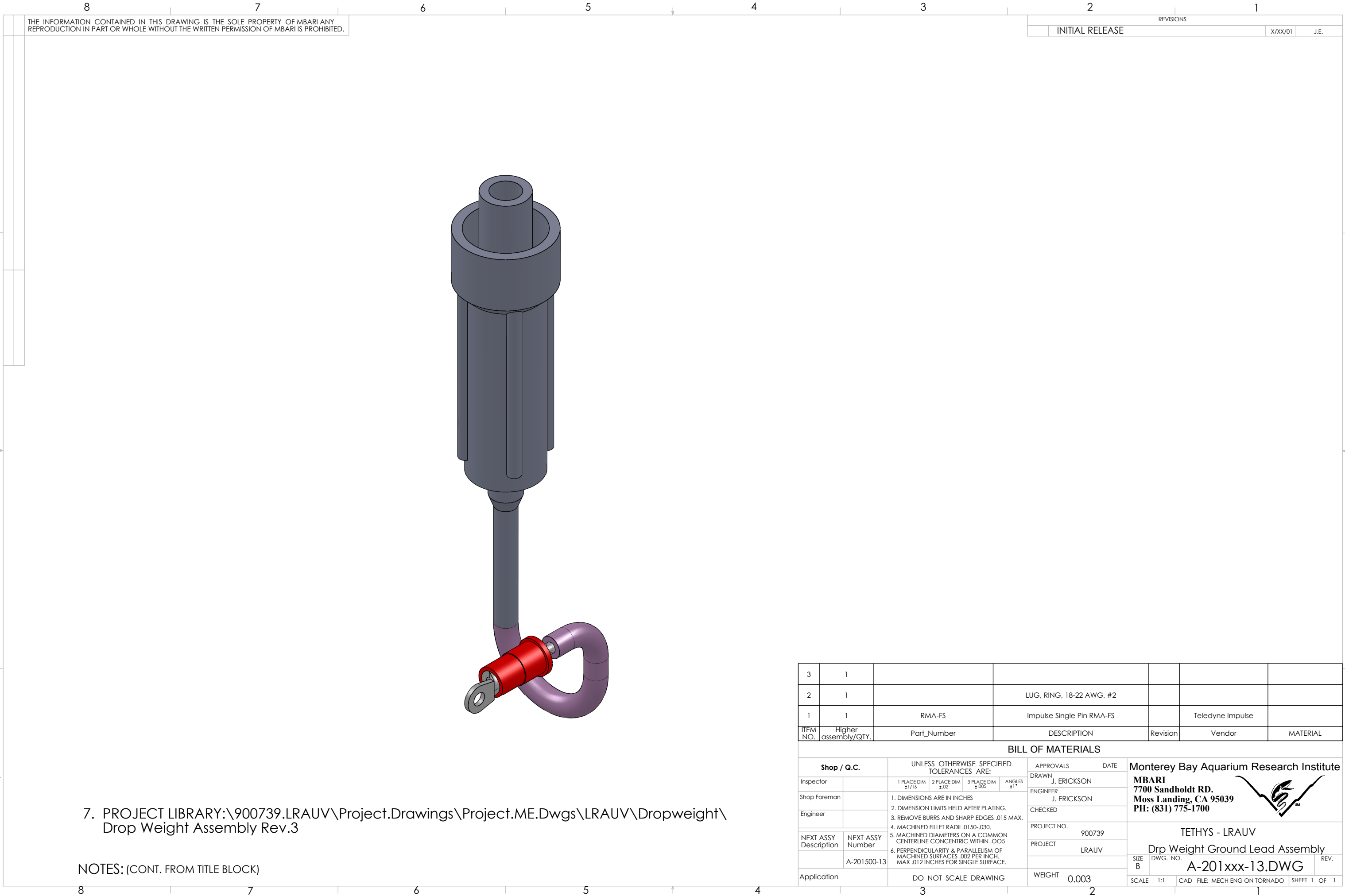
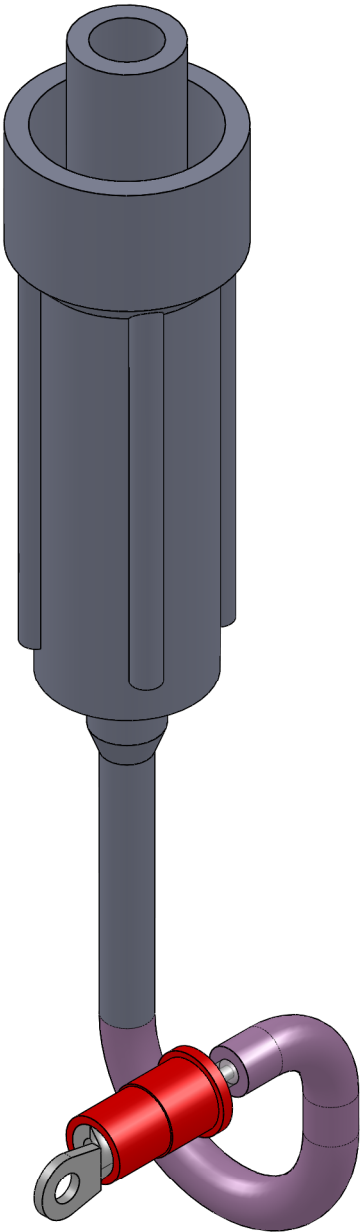




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\
Drop Weight Assembly Rev.3

NOTES: (CONT. FROM TITLE BLOCK)

3	1					
2	1		LUG, RING, 18-22 AWG, #2			
1	1	RMA-FS	Impulse Single Pin RMA-FS		Teledyne Impulse	
ITEM NO.	Higher assembly/QTY.	Part_Number	DESCRIPTION	Revision	Vendor	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON	
Shop Foreman		1. DIMENSIONS ARE IN INCHES	3 PLACE DIM ±.005	ENGINEER	J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	ANGLES ±1°	CHECKED		
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.	900739	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT	LRAUV	
	A-201500-13	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		WEIGHT	0.003	
Application		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING			
				SIZE B	DWG. NO.	REV.
				SCALE 1:1	A-201xxx-13.DWG	
				CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



TETHYS - LRAUV
Drp Weight Ground Lead Assembly