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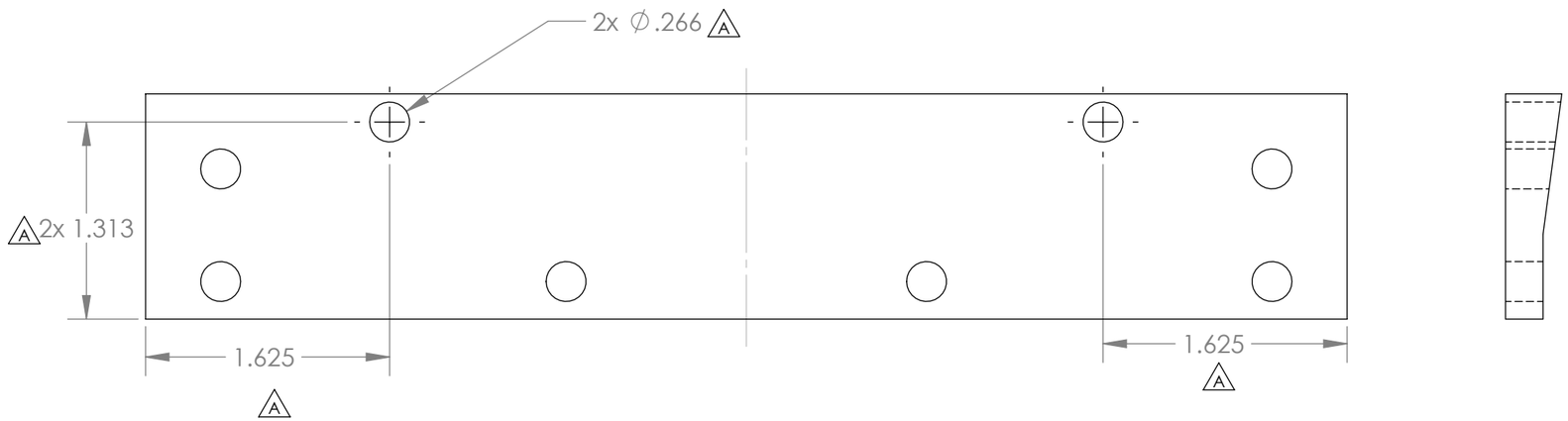
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	1. Add 2 holes.	08/11/11	F. Shane



Modify Existing Parts

ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
1	2		Tethys DW Mold Side Plate	MBARI	6061-T6 AL

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS	DATE
DRAWN 11/5/2009	
ENGINEER F. Shane	
CHECKED	
PROJECT NO. 900739	
PROJECT Tethys LRAUV	
WEIGHT 0.326 Lbs	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

Tethys FFS DW Mold Side Plate

SIZE	DWG. NO.	REV.
B	201164	REV

SCALE 1:1	CAD FILE:	SHEET 1 OF 1

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3\DW-MOLD

Status: