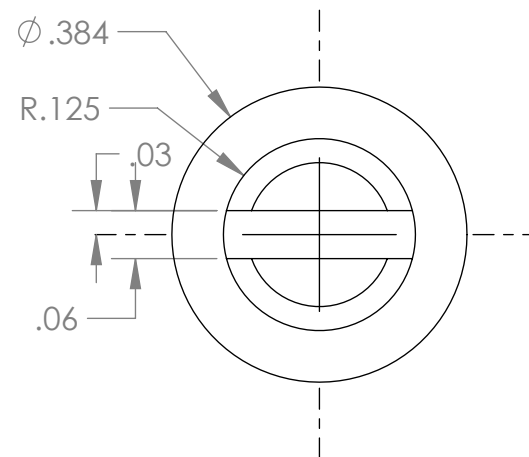
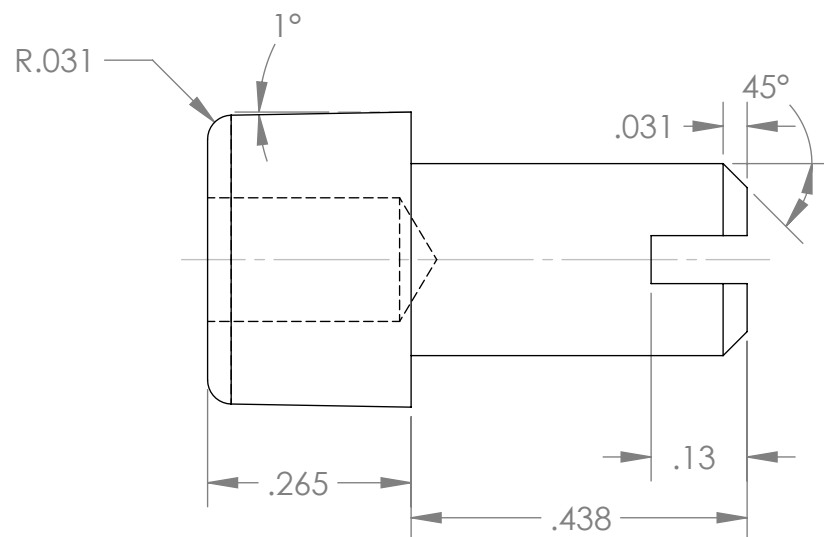
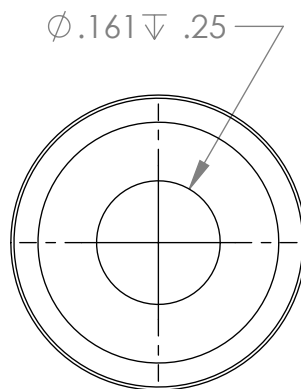
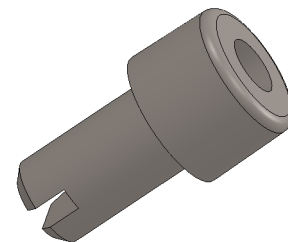


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
	1. Change Material	18Oct2012	F. Shane



7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3\DW-MOLD

Status:

1	2 Ea.	BottomDrop Weight Center Mold Plug				Stainless Steel		
Item #	Quantity	Description				Material		
BILL OF MATERIALS								
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°			DRAWN Farley Shane 15Aug2011 ENGINEER Farley Shane 15Aug2011 CHECKED
THIRD ANGLE PROJECTION	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		PROJECT NO. 900739 PROJECT Tethys LRAUV		Tethys Bottom Drop Weight Center Mold Plug			
		DO NOT SCALE DRAWING		WEIGHT Lbs				
				SIZE B	DWG. NO.	P-201165-11		
				SCALE 1:1	CAD FILE:	SHEET 1 OF 1		