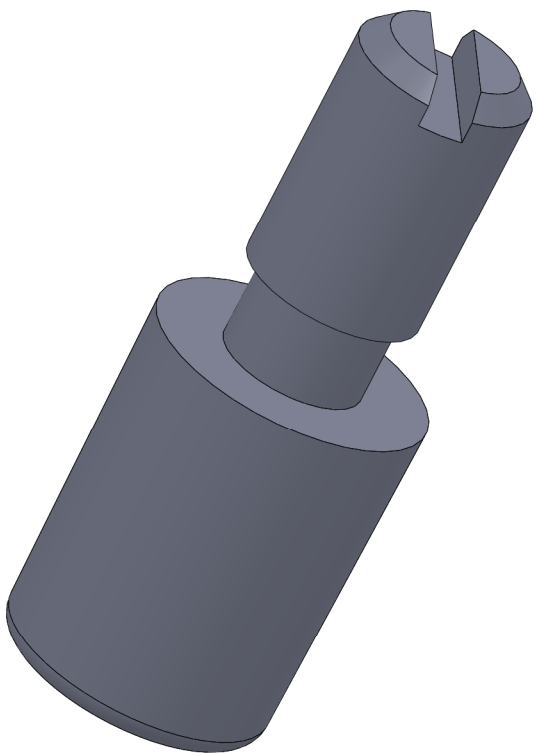
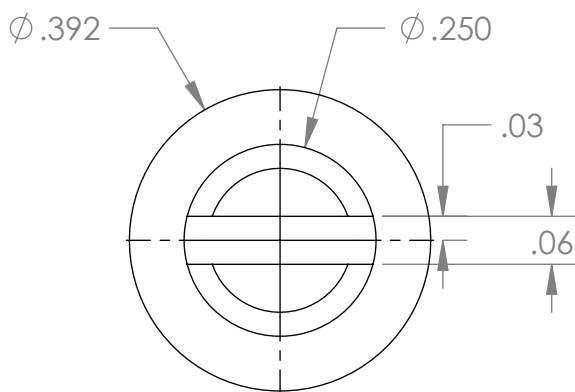
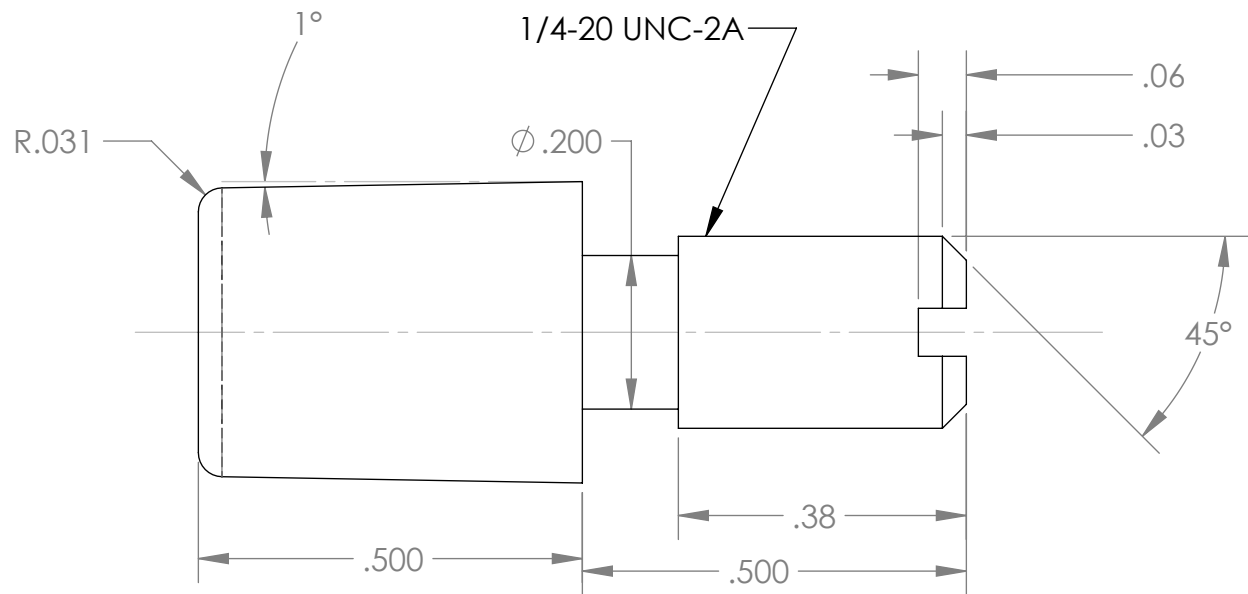


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



316 S.S. ?????

1	3 Ea.	Drop Weight Mold Spring Pocket Plug		6061-T6 Al
Item #	Quantity	Description		Material
BILL OF MATERIALS				
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
			ANGLES ±1°	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN Farley Shane 15Aug2011 ENGINEER Farley Shane 15Aug2011 CHECKED PROJECT NO. 900739 PROJECT Tethys LRAUV WEIGHT Lbs
		DO NOT SCALE DRAWING		
		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
		Tethys Drop Weight Mold Spring Pocket Plug		
		SIZE B	DWG. NO. P-201167-11	REV.
		SCALE 1:1	CAD FILE:	SHEET 1 OF 1

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3\DW-MOLD

Status: