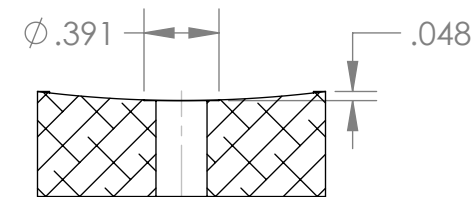
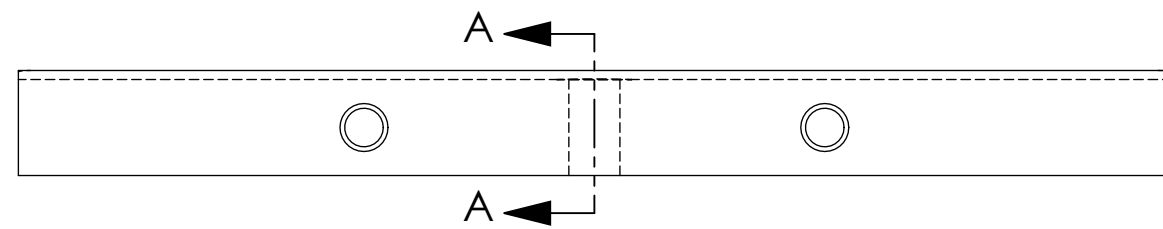
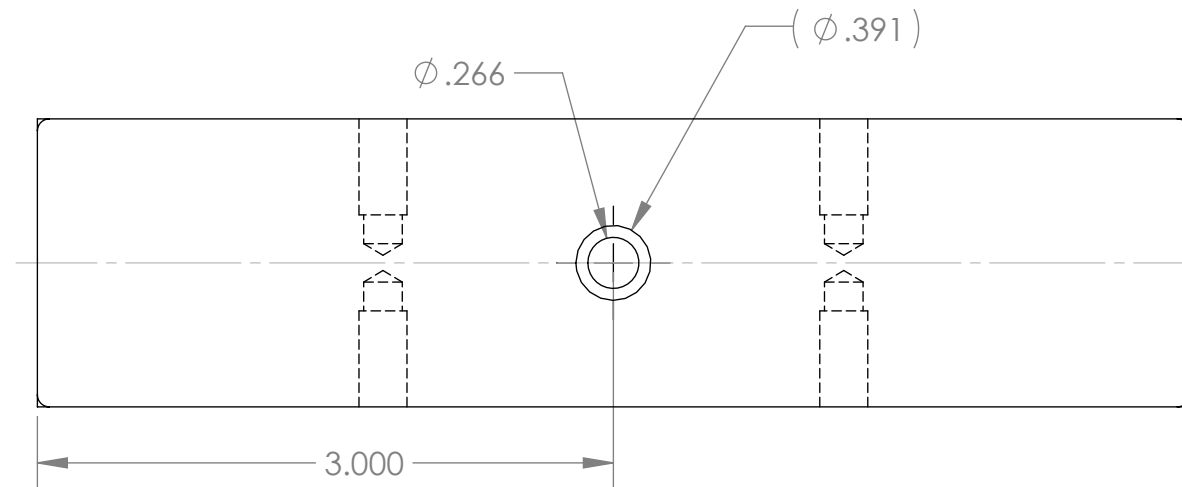


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION A-A

MODIFY Existing Part

1		1 Ea.		Tapered Mold Base				6061-T6 Al						
Item #		Quantity		Description				Material						
BILL OF MATERIALS														
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
				1 PLACE DIM ±1/16			2 PLACE DIM ±.02				3 PLACE DIM ±.005		ANGLES ±1°	
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES			DRAWN Farley Shane 15Aug2011				ENGINEER Farley Shane 15Aug2011			
				2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED							
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 900739							
				4. MACHINED FILLET RADII .0150-.030.			PROJECT Tethys LRAUV							
				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005					SIZE B					
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.					DWG. NO.					
				DO NOT SCALE DRAWING			WEIGHT 0.438 Lbs		P-201XXX-11					
									REV.					
							SCALE 1:1		CAD FILE:					
									SHEET 1 OF 1					

7. PROJECT LIBRARY: \900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3\DW-MOLD

Status: