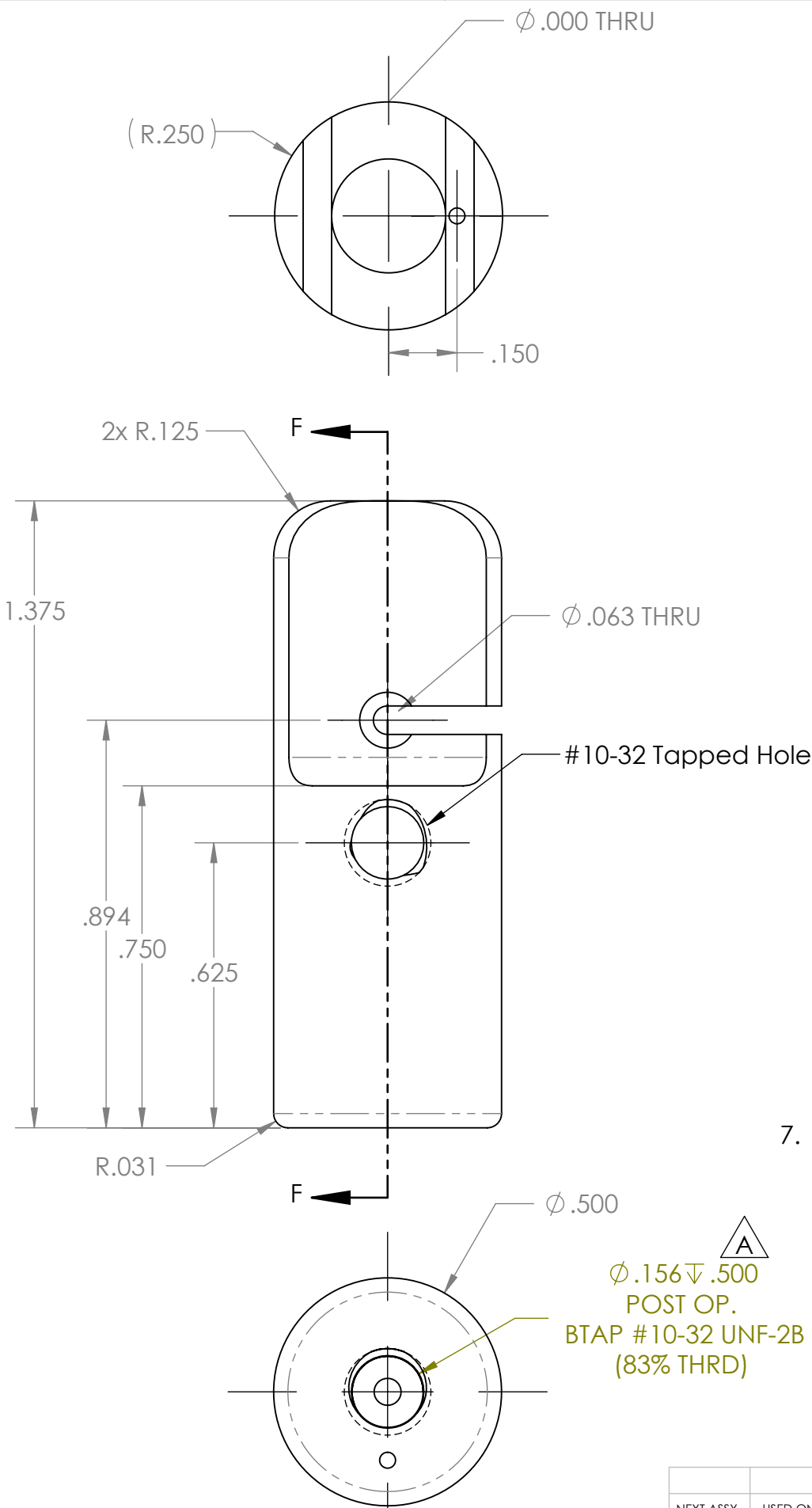
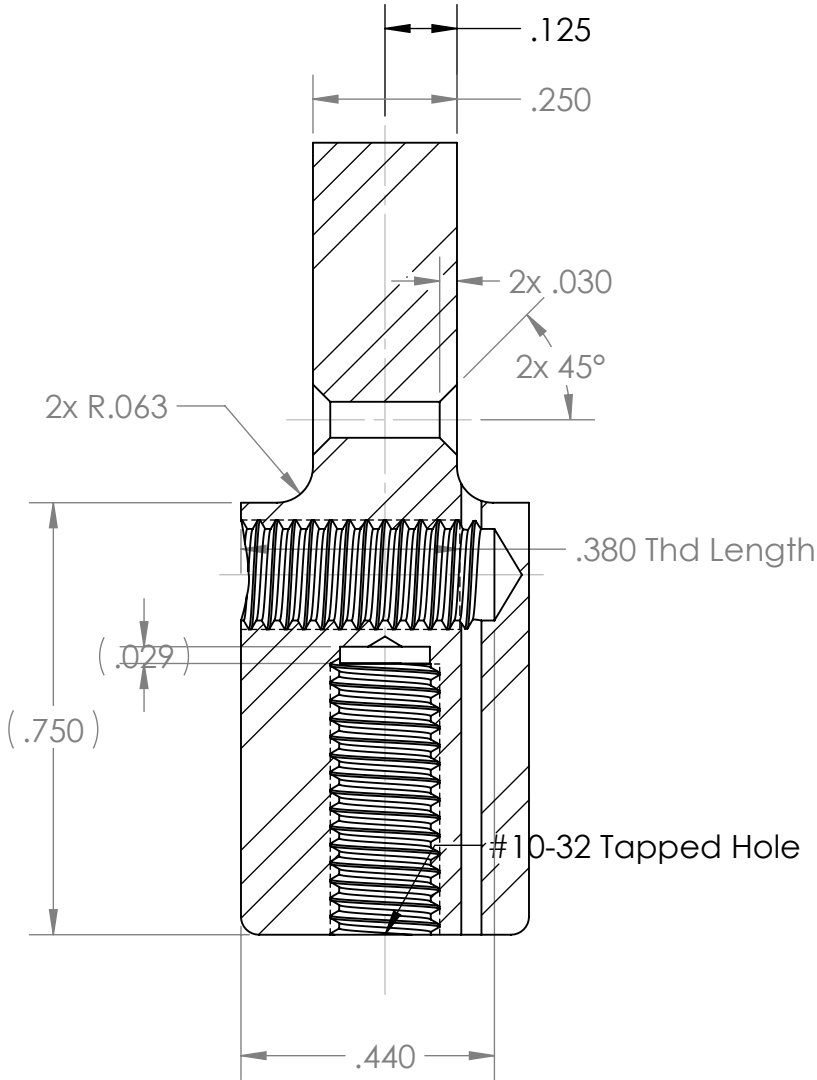
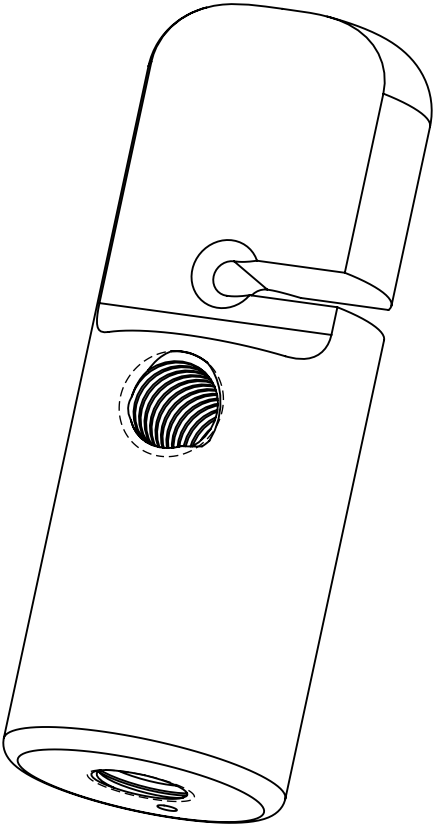


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REVISIONS					
REV.	DESCRIPTION			DATE	APPROVED
	INITIAL RELEASE				
REVISIONS					
ZONE	REV.	DESCRIPTION		DATE	APPROVED
A4	A	Rev.A CHGMAT'L frm Delrin to Visijet M3 Crystal CHG TAP DIA. to .156 - 83% THRD		3/26/2014	J.E.
	B	CHG RP B1 MAT'L frm VisiJet M3 Crystal to ULTEM (PEI)		6/17/2015	J.E.



7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3



I	I	P-201155-11	Drop Weight Adjustment Guide Rev.A	MBARI	Ultem (PEI)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 TETHYS - LRAUV Drop Weight Adjustment Guide P-201155-11
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 01Aug11	
1. DIMENSIONS ARE IN INCHES				ENGINEER F. Shane 01Aug11	
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 900739	
4. MACHINED FILLET RADII .0150-.030.				PROJECT LRAUV	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SIZE B DWG. NO. P-201155-11	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				REV. A	
DO NOT SCALE DRAWING			WEIGHT 0.01	SCALE NONE CAD FILE: Project Library\900739\LRAUV	SHEET 1 OF 1

Ø.156▽.500
POST OP.
BTAP #10-32 UNF-2B
(83% THRD)

NEXT ASSY	USED ON
APPLICATION	
DO NOT SCALE DRAWING	