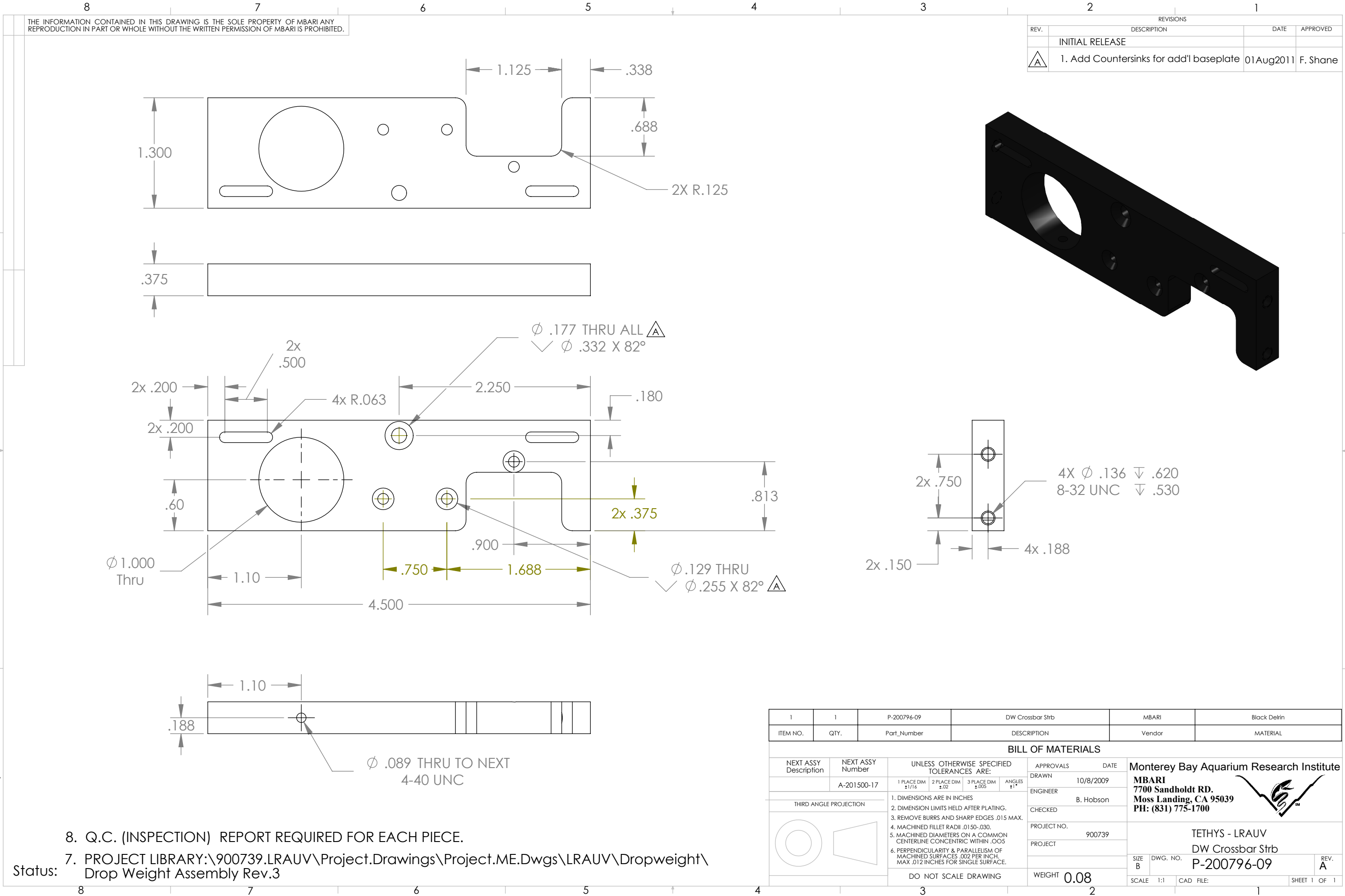
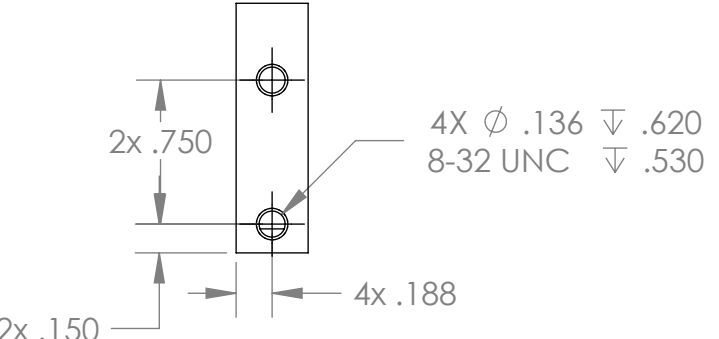
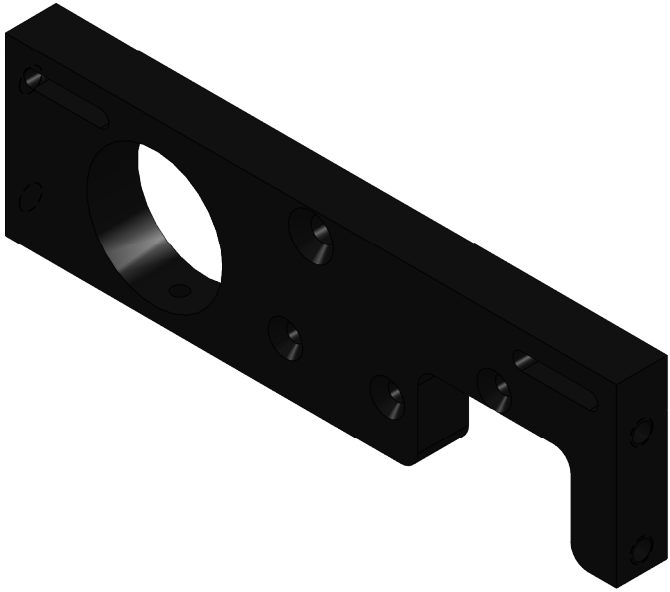




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	1. Add Countersinks for add'l baseplate	01Aug2011	F. Shane



1	1	P-200796-09	DW Crossbar Strb	MBARI	Black Delrin
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
	A-201500-17	1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	10/8/2009
THIRD ANGLE PROJECTION		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	B. Hobson
		1. DIMENSIONS ARE IN INCHES		CHECKED	
		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	900739
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	0.08
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		TETHYS - LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		DW Crossbar Strb	
		DO NOT SCALE DRAWING		SIZE B	DWG. NO. P-200796-09
				SCALE 1:1	CAD FILE: SHEET 1 OF 1

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TETHYS - LRAUV
DW Crossbar Strb
P-200796-09
REV. A

8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\
Status: Drop Weight Assembly Rev.3