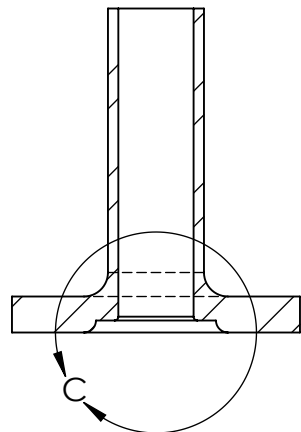
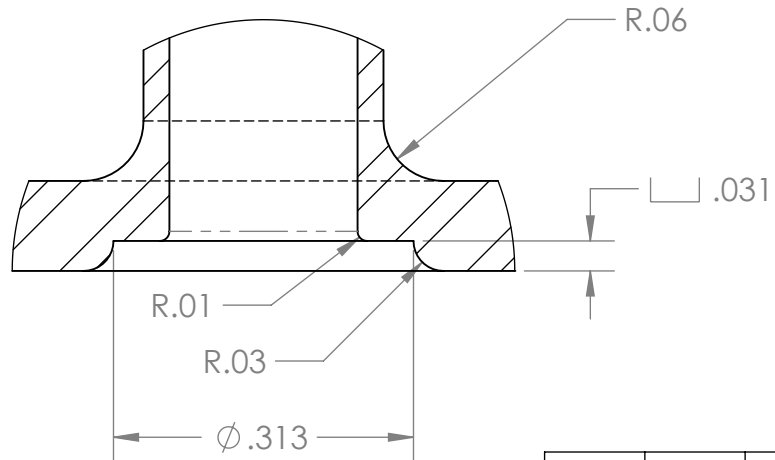
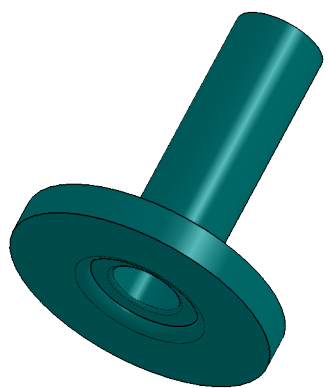


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION A-A
SCALE 2:1



DETAIL C
SCALE 5 : 1

NOTES: Continued from TitleBlock.

1	1	P-201152-11	Drop Weight Spring Piston		MBARI	316 SS
ITEM NO.	QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL
A-201500-17 NEXT ASSY USED ON		BILL OF MATERIALS				
		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/162 PLACE DIM ±.023 PLACE DIM ±.005ANGLES ±1°		APPROVALS		DATE
				DRAWN F. Shane		02Aug11
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.		ENGINEER		02Aug11
				F. Shane		
				CHECKED		
		APPLICATION		PROJECT NO.		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 
900739						
		PROJECT		LRAUV		
		WEIGHT		0.01		
		SIZE B		DWG. NO.		REV.
		SCALE NONE		CAD FILE: Project Library\900739\LRAUV		SHEET 1 OF 1