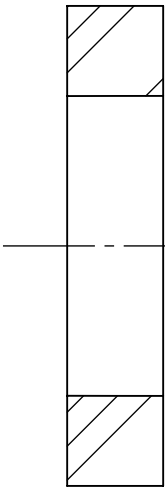
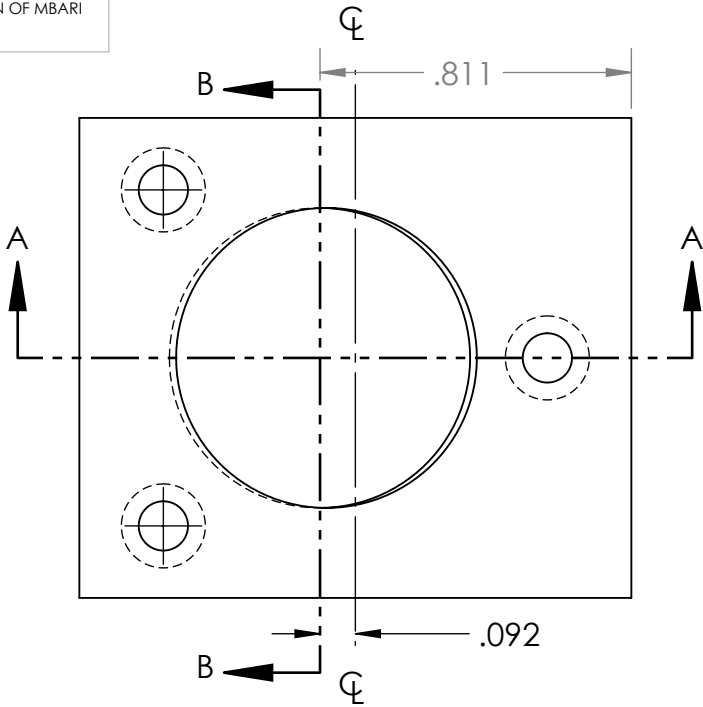
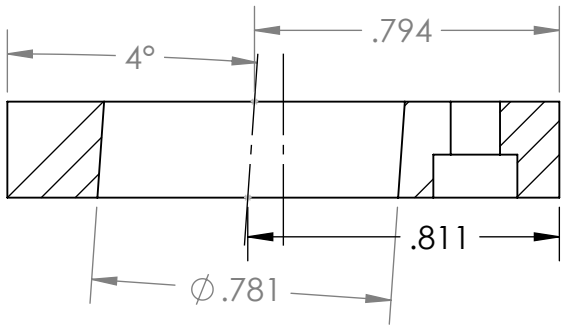
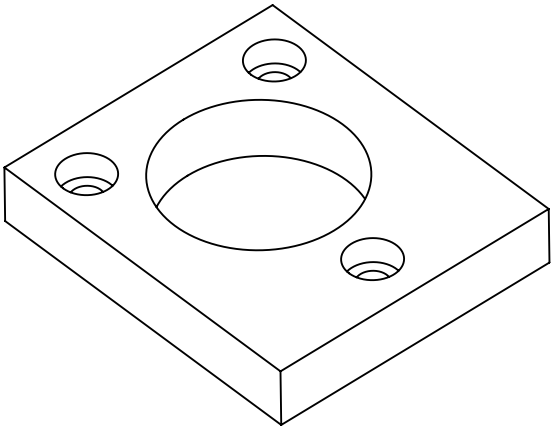


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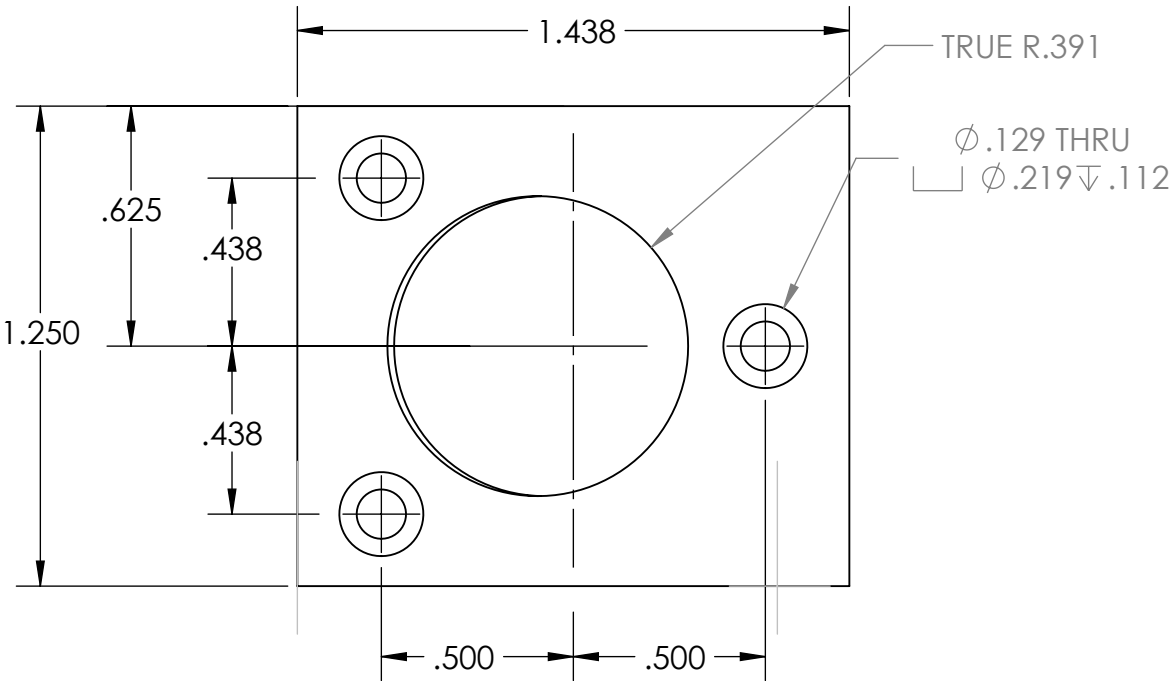
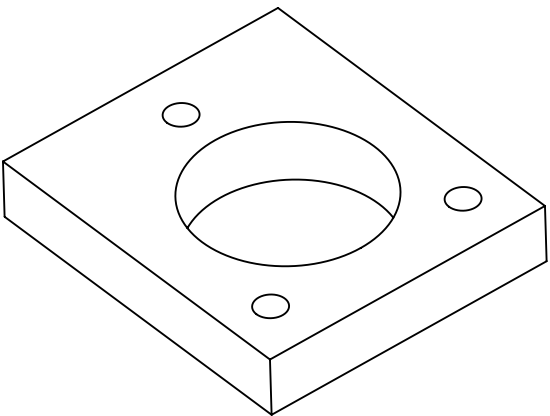
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION B-B
SCALE 2 : 1



SECTION A-A
SCALE 2 : 1



TRUE R.391

$\phi .129$ THRU
 $\phi .219 \nabla .112$

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3

1	1	P-201153-11	Drop Weight Support Plate	MBARI	Black Delrin (ACETAL)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

					BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 	
					DRAWN		F. Shane 26Jul11			
					ENGINEER		F. Shane 26Jul11			
					CHECKED					
					PROJECT NO.		900739			
PROJECT		LRAUV								
WEIGHT		0.02		SIZE B		DWG. NO.		REV.		
APPLICATION		DO NOT SCALE DRAWING		SCALE NONE		CAD FILE: Project Library\900739\LRAUV		SHEET 1 OF 1		