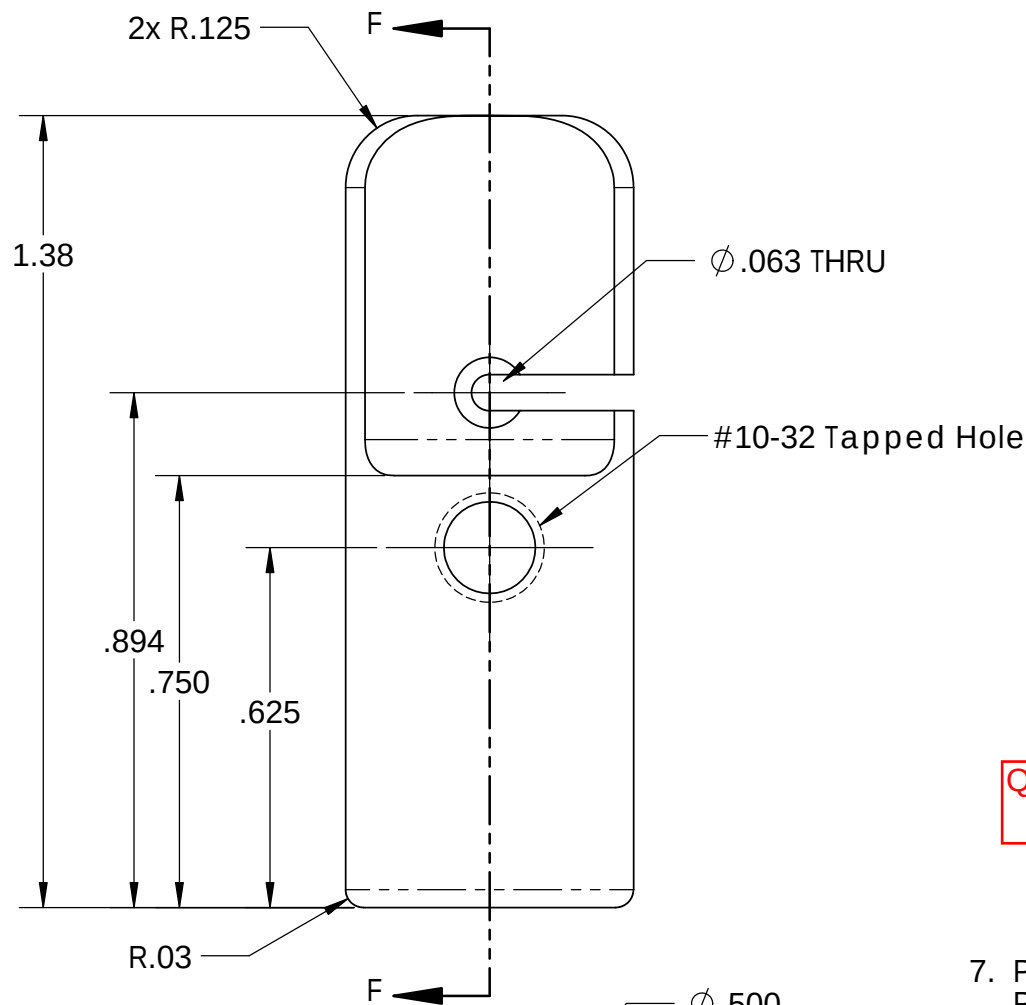
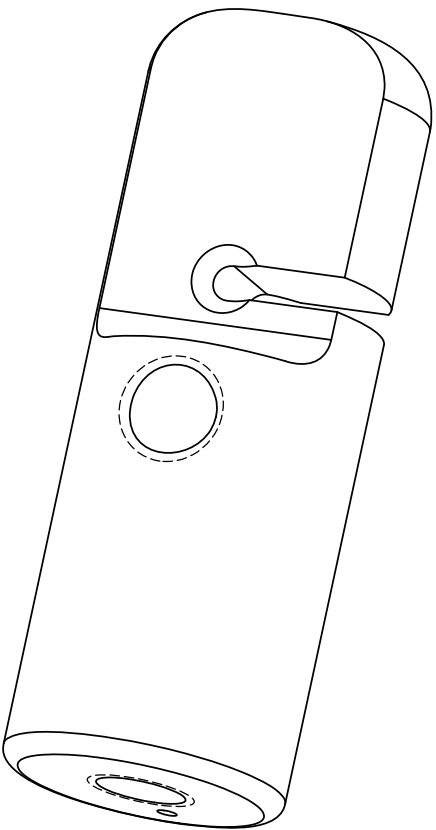
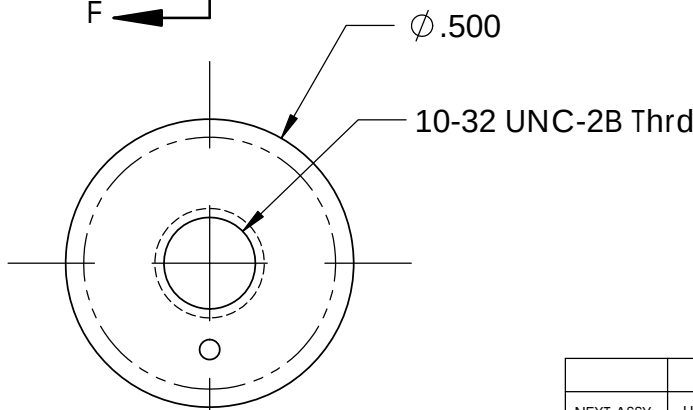


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3



SECTION F-F
SCALE 3 : 1

NEXT ASSY	USED ON
APPLICATION	

1	1		Drop Weight Adjustment Guide				Delrin	
ITEM NO.	QTY	PART NO.	DESCRIPTION				MATERIAL SPECIFICATION	
BILL OF MATERIALS								
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	Monterey Bay Aquarium Research Institute  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 TETHYS - LRAUV Drop Weight Adjustment Guide SIZE B DWG. NO. 201155-11 REV.		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN		F. Shane 01Aug11			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER		F. Shane 01Aug11			
			CHECKED					
			PROJECT NO.		900739			
			PROJECT		LRAUV			
DO NOT SCALE DRAWING			WEIGHT		0.01	SCALE NONE	CAD FILE: Project Ctr Library\900739\LRAUV	SHEET 1 OF 1

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