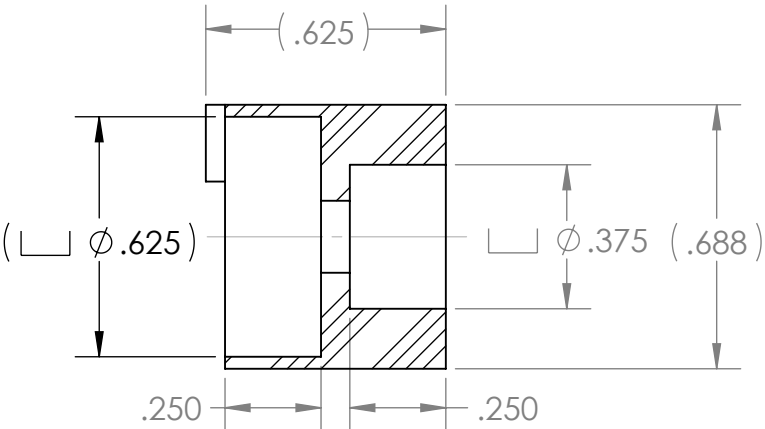
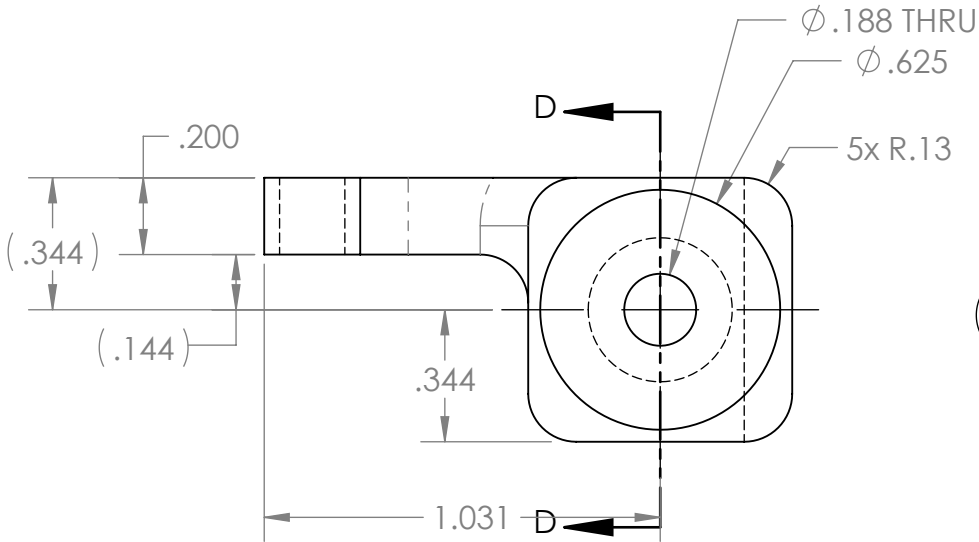
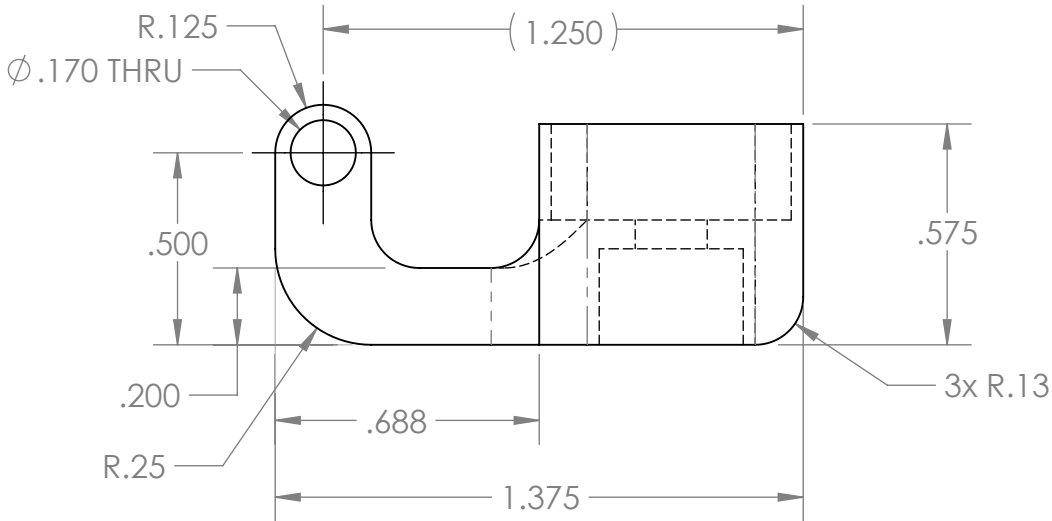
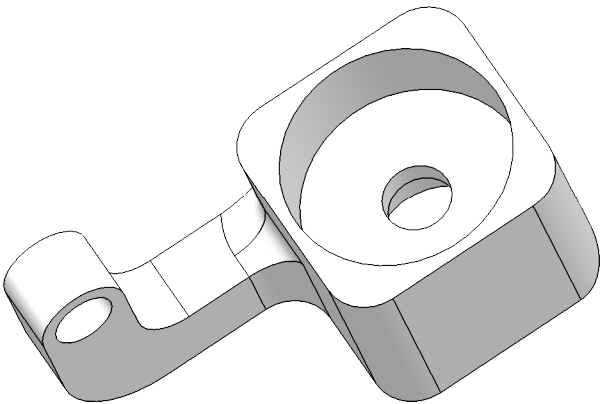


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REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
ZONE	REV.	INITIAL RELEASE DESCRIPTION	DATE	APPROVED
A1	A	CHG MAT'L frm BLACK DELRIN to ABS	5/1/2017	



SECTION D-D
SCALE 2 : 1



R.P. in ABS mat'l.
FORTUS 400 - TIP SIZE .005



8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3

1	1	P-201161-11	Magnet Support Lever	MBARI	ABS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 
			DRAWN	F. Shane 02Aug11	
			ENGINEER	F. Shane 02Aug11	
			CHECKED		
A-201500-17			PROJECT NO.	900739	Tethys Magnet Support Lever
NEXT ASSY	USED ON		PROJECT	LRAUV	
APPLICATION	DO NOT SCALE DRAWING		WEIGHT	0.01	
			SCALE	NONE	CAD FILE: Project Library\900739\LRAUV
			SHEET 1 OF 1		