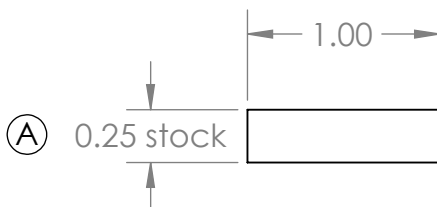
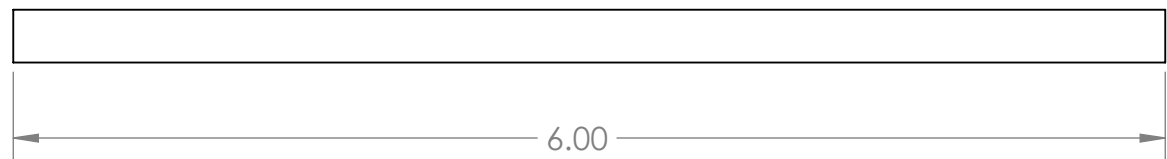
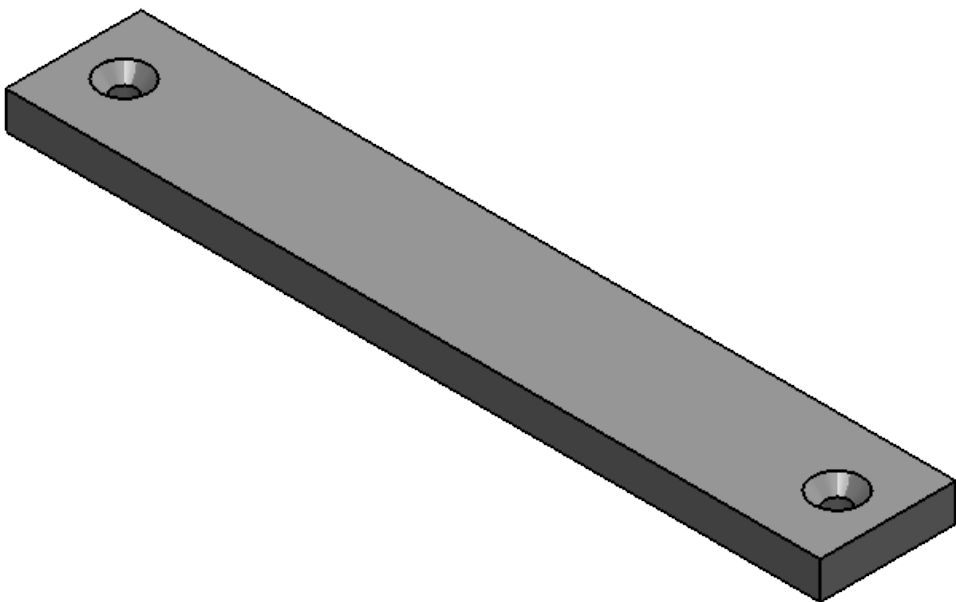
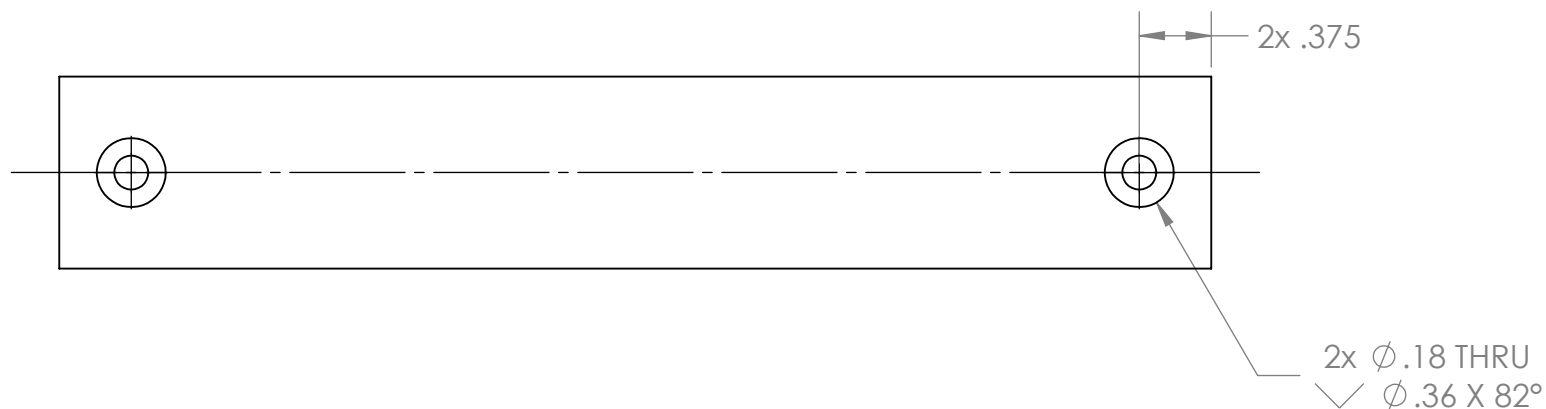


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A2	A	Decreased thickness from 0.275 to 0.25 stock	9/12/2017	BH



8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.

7. PROJECT LIBRARYX:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3

Status:

	1	P-201630-14	LRAUV DW Sensor Cable Brace		MBARI	Black Delrin
ITEM NO.	QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL

BILL OF MATERIALS						
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		
		A-201500-17		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
				ANGLES ±1°		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			APPROVALS DATE	
					DRAWN 4/3/2014	
					ENGINEER B. Hobson	
					CHECKED	
					PROJECT NO. 901400	
		PROJECT		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
		DO NOT SCALE DRAWING		WEIGHT		TETHYS - LRAUV LRAUV DW Sensor Cable Brace SIZE B DWG. NO. P-201630-14 REV. SCALE 1:2 CAD FILE: SHEET 1 OF 1