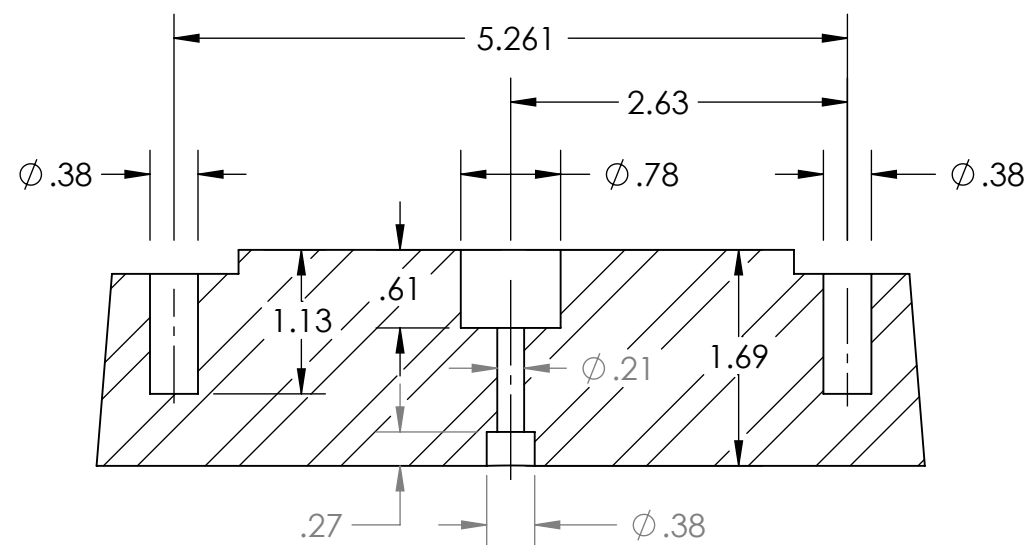
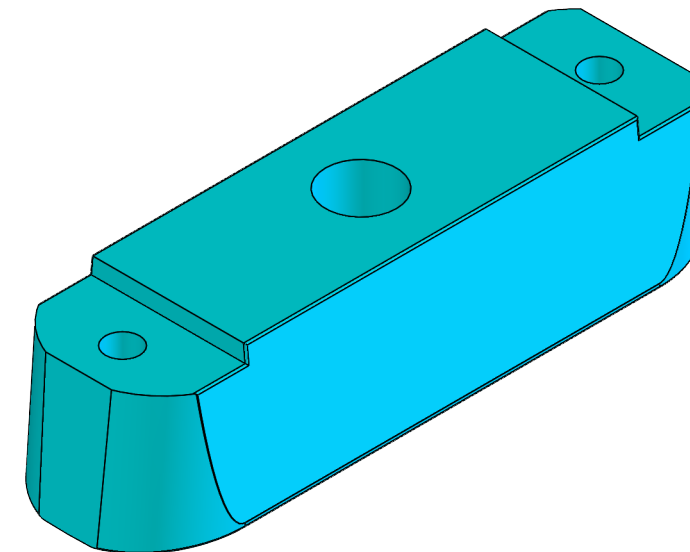
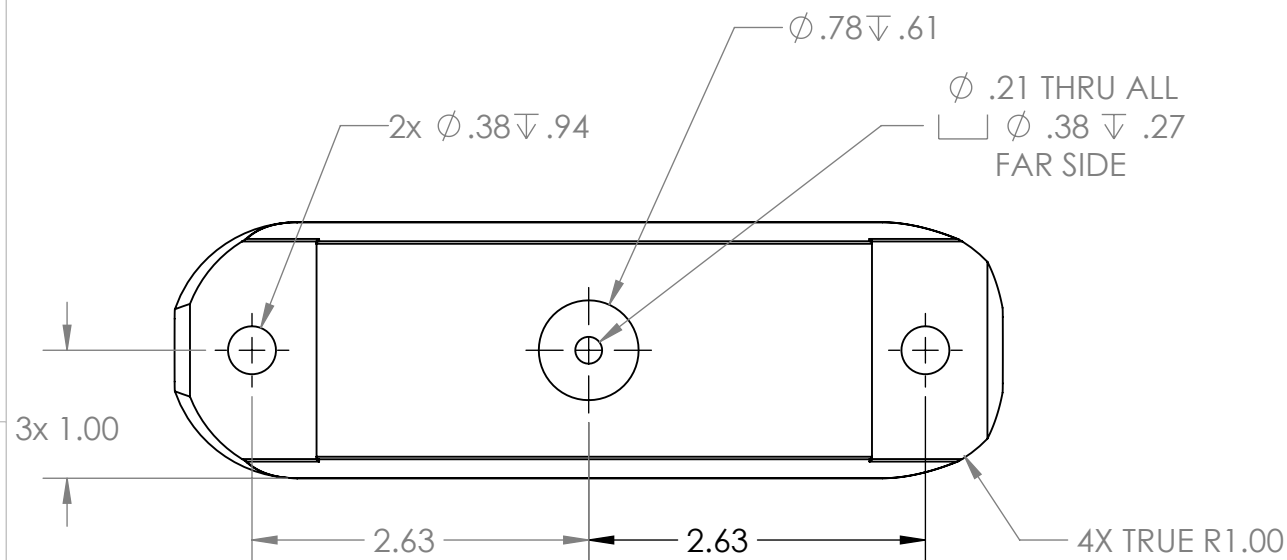
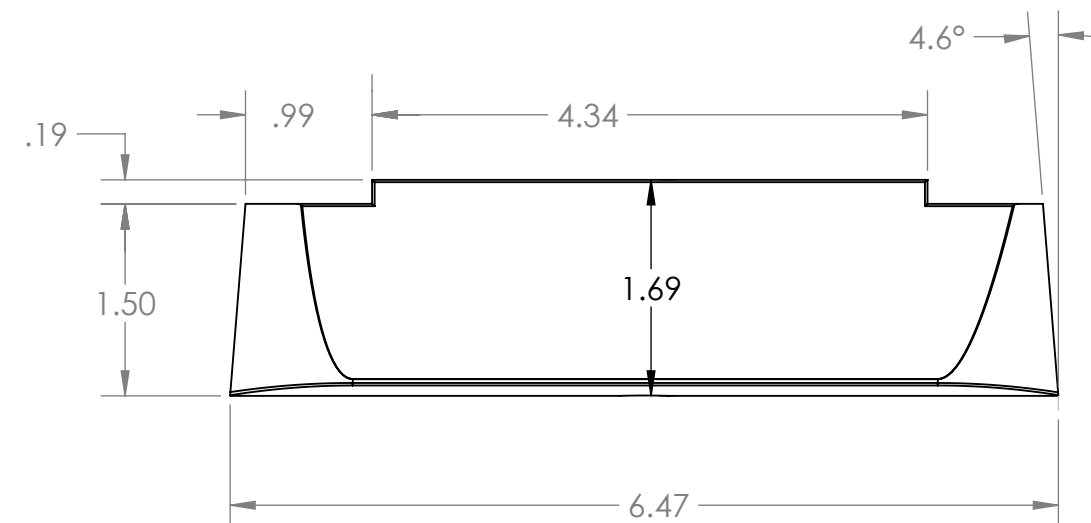
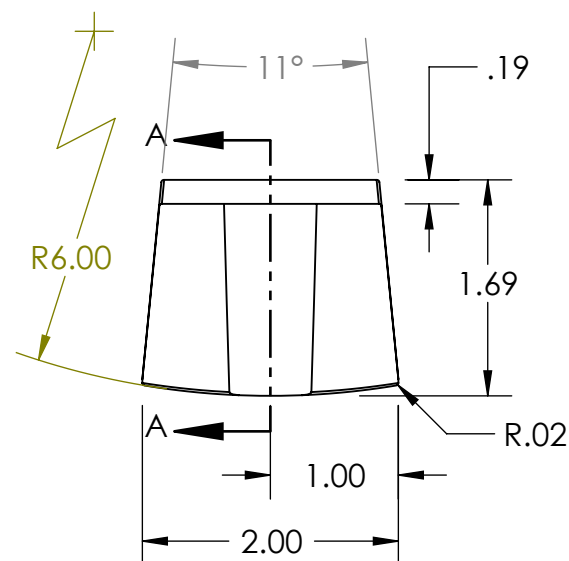


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION A-A
SCALE 1 : 1.5



1	1	P-200792-11	Tethys Lead Drop Weight	RotoMetals	AISI 316
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS

NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
		A-201500-17		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN		5/11/2009					
THIRD ANGLE PROJECTION 				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE. DO NOT SCALE DRAWING				ENGINEER		B. Hobson					
								CHECKED							
								PROJECT NO.		901400					
								PROJECT							
								WEIGHT				SIZE B DWG. NO. P-200792-09 REV. SCALE 1:2 CAD FILE: SHEET 1 OF 2			

8. All dimensions are symmetric about common center lines unless specified otherwise.

7. PROJECT LIBRARY:\902010_MesoPelagic_LRAUV\Project Drawings\Proj_ME_Dwgs\
Dp_Dropweight\Drop Weight Assembly Rev.5-23

Status: