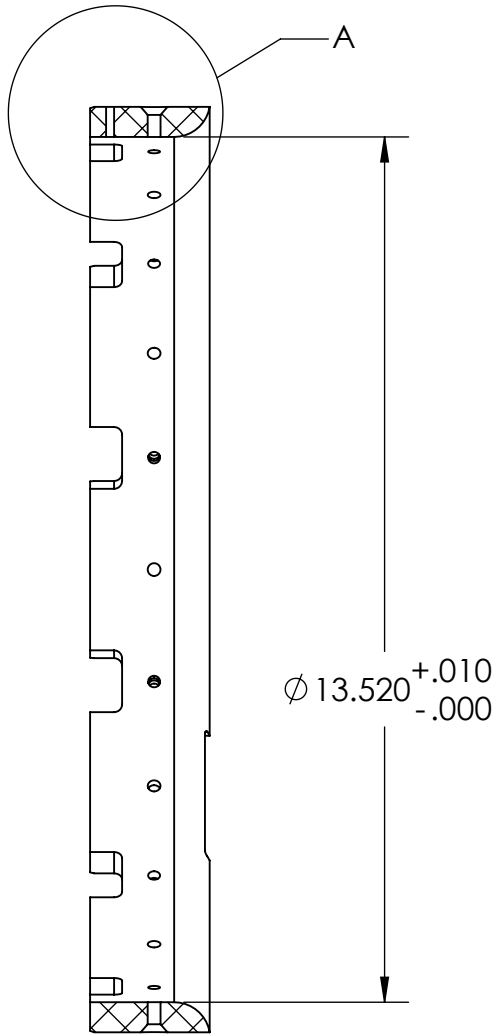
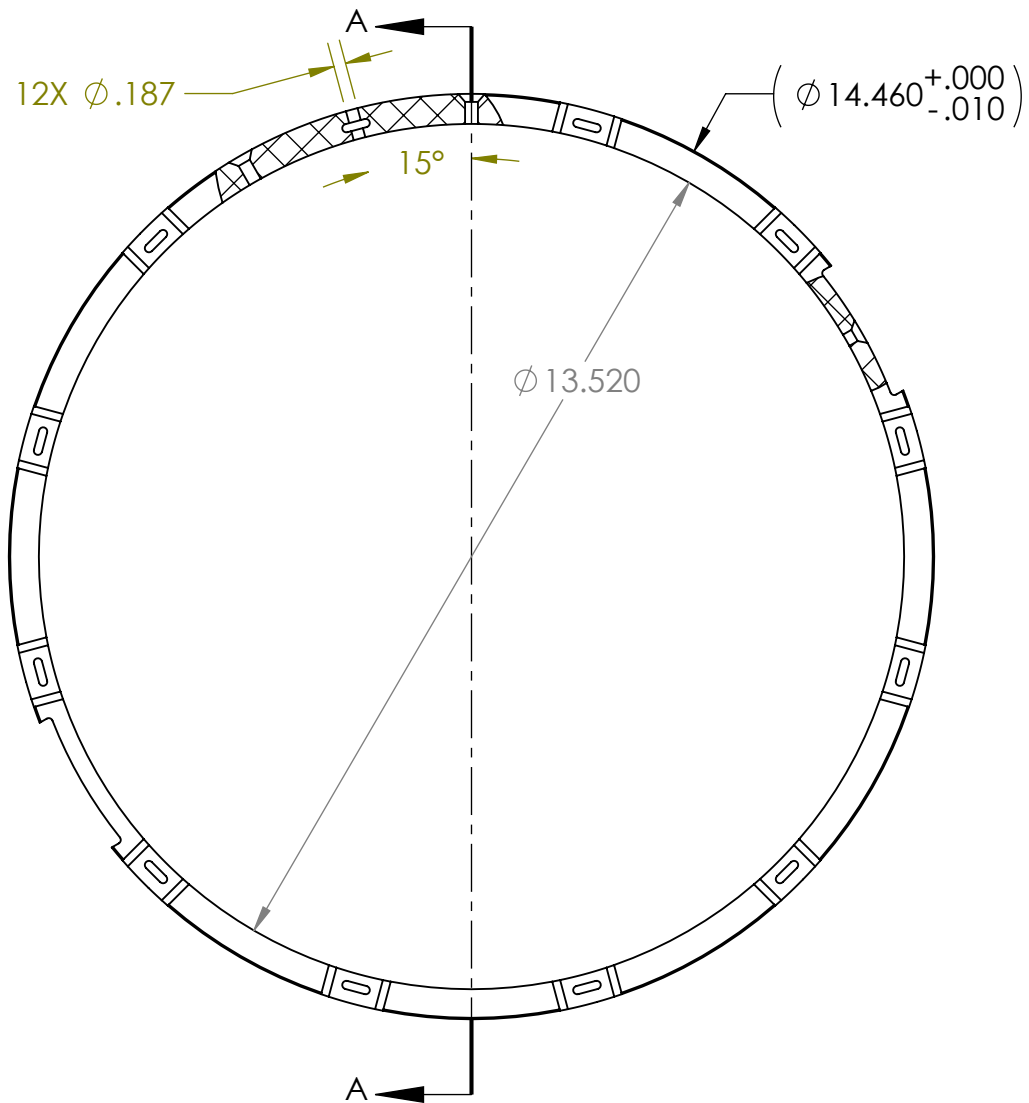
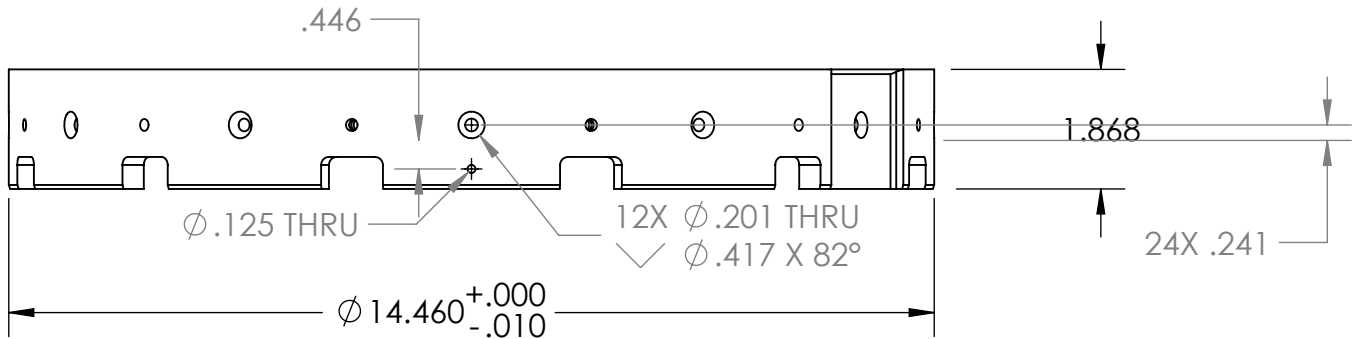
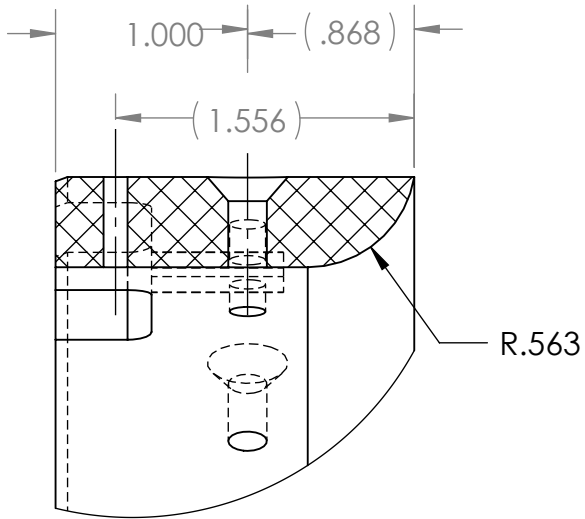


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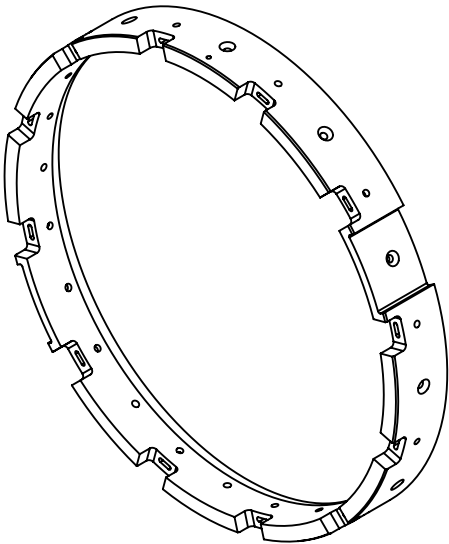
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



SECTION A-A
SCALE 1 : 3



DETAIL A
SCALE 1 : 1



8. #10 RADIAL CNTR SINK HOLES MUST BE CLOCK'D TO WITHIN 1 DEG.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Skin Shells\X-Long-NoseShell_Payload
- NOTES: (CONT. FROM TITLE BLOCK)

	(in)
C.G.-X	0.9495
C.G.-Y	-0.0013
C.G.-Z	0.0000
Volume	30.5762

1	1	P-200514-24	Bonded mount ring - Meso P Nose Shell	MBARI	PE UHMW
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	J. ERICKSON
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	902010
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MesoP
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	1.0317 lb.
Application		DO NOT SCALE DRAWING		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
				MESOPELAGIC - LRAUV	
				Bonded mount ring - Meso P Nose Shell	
				SIZE B	DWG. NO. P-200514-24.DWG
				SCALE 1:5	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2

