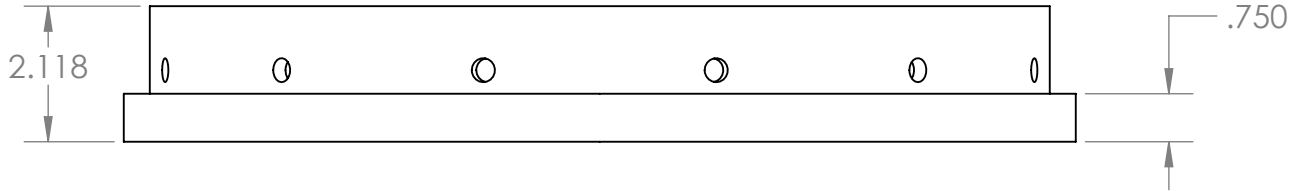
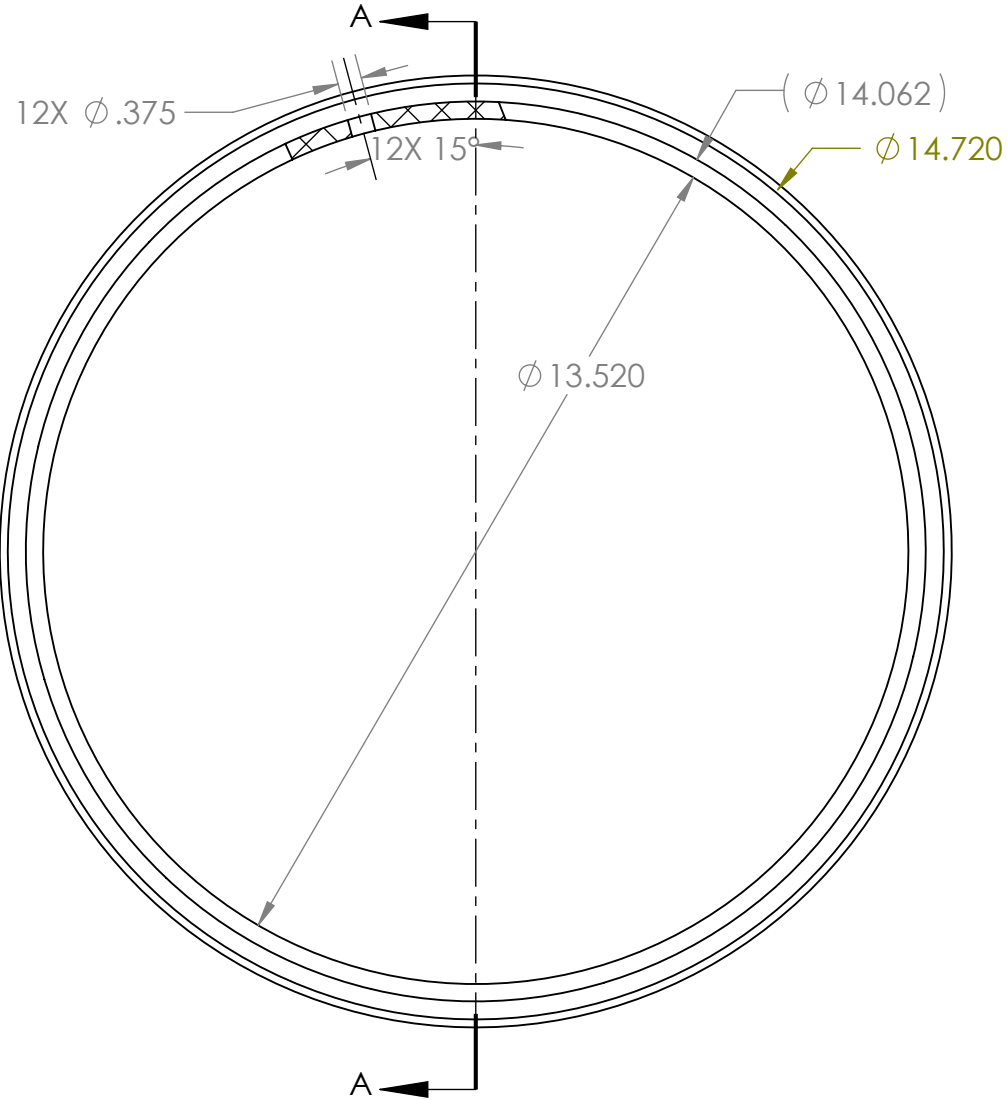
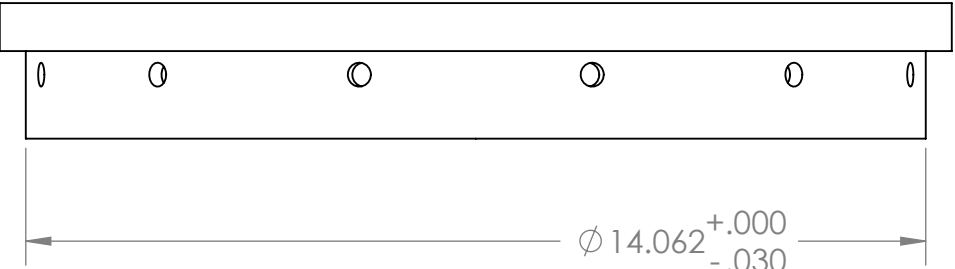
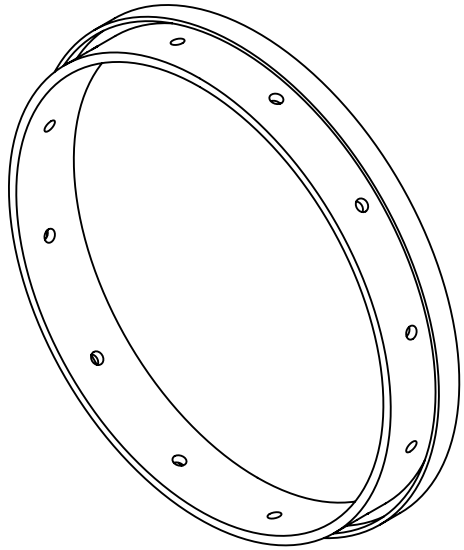
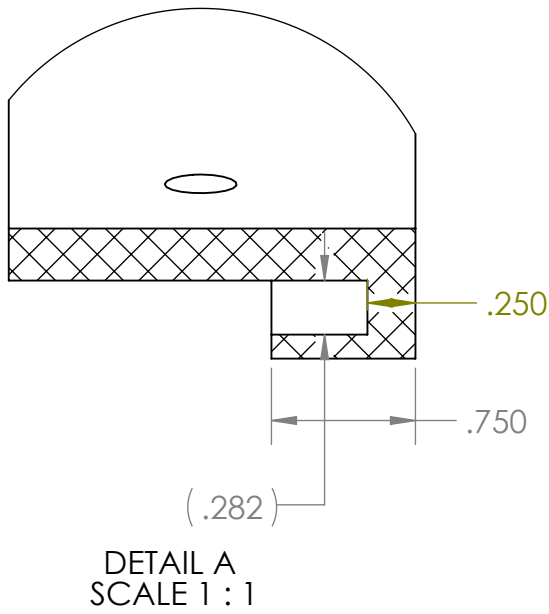
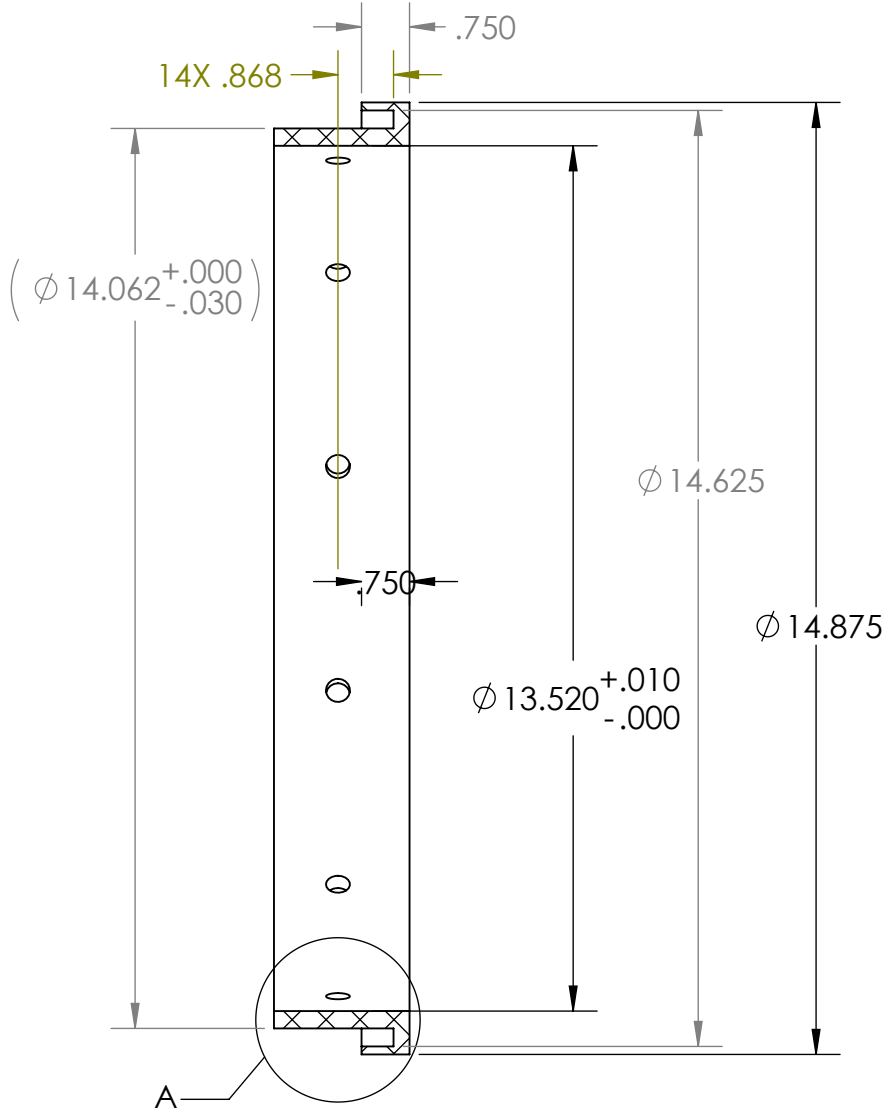


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



8. All #10 RADIAL HOLES MUST BE CLOCK'D TO WITHIN 1 DEG.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Skin Shells\X-Long-NoseShell_Payload
- NOTES: (CONT. FROM TITLE BLOCK)



1	1	P-200xxx-24	MesoP Nose Shell Drill Jig	MBARI	PE UHMW
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	J. ERICKSON
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	902010
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MesoP
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	1.0807 lb.
Application		DO NOT SCALE DRAWING		SCALE	1:5
			Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		REV.
			MESOPELAGIC - LRAUV MesoP Nose Shell Drill Jig P-200xxx-24.DWG		
			SIZE B	DWG. NO.	
			SCALE 1:5	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1