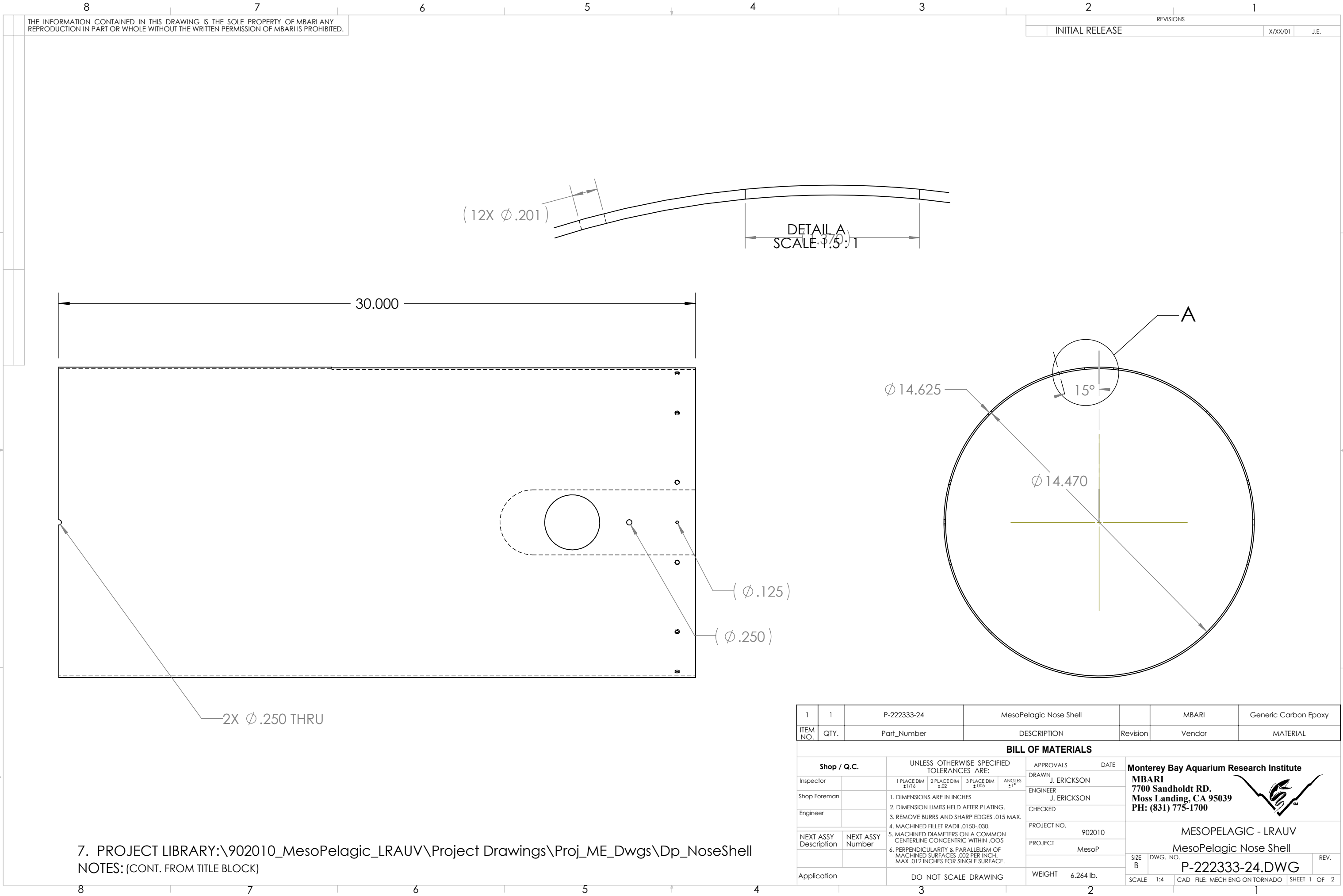




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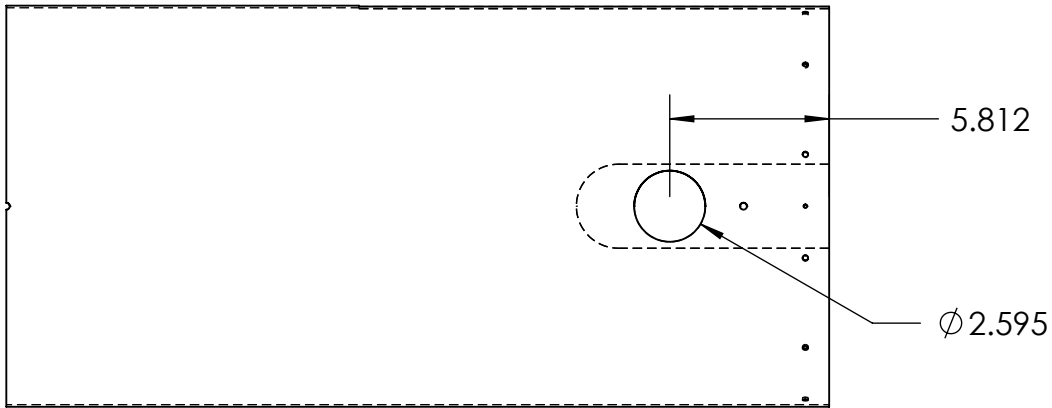
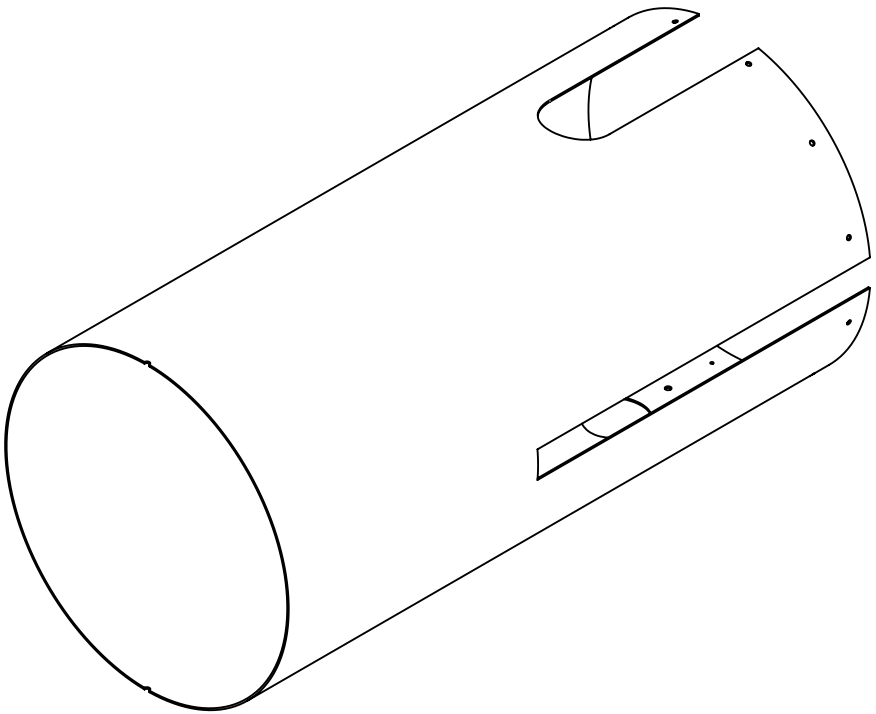
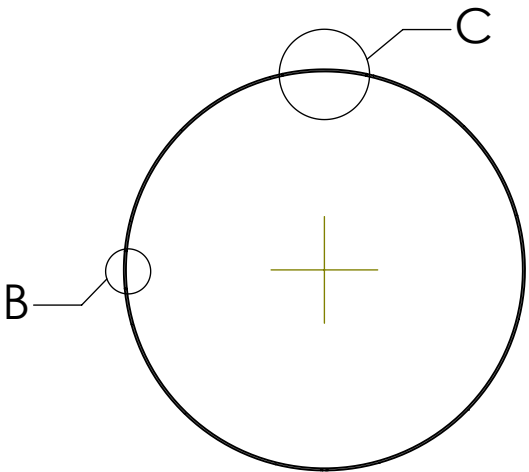
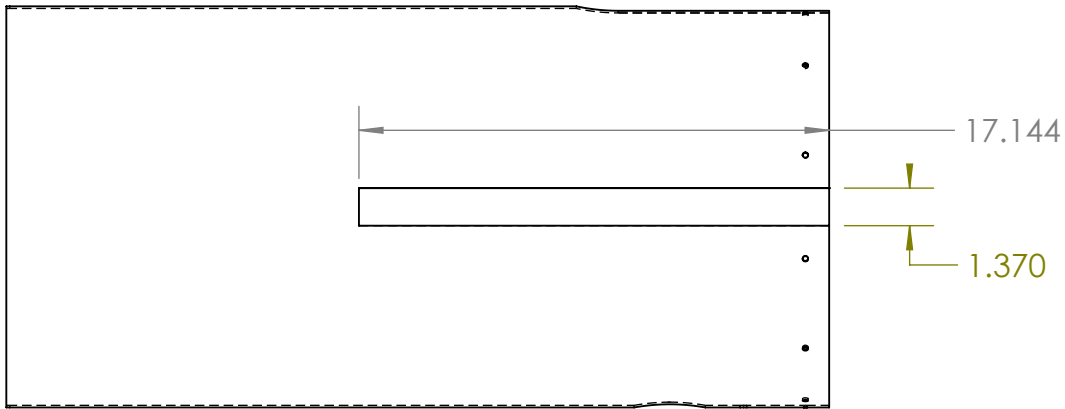
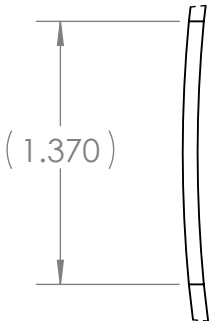
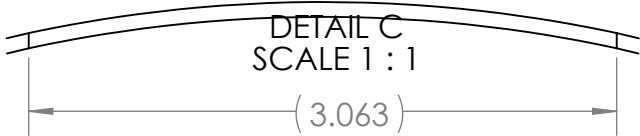
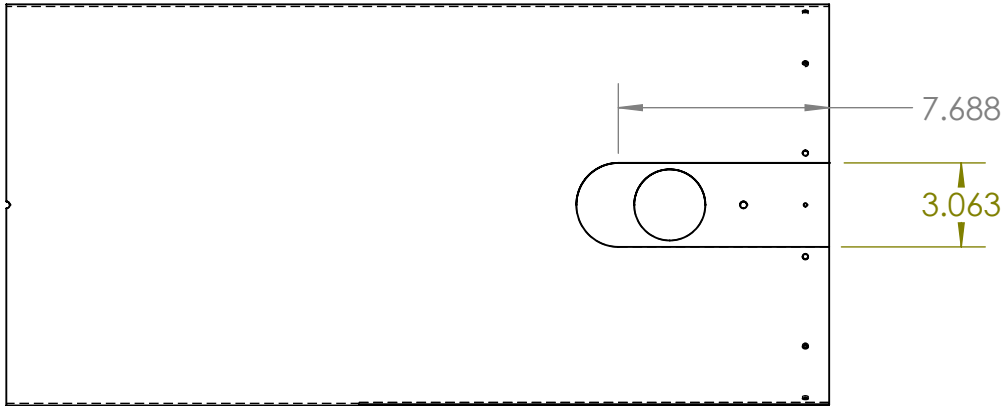
REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\902010_MesoPelagic_LRAUV\Project Drawings\Proj_ME_Dwgs\Dp_NoseShell
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-222333-24	MesoPelagic Nose Shell		MBARI	Generic Carbon Epoxy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Revision	Vendor	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON	
Shop Foreman		1. DIMENSIONS ARE IN INCHES	3 PLACE DIM ±.005	ENGINEER	J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		CHECKED		
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.	902010	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT	MesoP	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		WEIGHT	6.264 lb.	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING				
				SIZE B	DWG. NO.	REV.
				SCALE 1:4	P-222333-24.DWG	
				CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 2

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



&. PROJECT LIBRARY:\902010_MesoPelagic_LRAUV\Project Drawings\Proj_ME_Dwgs\Dp_NoseShell

NOTES: (CONT. FROM TITLE BLOCK)

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON						
1. DIMENSIONS ARE IN INCHES				ENGINEER	J. ERICKSON		MESOPELAGIC - LRAUV MesoPelagic Nose Shell_CUT DIM'S				
				CHECKED							
2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO.	902010		SIZE B				
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT	MesoP						DWG. NO. P-222333-24.DWG
4. MACHINED FILLET RADII .0150-.030.								SCALE 1:4			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005											
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								SHEET 2 OF 2			
DO NOT SCALE DRAWING				WEIGHT	6.264 lb.						