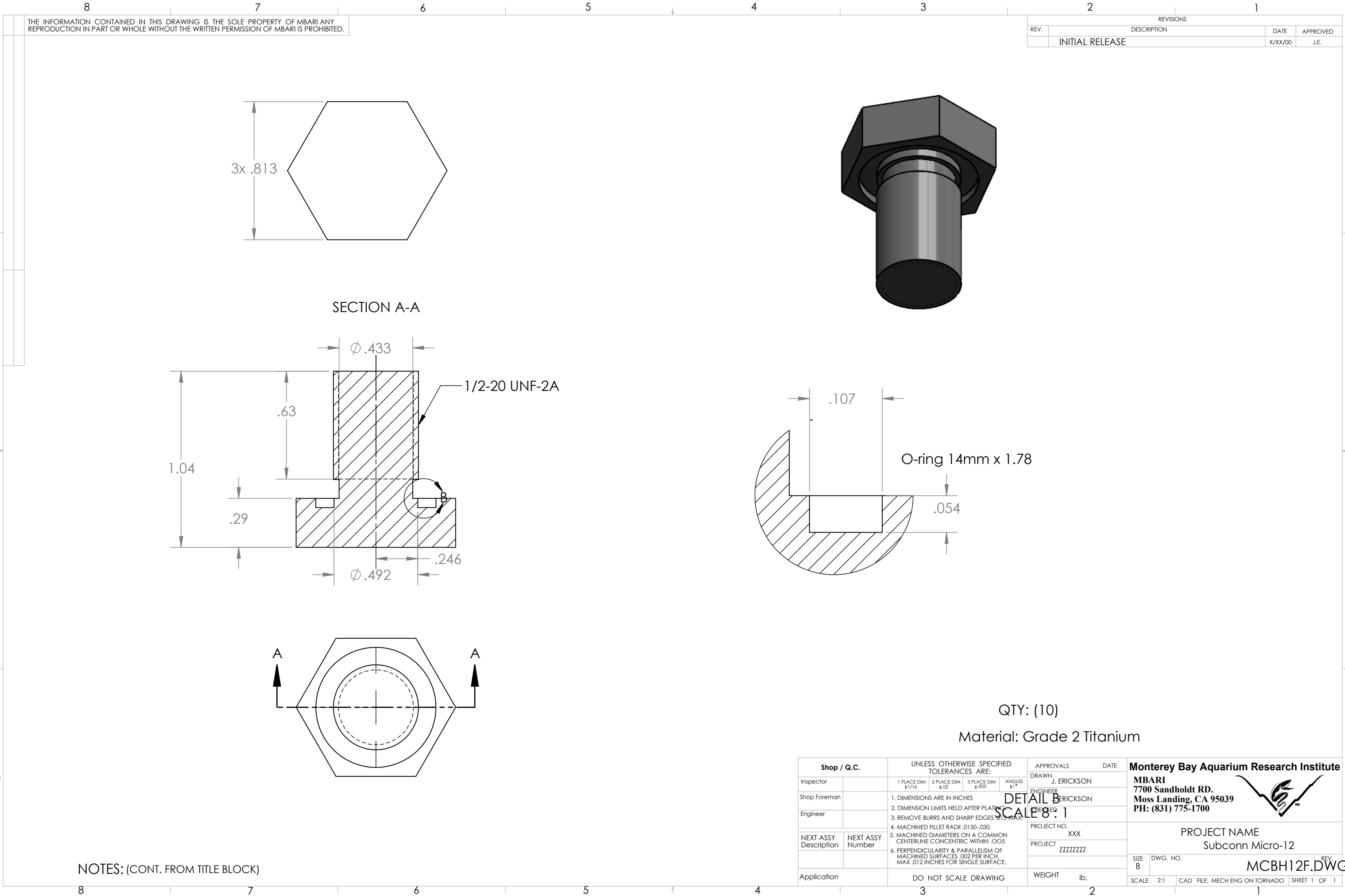




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

SECTION A-A

1/2-20 UNF-2A

O-ring 14mm x 1.78

QTY: (10)

Material: Grade 2 Titanium

NOTES: (CONT. FROM TITLE BLOCK)

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON						
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON						
Engineer						CHECKED	J. ERICKSON						
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	XXX	PROJECT NAME Subconn Micro-12			REV MCBH12F.DWG		
						PROJECT	ZZZZZZZZ						
Application		DO NOT SCALE DRAWING				WEIGHT	lb.	SIZE B	DWG. NO.				
								SCALE 2:1	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1		

DETAIL B
SCALE 8: 1

MCBH12F.DWG