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REVISIONS

INITIAL RELEASE

X/XX/01

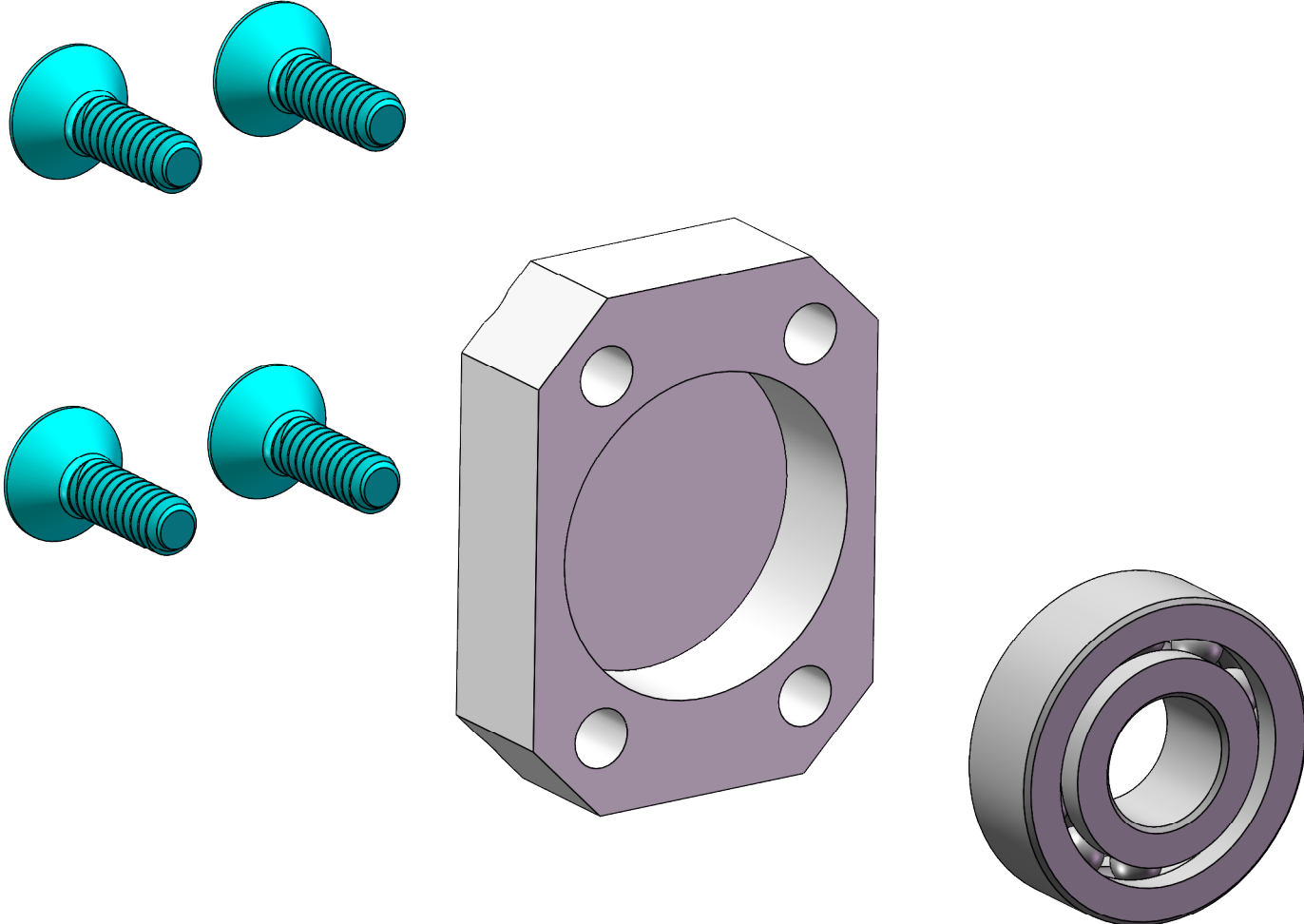
J.E.

D

C

B

A



3	4	90585A202	#4-40 x 3/8 Flt Hd Soc Screw		AISI 316
2	1	6455K800	Deep Groove Ball Bearing	McMaster-Carr	AGA
1	1	P-200714-09	Pivot Bearing Cup	MBARI	Black Delrin
ITEM NO.	Explode/QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER J. ERICKSON
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 900739
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				PROJECT ZZZZZZZZ
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING			WEIGHT	4.743 - none -

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Tail section\CS Actuators

NOTES: (CONT. FROM TITLE BLOCK)

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TETHYS - LRAUV

Pivot Bearing Assembly

A-200xxx-09.DWG

SIZE B	DWG. NO.	REV.
SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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