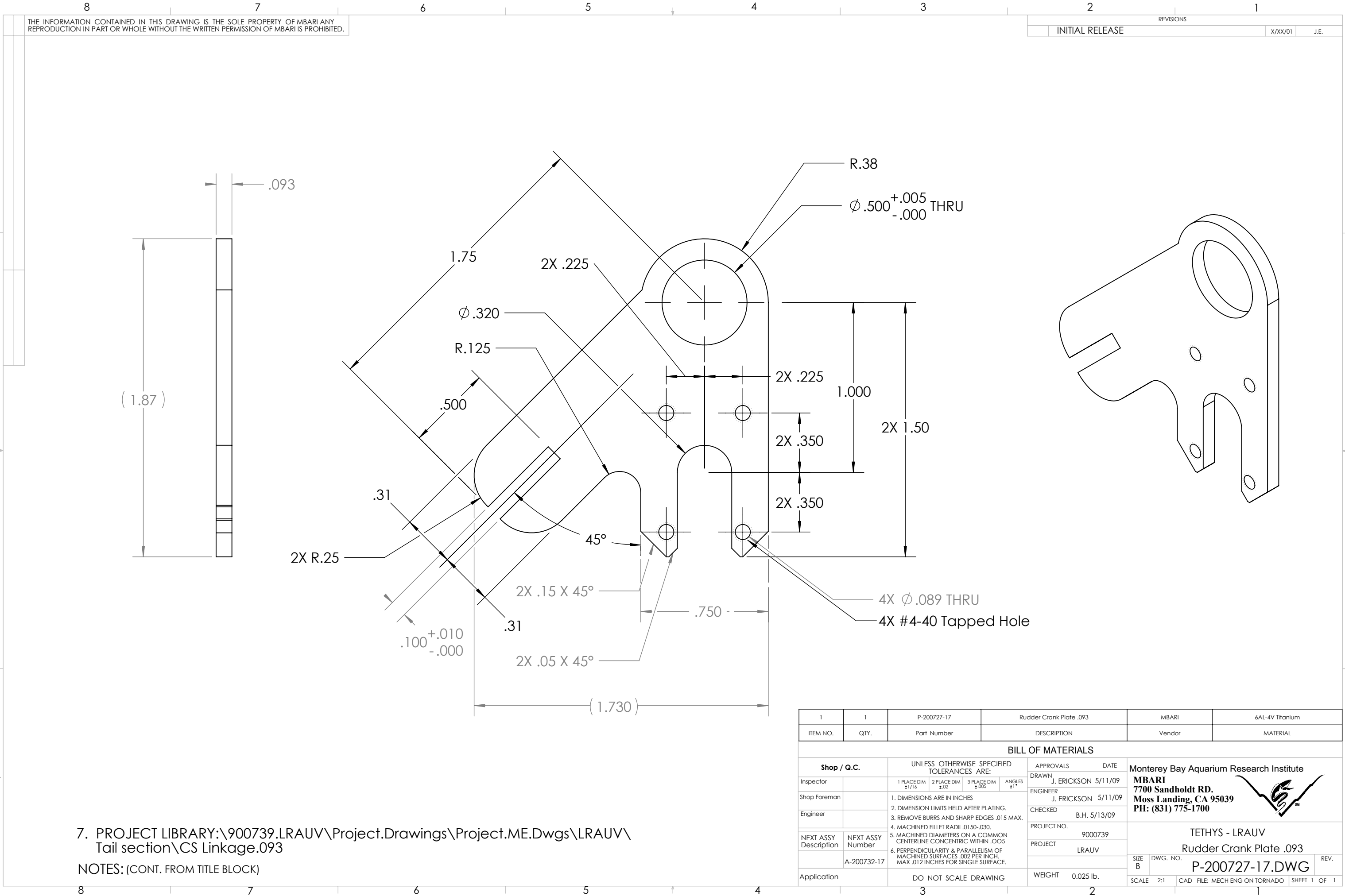




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Tail section\CS Linkage.093

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200727-17	Rudder Crank Plate .093			MBARI	6AL-4V Titanium	
ITEM NO.	QTY.	Part_Number	DESCRIPTION			Vendor	MATERIAL	
BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 5/11/09		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 5/11/09		
Engineer						CHECKED B.H. 5/13/09		
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 9000739		
	A-200732-17					PROJECT LRAUV		
Application		DO NOT SCALE DRAWING			WEIGHT 0.025 lb.			
						SIZE B	DWG. NO. P-200727-17.DWG	REV.
						SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		