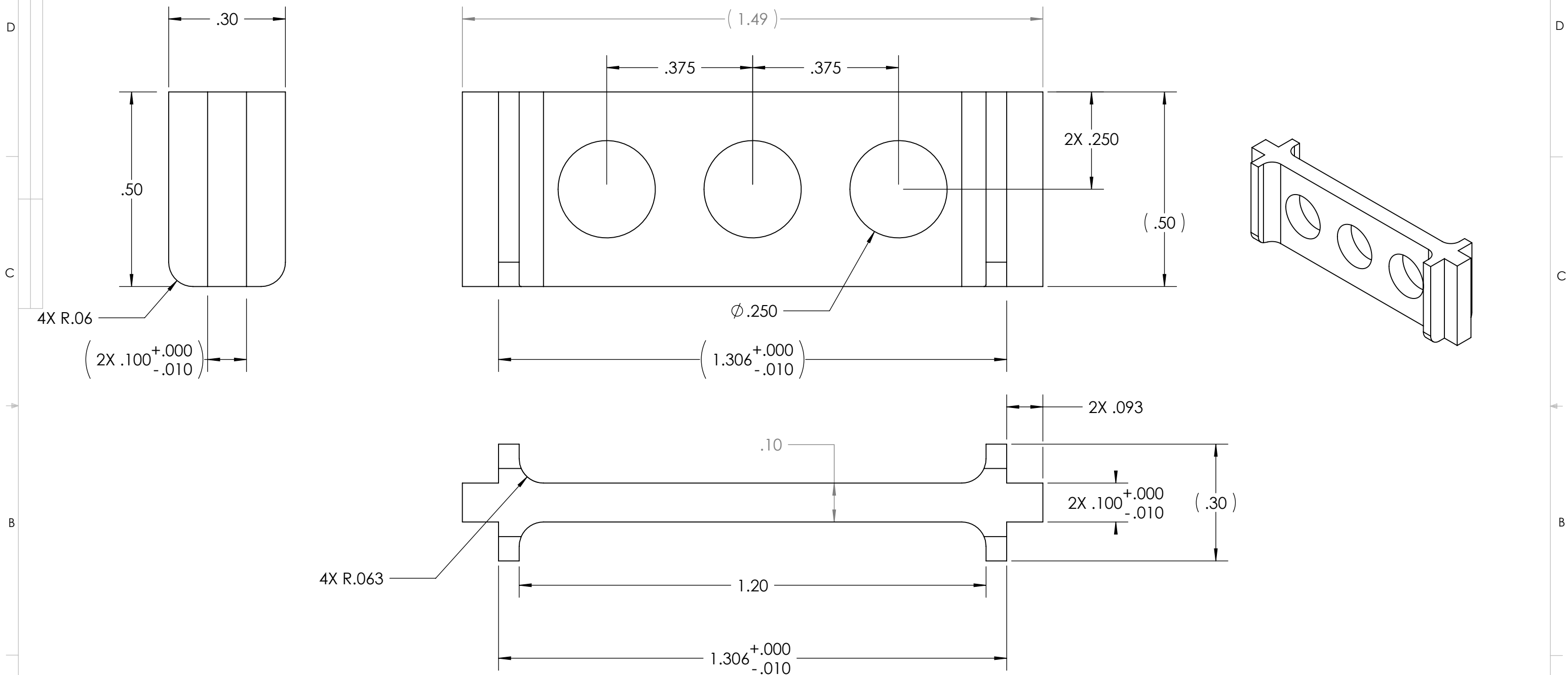




NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200728-17	Bell Crank Bridge .093	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Approvals DATE DRAWN J. ERICKSON 5/11/09 ENGINEER J. ERICKSON 5/11/09 CHECKED B.H. 5/13/09 PROJECT NO. 900739 PROJECT LRAUV WEIGHT 0.012 lb.	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
	A-200731-17	TETHYS - LRAUV Bell Crank Bridge .093			
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-200728-17.DWG REV.	
				SCALE 4:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	