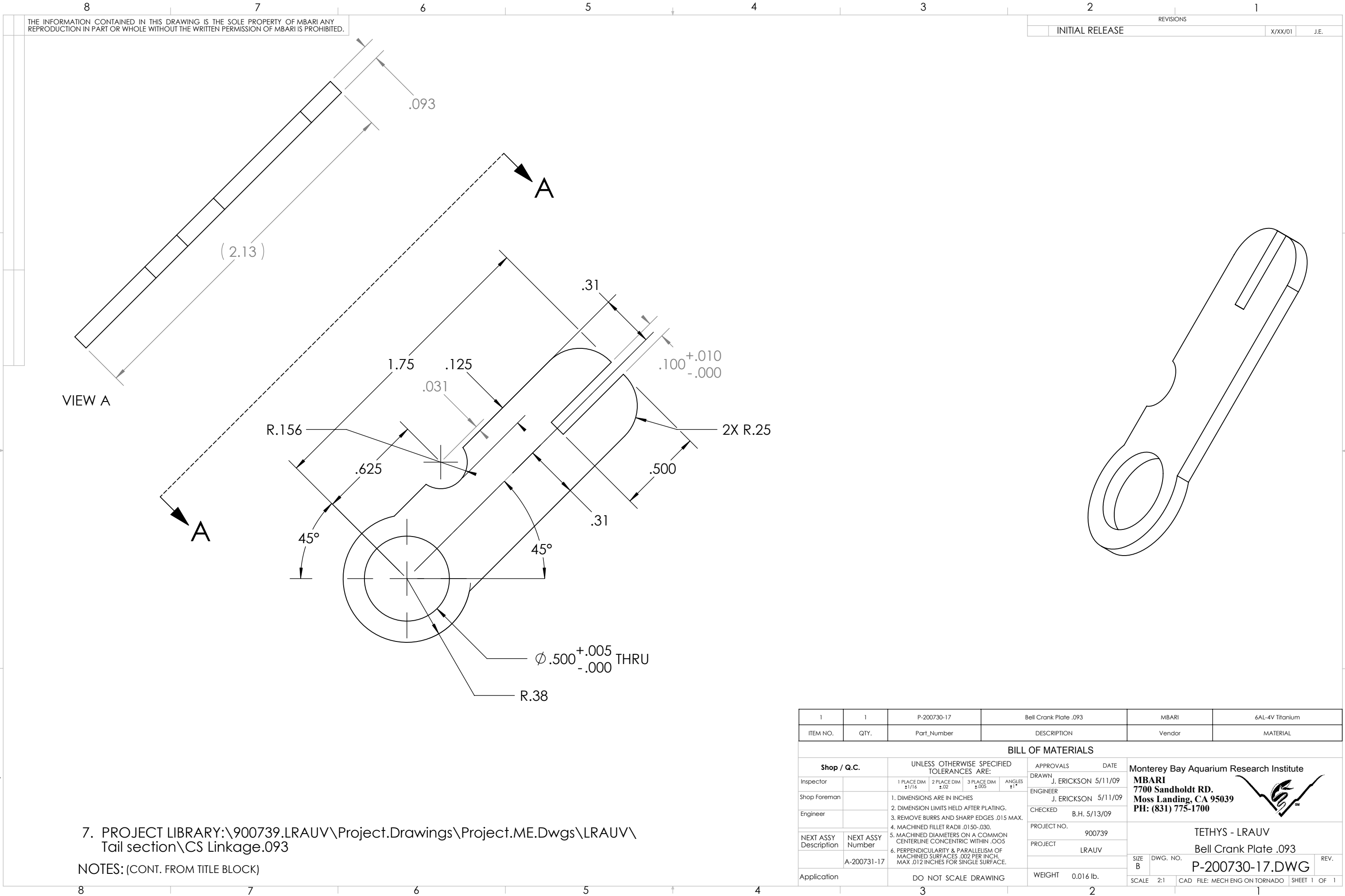




7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\
Tail section\CS Linkage.093

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200730-17	Bell Crank Plate .093		MBARI	6AL-4V Titanium		
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL		
BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 5/11/09		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 5/11/09		
Engineer						CHECKED B.H. 5/13/09		
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900739		
	A-200731-17	PROJECT LRAUV		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
Application	DO NOT SCALE DRAWING		WEIGHT 0.016 lb.					
SIZE B		DWG. NO. P-200730-17.DWG						REV.
SCALE 2:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1				

Monterey Bay Aquarium Research Institute
MBARI
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Moss Landing, CA 95039
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TETHYS - LRAUV

Bell Crank Plate .093

P-200730-17.DWG