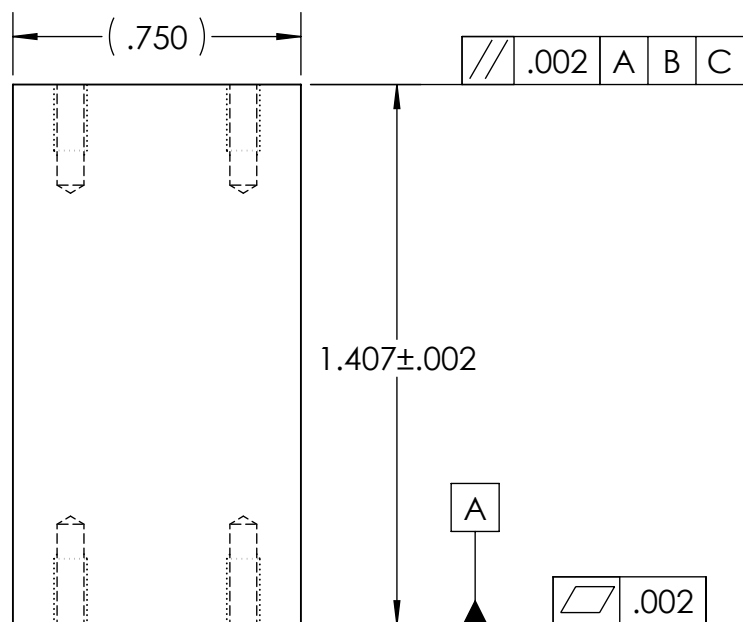
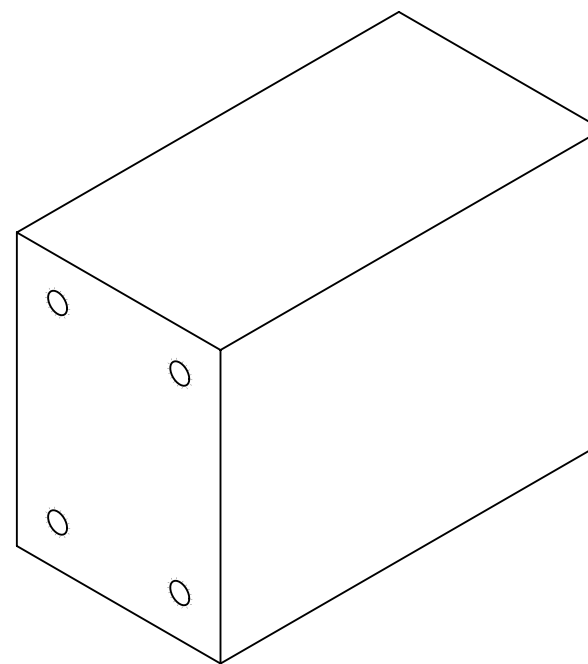
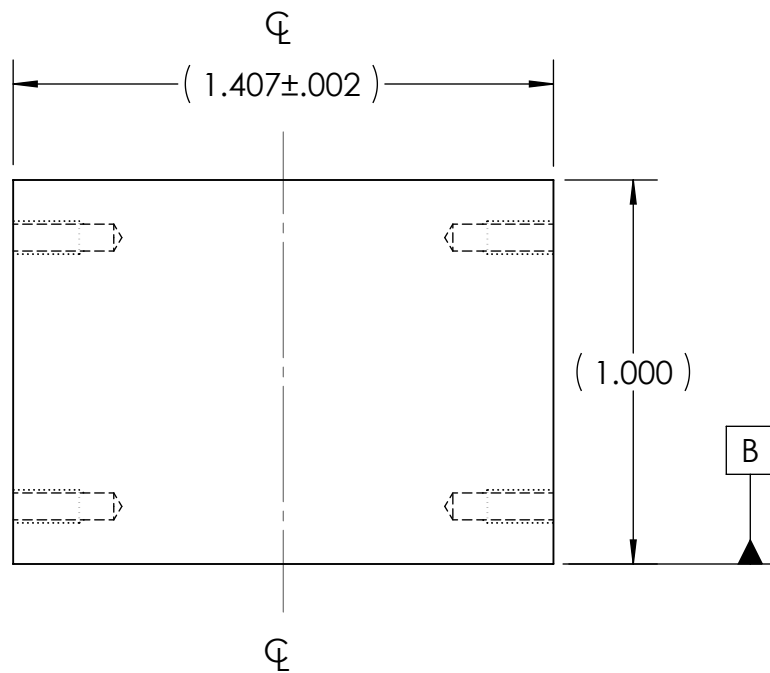




- NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200733-17	CS-Link_Weld Jig Block.093	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.003	ANGLES ±1°	DRAWN J. ERICKSON 5/11/09			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 5/11/09			
Engineer						CHECKED B.H. 5/13/09			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900739			
		PROJECT LRAUV		TETHYS - LRAUV CS-Link_Weld Jig Block.093					
Application		DO NOT SCALE DRAWING			WEIGHT 0.102 lb.		SIZE B	DWG. NO. P-200733-17.DWG	REV.
							SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1