



NOTES: (CONT. FROM TITLE BLOCK)

		P-201337-12	Dog End Welding Jig		MBARI	316 SS
ITEM NO.	QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. 900739 PROJECT LRAUV				TETHYS - LRAUV Dog End Welding Jig
Application	A-200731-17	DO NOT SCALE DRAWING WEIGHT 0.097				
		SIZE B		DWG. NO.		REV.
				P-201337-12.DWG		
		SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

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