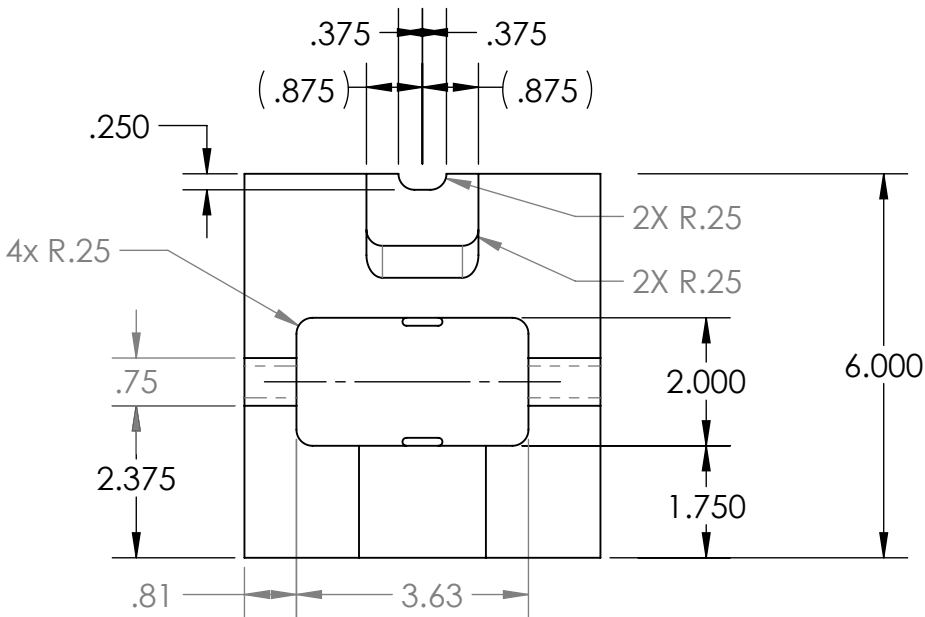
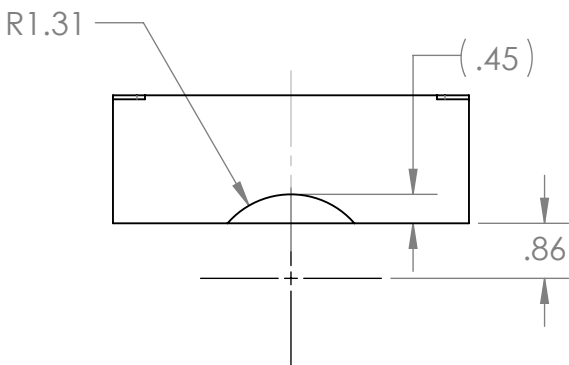
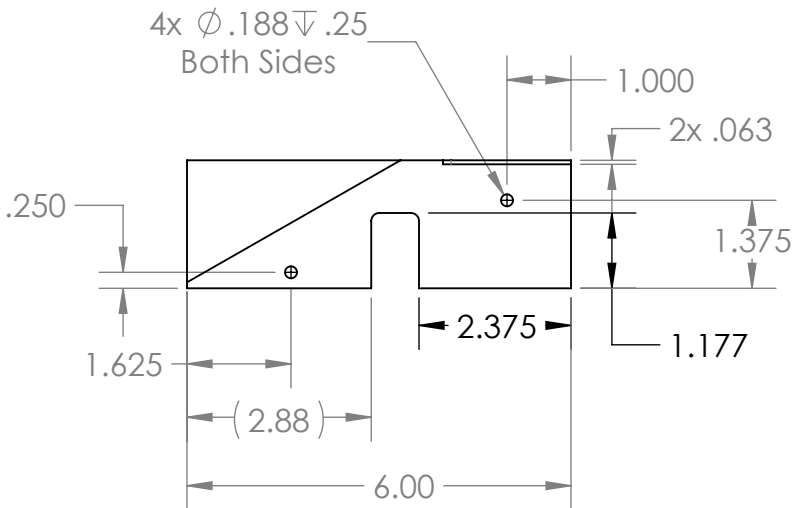
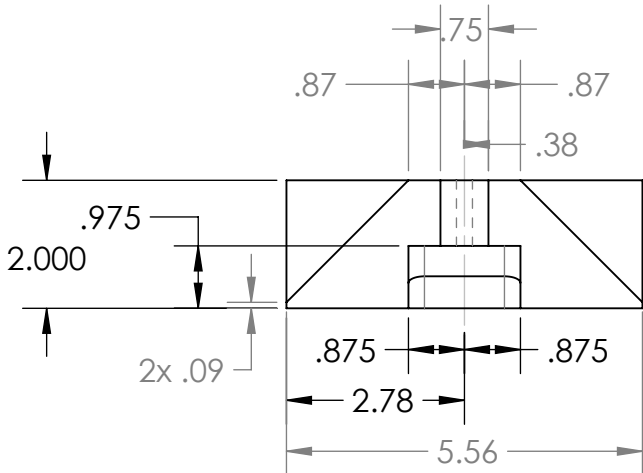
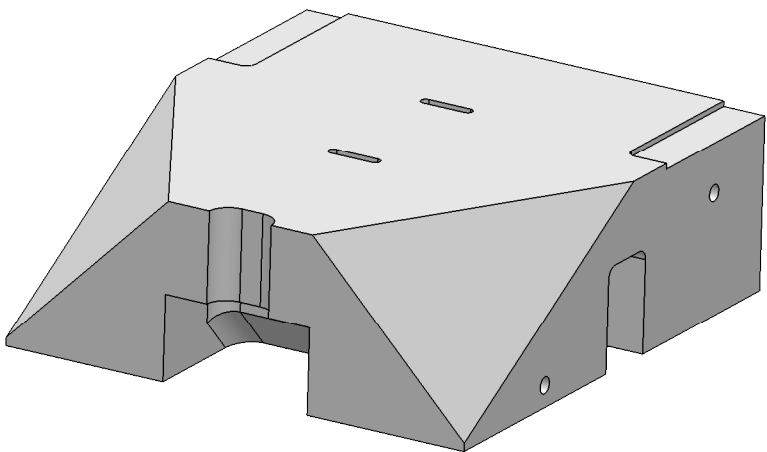
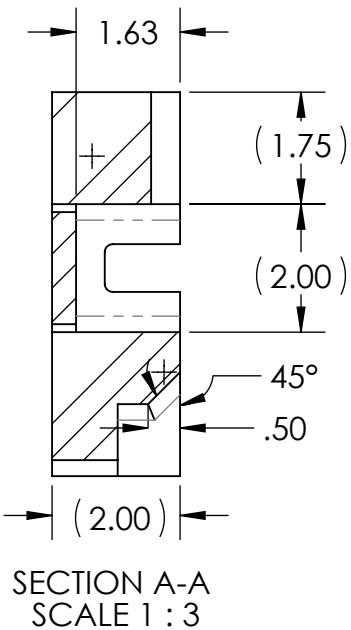
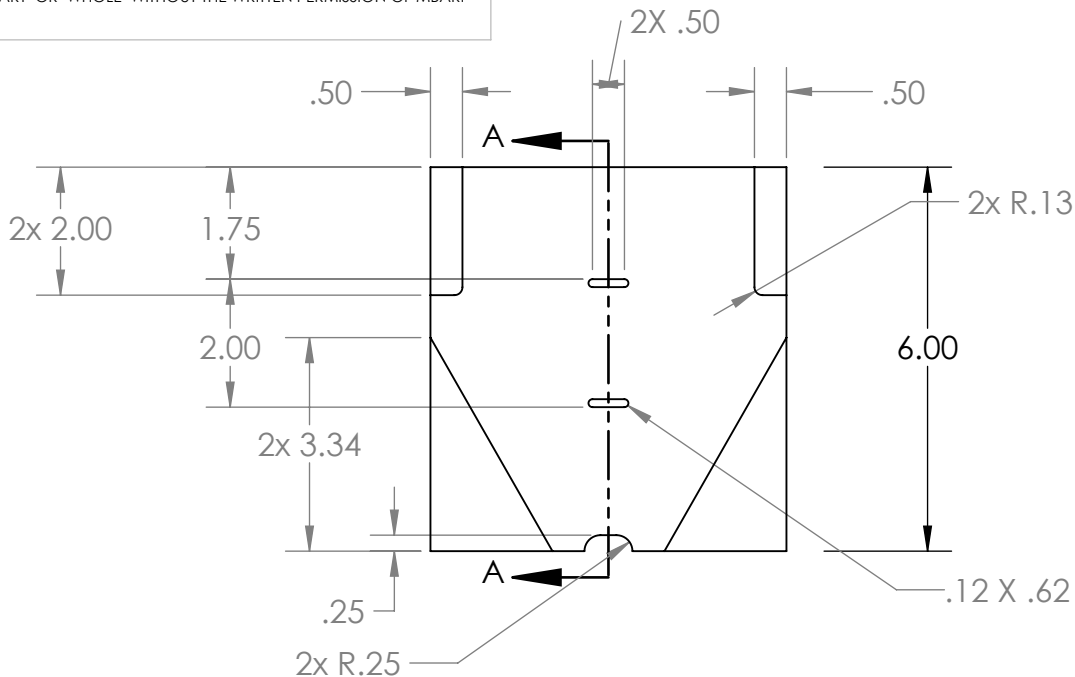


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REVISIONS



WATER WEIGHT = -1.05518

8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
7. PROJECT LIBRARYX:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Tail section\Compensator Components

NOTE: Machine supplied foam block

1	1	P-201119-17	Tail Foam Block V2	MBARI	24 lb. foam	
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL	
A-201176-11 NEXT ASSY USED ON		BILL OF MATERIALS				
		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 13Jun2011
		1. DIMENSIONS ARE IN INCHES		ENGINEER F. Shane 13Jun2011		
		2. DIMENSION LIMITS HELD AFTER PLATING.		CHECKED		
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO. 900739		
		4. MACHINED FILLET RADII .0150-.030.		PROJECT LRAUV		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SIZE B DWG. NO. P-201119-17 REV.		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		SCALE NONE CAD FILE: Project Library\900739\LRAUV SHEET 1 OF 1		
		APPLICATION		DO NOT SCALE DRAWING		WEIGHT 0.628

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TETHYS - LRAUV
Tail Foam Block V2